

## Machine Id 5 SEAMER - MAIN DRIVE

## Component Gearbox

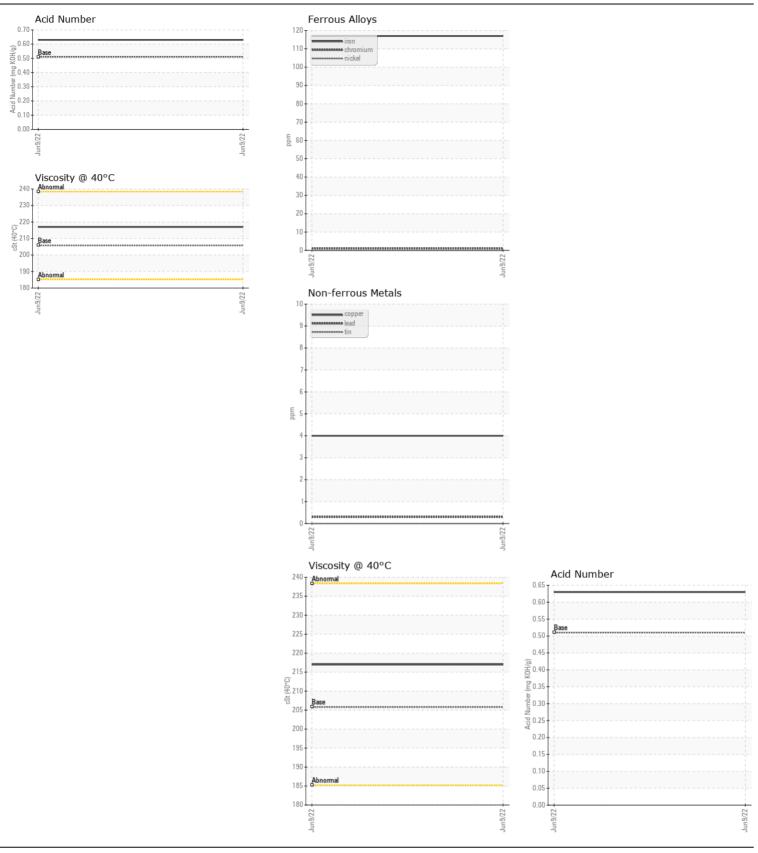
## PETRO CANADA PURITY FG EP GEAR OIL 220 (3 GAL)

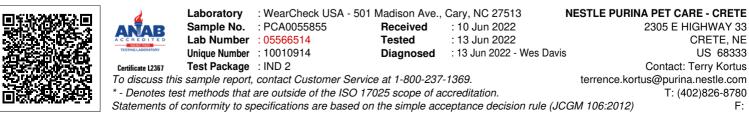
PETRO CANADA PURITY FU EP GEAR UIL 2							
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Resample at the next service interval to monitor.	Sample Number		Client Info		PCA0055855		
	Sample Date		Client Info		09 Jun 2022		
	Machine Age	days	Client Info		20		
	Oil Age	days	Client Info		20		
	Filter Age	days	Client Info		0		
	Oil Changed		Client Info		N/A		
	Filter Changed		Client Info		N/A		
	Sample Status				NORMAL		
WEAR	Iron	ppm	ASTM D5185m	>200	117		
	Chromium	ppm	ASTM D5185m	>15	1		
All component wear rates are normal.	Nickel	ppm	ASTM D5185m	>15	0		
	Titanium	ppm	ASTM D5185m		<1		
	Silver	ppm	ASTM D5185m		<1		
	Aluminum	ppm	ASTM D5185m	>25	5		
	Lead	ppm	ASTM D5185m	>100	<1		
	Copper	ppm	ASTM D5185m	>200	4		
	Tin	ppm	ASTM D5185m	>25	0		
	Vanadium	ppm	ASTM D5185m		0		
	White Metal	scalar	*Visual	NONE	LIGHT		
	Yellow Metal	scalar	*Visual	NONE	NONE		
CONTAMINATION	Silicon	ppm	ASTM D5185m	>50	49		
There is no indication of any contamination in the oil.	Potassium	ppm	ASTM D5185m	>20	3		
	Water		WC Method	>0.2	NEG		
	Silt	scalar	*Visual	NONE	NONE		
	Debris	scalar	*Visual	NONE	NONE		
	Sand/Dirt	scalar	*Visual	NONE	NONE		
	Appearance	scalar	*Visual	NORML	NORML		
	Odor	scalar	*Visual	NORML	NORML		
	Emulsified Water	scalar	*Visual	>0.2	NEG		
FLUID CONDITION	Sodium	ppm	ASTM D5185m		0		
The AN level is acceptable for this fluid. The condition of the oil is	Boron	ppm	ASTM D5185m		0		
suitable for further service.	Barium	ppm	ASTM D5185m		0		
	Molybdenum	ppm	ASTM D5185m		0		
	Manganese	ppm	ASTM D5185m		1		
	Magnesium	ppm	ASTM D5185m		1		
	Calcium	ppm	ASTM D5185m		2		
	Phosphorus	ppm	ASTM D5185m		497		
	Zinc	ppm	ASTM D5185m		3		
	Sulfur	ppm	ASTM D5185m		1045		
	Acid Number (AN)	mg KOH/g	ASTM D8045	0.51	0.63		

Visc @ 40°C cSt ASTM D445 205.8

Contact/Location: Terry Kortus - NESCRENE

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