

WEAR NORMAL CONTAMINATION ABNORMAL FLUID CONDITION NORMAL

EPF4 MONORAIL

Component Hydraulic System

GULF AW 32 (--- GAL)

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
	Sample Number		Client Info		WC0724323	,	
We recommend you service the filters on this component. Resample at the next service interval to monitor.	Sample Date		Client Info		10 Oct 2022	01 Jul 2021	
	Machine Age	hrs	Client Info		0	0	
	Oil Age	hrs	Client Info		0	0	
	Filter Age	hrs	Client Info		0	0	
	Oil Changed		Client Info		N/A	N/A	
	Filter Changed		Client Info		N/A	N/A	
	Sample Status				ABNORMAL	ABNORMAL	
WEAR	Iron	ppm	ASTM D5185m	<u>_20</u>	<1	1	
All component wear rates are normal.	Chromium	ppm	ASTM D5185m		0	<1	
	Nickel	ppm	ASTM D5185m		ہ <1	2	
	Titanium	ppm	ASTM D5185m	220	0	0	
	Silver	ppm	ASTM D5185m		0	<1	
	Aluminum	ppm	ASTM D5185m	>20	0	<1	
	Lead	ppm	ASTM D5185m		0	1	
	Copper	ppm	ASTM D5185m		18	<u> </u>	
	Tin	ppm	ASTM D5185m		0	<1	
	Vanadium	ppm	ASTM D5185m	>20	0	0	
	White Metal	scalar	*Visual	NONE	NONE	NONE	
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
		304141	VISUAI	NONE		NONE	
CONTAMINATION	Silicon	ppm	ASTM D5185m		0	0	
There is a high amount of particulates present in the oil.	Potassium	ppm	ASTM D5185m	>20	0	<1	
	Water	%	ASTM D6304	>0.05	NEG	NEG	
	Particles >4µm		ASTM D7647	>5000	🔺 11915	▲ 33313	
	Particles >6µm		ASTM D7647		A 2316	6549	
	Particles >14µm		ASTM D7647		🔺 173	4 61	
	Particles >21µm		ASTM D7647		33	9 3	
	Particles >38µm		ASTM D7647		1	8	
	Particles >71µm		ASTM D7647		0	0	
	Oil Cleanliness		ISO 4406 (c)		<u> </u>	▲ 22/20/16	
	Silt	scalar	*Visual	NONE	NONE	NONE	
	Debris	scalar	*Visual	NONE	NONE	LIGHT	
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
	Appearance	scalar	*Visual	NORML	NORML	NORML	
	Odor	scalar	*Visual	NORML	NORML	NORML	
	Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	
FLUID CONDITION	Sodium	ppm	ASTM D5185m		0	1	
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.	Boron	ppm	ASTM D5185m		0	0	
	Barium	ppm	ASTM D5185m		0	0	
	Molybdenum	ppm	ASTM D5185m		0	0	
	Manganese	ppm	ASTM D5185m		<1	0	
	Magnesium	ppm	ASTM D5185m		0	0	
	Calcium	ppm	ASTM D5185m		39	49	
	Phosphorus	ppm	ASTM D5185m		330	350	
	Zinc	ppm	ASTM D5185m		393	420	
	Culture.		AOTH DEADE		1011	1000	

Sulfur

1229

34.1

0.213

1044

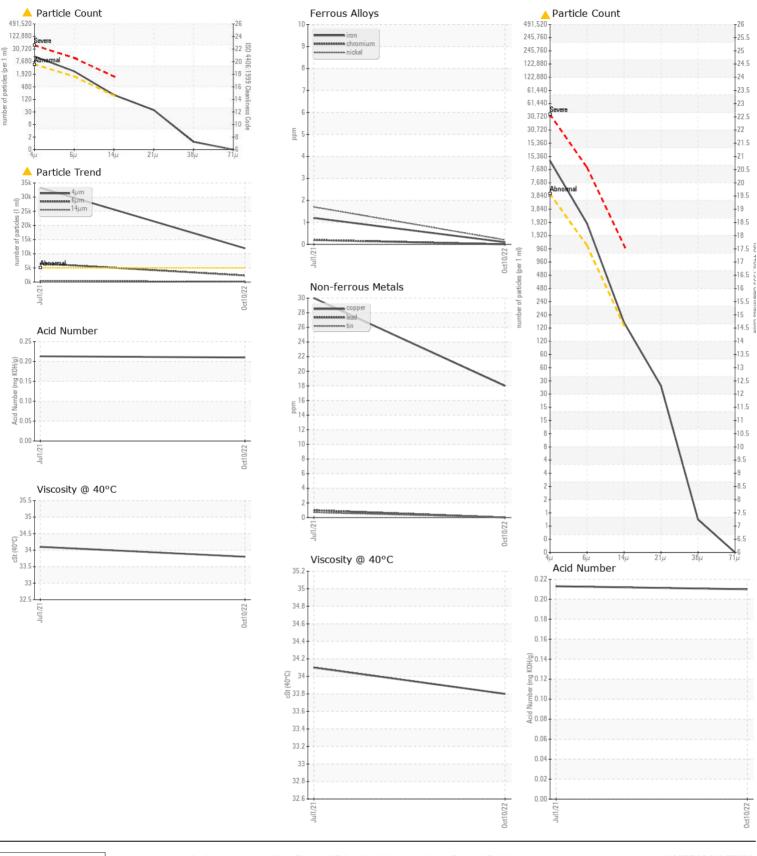
0.21

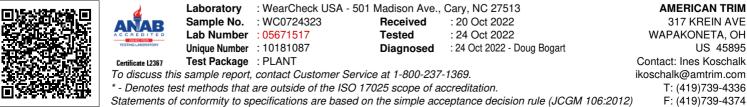
33.8

ppm ASTM D5185m

Acid Number (AN) mg KOH/g ASTM D8045

Visc @ 40°C cSt ASTM D445





Contact/Location: Ines Koschalk - AMEWAPST