



WEAR	NORMAL
CONTAMINATION	ABNORMAL
FLUID CONDITION	NORMAL

Machine Id
HITACHI 470LC HCMJAG60V00061567

Component
Hydraulic System

Fluid
HITACHI HYDRAULIC SUPER EX 46HN (--- GAL)

RECOMMENDATION

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		JR0077935	JR0086348	---
Sample Date		Client Info		15 Nov 2022	05 Nov 2021	---
Machine Age	hrs	Client Info		1939	574	---
Oil Age	hrs	Client Info		1939	0	---
Filter Age	hrs	Client Info		0	0	---
Oil Changed		Client Info		Not Changed	Not Changed	---
Filter Changed		Client Info		Changed	Not Changed	---
Sample Status				ABNORMAL	NORMAL	---

WEAR

All component wear rates are normal.

PQ	UOM	Method	Limit/Abn	Current	History1	History2
PQ		ASTM D8184		9	18	---
Iron	ppm	ASTM D5185m	>20	2	<1	---
Chromium	ppm	ASTM D5185m	>10	0	0	---
Nickel	ppm	ASTM D5185m	>10	0	0	---
Titanium	ppm	ASTM D5185m		0	0	---
Silver	ppm	ASTM D5185m		0	0	---
Aluminum	ppm	ASTM D5185m	>10	<1	0	---
Lead	ppm	ASTM D5185m	>10	0	0	---
Copper	ppm	ASTM D5185m	>75	<1	0	---
Tin	ppm	ASTM D5185m	>10	0	0	---
Vanadium	ppm	ASTM D5185m		0	0	---
White Metal	scalar	*Visual	NONE	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	---

CONTAMINATION

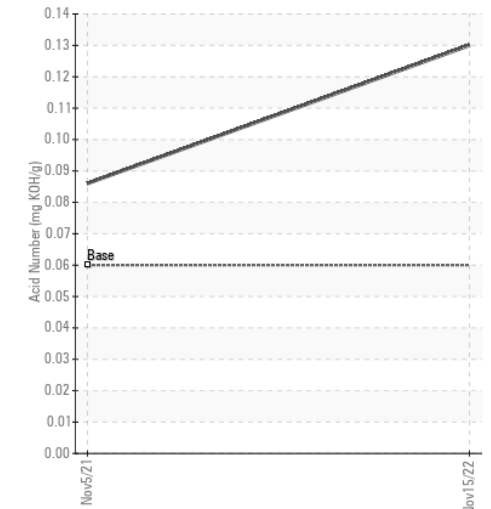
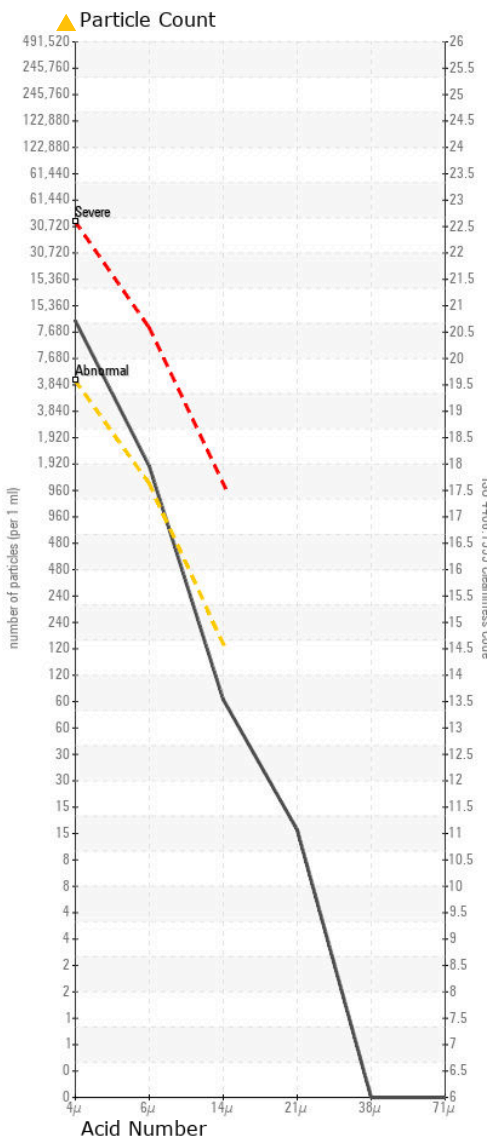
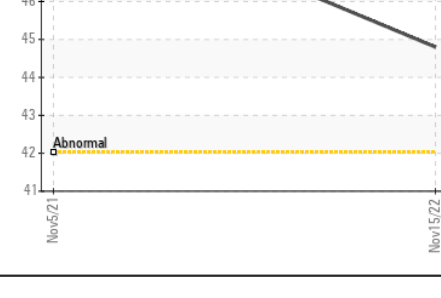
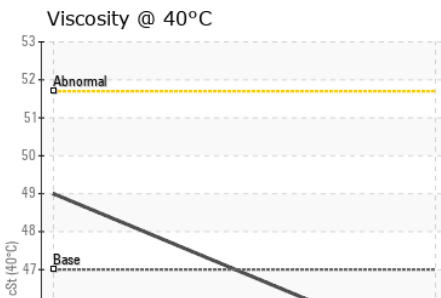
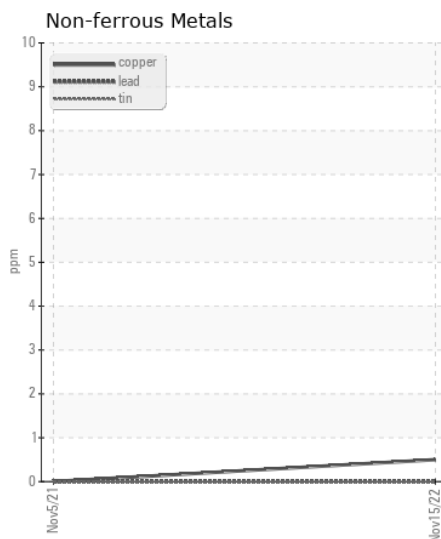
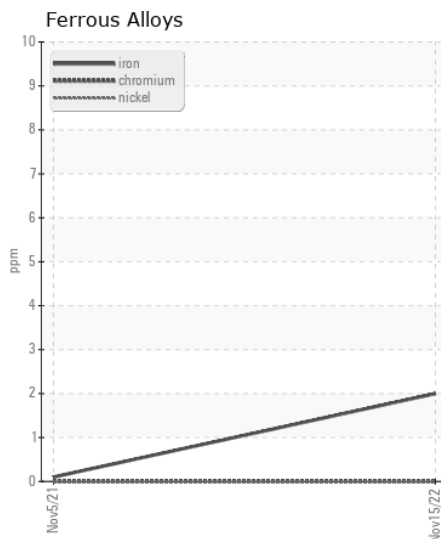
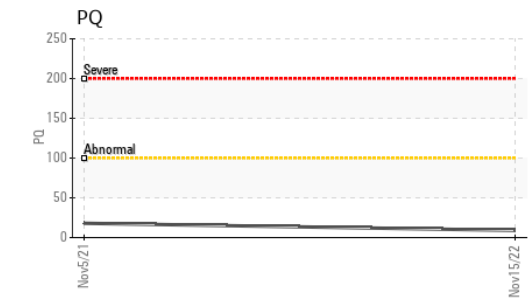
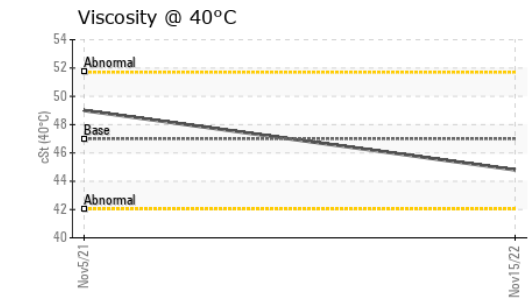
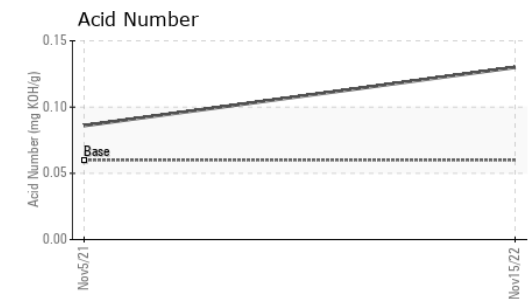
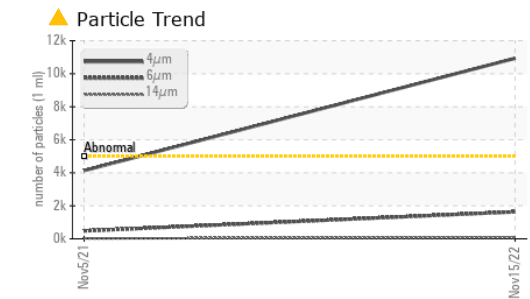
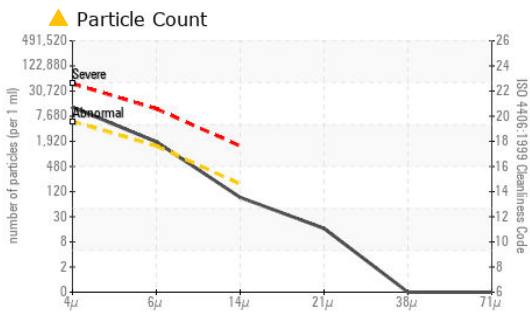
There is a high amount of silt (particulates < 14 microns in size) present in the oil.

Silicon	ppm	ASTM D5185m	>20	<1	0	---
Potassium	ppm	ASTM D5185m	>20	0	0	---
Water		WC Method	>0.1	NEG	NEG	---
Particles >4µm		ASTM D7647	>5000	▲ 10936	4129	---
Particles >6µm		ASTM D7647	>1300	▲ 1634	479	---
Particles >14µm		ASTM D7647	>160	77	22	---
Particles >21µm		ASTM D7647	>40	14	6	---
Particles >38µm		ASTM D7647	>10	0	0	---
Particles >71µm		ASTM D7647	>3	0	0	---
Oil Cleanliness		ISO 4406 (c)	>19/17/14	▲ 21/18/13	19/16/12	---
Silt	scalar	*Visual	NONE	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	VLITE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	---

FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Sodium	ppm	ASTM D5185m		0	0	---
Boron	ppm	ASTM D5185m		0	<1	---
Barium	ppm	ASTM D5185m		0	0	---
Molybdenum	ppm	ASTM D5185m		0	0	---
Manganese	ppm	ASTM D5185m		0	0	---
Magnesium	ppm	ASTM D5185m		0	0	---
Calcium	ppm	ASTM D5185m		0	3	---
Phosphorus	ppm	ASTM D5185m	827	290	562	---
Zinc	ppm	ASTM D5185m	0	0	14	---
Sulfur	ppm	ASTM D5185m	13	1879	41	---
Acid Number (AN)	mg KOH/g	ASTM D8045	0.06	0.13	0.086	---
Visc @ 40°C	cSt	ASTM D445	47	44.8	49.0	---



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : JR0077935 **Received** : 16 Nov 2022
Lab Number : 05694982 **Diagnosed** : 17 Nov 2022
Unique Number : 10219555 **Diagnostician** : Don Baldrige
Test Package : MOBCE (Additional Tests: PQ)

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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