

WEAR NORMAL CONTAMINATION NORMAL FLUID CONDITION NORMAL



TEREX AC80-2 7955 (S/N 48268)

Component Hydraulic System

ADVANCED 46 (--- GAL)

RECOMMENDATION

Resample at the next service interval to monitor.

WEAR

All component wear rates are normal.

CONTAMINATION

There is no indication of any contamination in the oil.

FLUID CONDITION

The condition of the oil is acceptable for the time in service.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		DC0021653		
Sample Date		Client Info		21 Dec 2022		
Machine Age	hrs	Client Info		1631		
Oil Age	hrs	Client Info		0		
Filter Age	hrs	Client Info		0		
Oil Changed		Client Info		Changed		
Filter Changed		Client Info		Changed		
Sample Status				NORMAL		
Iron	ppm	ASTM D5185m	>20	4		
Chromium	ppm	ASTM D5185m	>10	<1		
Nickel	ppm	ASTM D5185m	>10	0		
Titanium	ppm	ASTM D5185m		0		
Silver	ppm	ASTM D5185m		<1		
Aluminum	ppm	ASTM D5185m	>10	0		
Lead	ppm	ASTM D5185m	>10	1		
Copper	ppm	ASTM D5185m	>75	4		
Tin	ppm	ASTM D5185m	>10	0		
Vanadium	ppm	ASTM D5185m		0		
White Metal	scalar	*Visual	NONE	NONE		
Yellow Metal	scalar	*Visual	NONE	NONE		
Silicon	nnm	ASTM D5185m	>20	<1		
Potassium	ppm	ASTM D5185m	>20	0		
Water	ppm	WC Method	>2.0	NEG		
Silt	aaalar	*Visual	NONE	NONE		
Debris	scalar scalar	*Visual	NONE	NONE		
Sand/Dirt	scalar	*Visual	NONE	NONE		
		*Visual		NORE		
Appearance	scalar		NORML	NORML		
Odor	scalar	*Visual				
Emulsified Water	scalar	*Visual	>0.1	NEG		
Sodium	ppm	ASTM D5185m		<1		
Boron	ppm	ASTM D5185m		1		
Barium	ppm	ASTM D5185m		0		
Molybdenum	ppm	ASTM D5185m		<1		
Manganese	ppm	ASTM D5185m		<1		
Magnesium	ppm	ASTM D5185m		<1		
Calcium	ppm	ASTM D5185m		42		
Phosphorus	ppm	ASTM D5185m		310		
Zinc	ppm	ASTM D5185m		370		
Sulfur	ppm	ASTM D5185m		1177		
Vice @ 40°C	- 04			46.0		

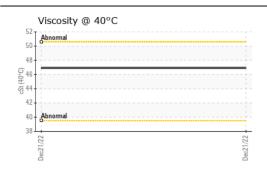
Visc @ 40°C

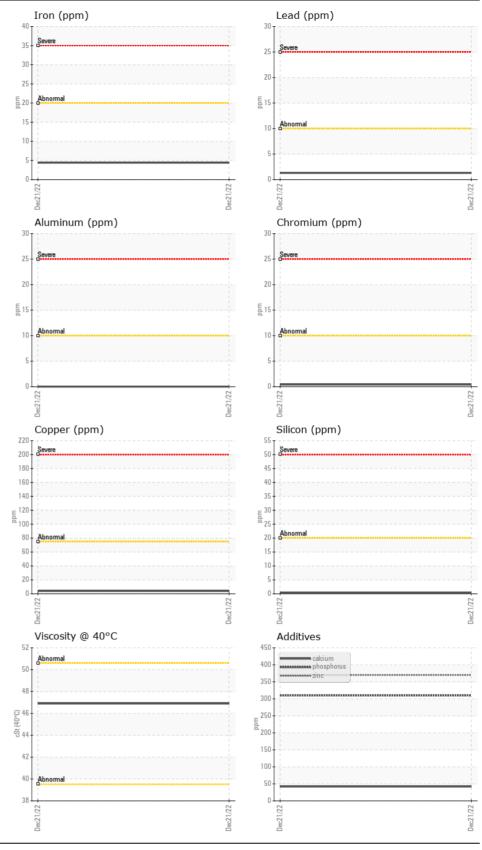
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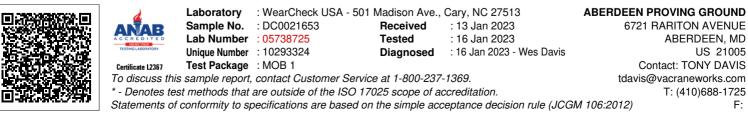
ASTM D445

Contact/Location: TONY DAVIS - CRAABEMD

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