



WEAR
CONTAMINATION
FLUID CONDITION

ATTENTION

ABNORMAL

NORMAL



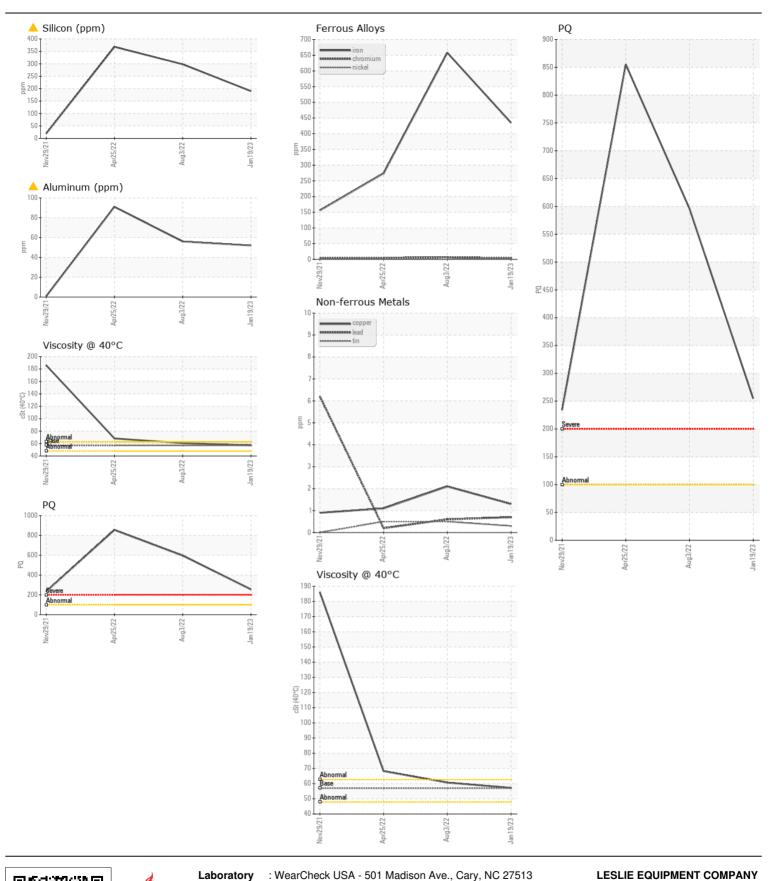
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JOHN DEERE 250GLC 1FF250GXCLF611600

Right Propel Gearbox

JOHN DEERE HY-GARD HYD/TRANS (2 GAL)

JOHN DEERE HY-GARD HYD/TRANS (2 GAL)							
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
We advise that you check all areas where dirt can enter the system. The oil change at the time of sampling has been noted. Resample at the next service interval to monitor.	Sample Number		Client Info		LEC0037941	LEC0032719	LEC0030073
	Sample Date		Client Info		19 Jan 2023	03 Aug 2022	25 Apr 2022
	Machine Age	hrs	Client Info		2336	1806	1282
	Oil Age	hrs	Client Info		530	524	537
	Filter Age	hrs	Client Info		0	0	0
	Oil Changed		Client Info		Changed	Changed	Changed
	Filter Changed		Client Info		None	None	None
	Sample Status				ABNORMAL	SEVERE	SEVERE
WEAR	PQ		ASTM D8184		255	596	855
All component wear rates are permal	Iron	ppm	ASTM D5185m	>1250	435	658	274
All component wear rates are normal.	Chromium	ppm	ASTM D5185m	>10	4	7	4
	Nickel	ppm	ASTM D5185m	>10	1	<1	<1
	Titanium	ppm	ASTM D5185m		3	4	5
	Silver	ppm	ASTM D5185m		0	<1	<1
	Aluminum	ppm	ASTM D5185m		▲ 52	▲ 56	4 91
	Lead	ppm	ASTM D5185m		<1	<1	<1
	Copper	ppm	ASTM D5185m		1	2	1
	Tin	ppm	ASTM D5185m		<1	<1	<1
	Vanadium	ppm	ASTM D5185m		<1	<1	<1
	White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
CONTAMINATION Elemental levels of silicon (Si) and aluminum (Al) indicate aluminasilicate (coarse dirt) ingress.	Silicon	ppm	ASTM D5185m		<u> </u>	298	368
	Potassium	ppm	ASTM D5185m	>20	12	14	23
	Water		WC Method	>0.2	NEG	NEG	NEG
	Silt	scalar	*Visual	NONE	NONE	MODER	NONE
	Debris	scalar	*Visual	NONE	NONE	NONE	NONE
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
	Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
	Odor	scalar	*Visual	NORML	NORML	NORML	NORML
	Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
FLUID CONDITION	Sodium	ppm	ASTM D5185m		3	4	6
The condition of the oil is acceptable for the time in service.	Boron	ppm	ASTM D5185m	6	7	14	16
	Barium	ppm	ASTM D5185m	0	11	0	0
	Molybdenum	ppm	ASTM D5185m	0	4	3	3
	Manganese	ppm	ASTM D5185m		4	7	6
	Magnesium	ppm	ASTM D5185m	145	112	109	90
	Calcium	ppm	ASTM D5185m	3570	3359	3282	2912
	Phosphorus	ppm	ASTM D5185m	1290	976	977	940
	Zinc	ppm	ASTM D5185m	1640	1226	1157	999
	Sulfur	ppm	ASTM D5185m		4000	4336	4759
	Visc @ 40°C	cSt	ASTM D445		57.2	60.7	68.2





Laboratory Sample No.

: LEC0037941 Lab Number : 05748288

Unique Number : 10307892

: 24 Jan 2023 Received Tested Diagnosed

: 25 Jan 2023 : 25 Jan 2023 - Don Baldridge

Test Package : CONST (Additional Tests: PQ) To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

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Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)