



# OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	ATTENTION
FLUID CONDITION	NORMAL

Machine Id  
**TK73**  
Component  
**Hydraulic System**  
Fluid  
**AW HYDRAULIC OIL ISO 32 (--- GAL)**

## RECOMMENDATION

No corrective action is recommended at this time. Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		WC0708442	---	---
Sample Date		Client Info		25 Jan 2023	---	---
Machine Age	hrs	Client Info		0	---	---
Oil Age	hrs	Client Info		0	---	---
Filter Age	hrs	Client Info		0	---	---
Oil Changed		Client Info		N/A	---	---
Filter Changed		Client Info		N/A	---	---
Sample Status				ATTENTION	---	---

## WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>20	1	---	---
Chromium	ppm	ASTM D5185m	>10	0	---	---
Nickel	ppm	ASTM D5185m	>10	0	---	---
Titanium	ppm	ASTM D5185m		0	---	---
Silver	ppm	ASTM D5185m		0	---	---
Aluminum	ppm	ASTM D5185m	>10	0	---	---
Lead	ppm	ASTM D5185m	>10	<1	---	---
Copper	ppm	ASTM D5185m	>75	<1	---	---
Tin	ppm	ASTM D5185m	>10	0	---	---
Vanadium	ppm	ASTM D5185m		0	---	---
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---

## CONTAMINATION

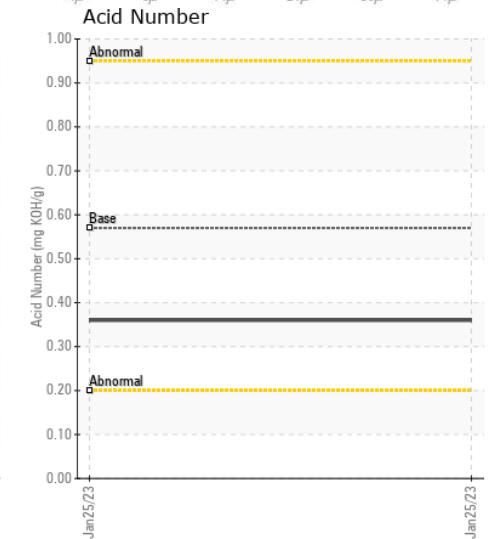
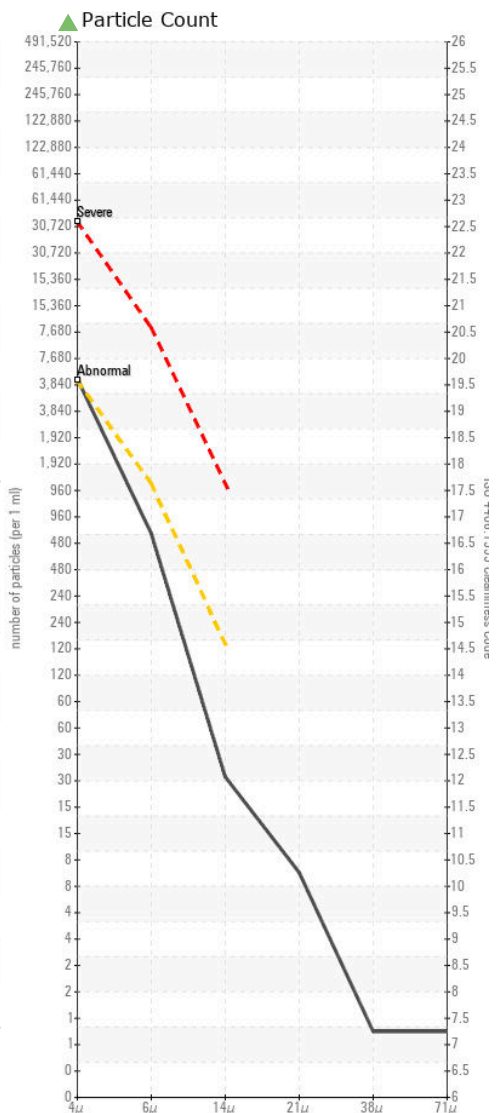
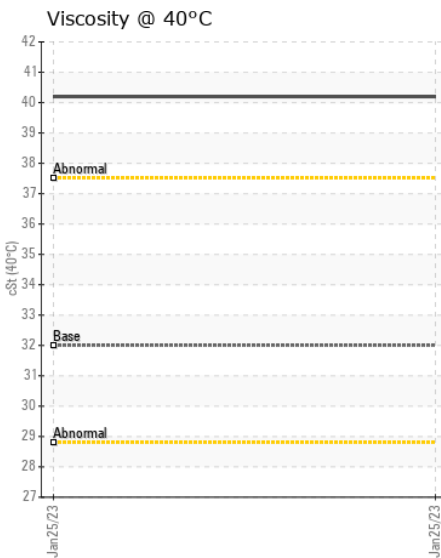
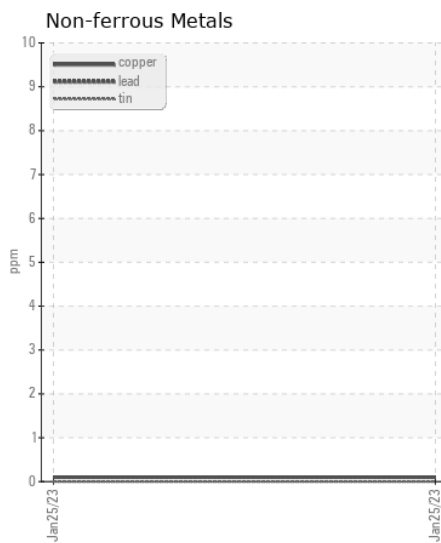
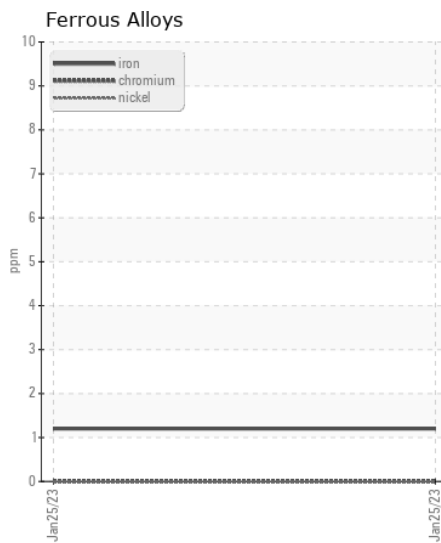
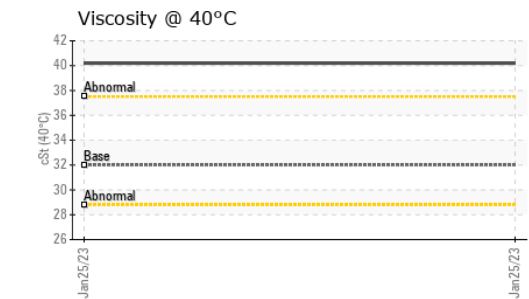
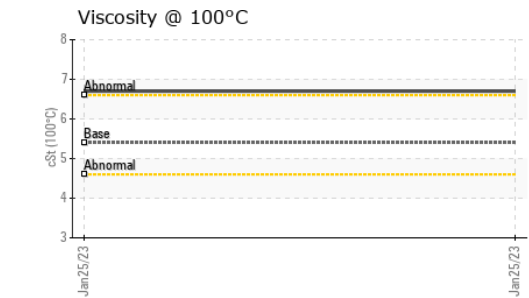
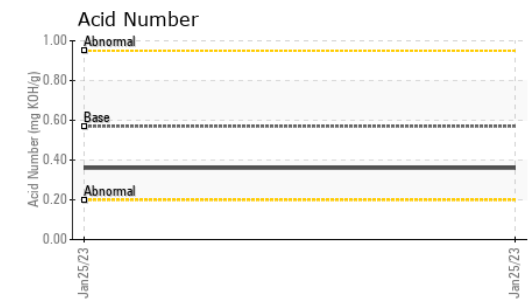
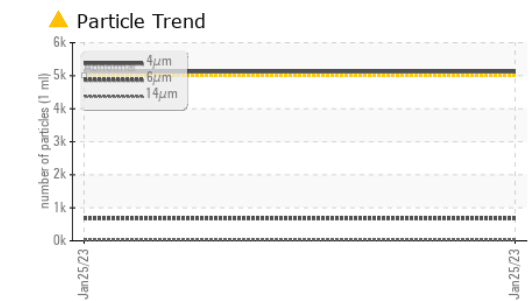
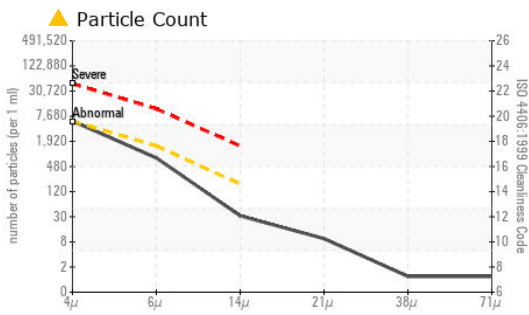
There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

Silicon	ppm	ASTM D5185m	>20	<1	---	---
Potassium	ppm	ASTM D5185m	>20	<1	---	---
Water		WC Method	>0.1	NEG	---	---
Particles >4µm		ASTM D7647	>5000	▲ 5123	---	---
Particles >6µm		ASTM D7647	>1300	676	---	---
Particles >14µm		ASTM D7647	>160	28	---	---
Particles >21µm		ASTM D7647	>40	8	---	---
Particles >38µm		ASTM D7647	>10	1	---	---
Particles >71µm		ASTM D7647	>3	1	---	---
Oil Cleanliness		ISO 4406 (c)	>19/17/14	▲ 20/17/12	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	NONE	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.1	NEG	---	---

## FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Sodium	ppm	ASTM D5185m		0	---	---
Boron	ppm	ASTM D5185m	5	0	---	---
Barium	ppm	ASTM D5185m	5	1	---	---
Molybdenum	ppm	ASTM D5185m	5	0	---	---
Manganese	ppm	ASTM D5185m		0	---	---
Magnesium	ppm	ASTM D5185m	25	5	---	---
Calcium	ppm	ASTM D5185m	200	58	---	---
Phosphorus	ppm	ASTM D5185m	300	260	---	---
Zinc	ppm	ASTM D5185m	370	312	---	---
Sulfur	ppm	ASTM D5185m	2500	4541	---	---
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	0.36	---	---
Visc @ 40°C	cSt	ASTM D445	32	40.2	---	---
Visc @ 100°C	cSt	ASTM D445	5.4	6.7	---	---
Viscosity Index (VI)	Scale	ASTM D2270	102	121	---	---



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0708442 **Received** : 26 Jan 2023  
**Lab Number** : 05750797 **Diagnosed** : 29 Jan 2023  
**Unique Number** : 10310401 **Diagnostician** : Don Baldrige  
**Test Package** : MOB 2 ( Additional Tests: KV100, VI )

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To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)