



OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	SEVERE
FLUID CONDITION	ATTENTION



Area  
**SOLD LOCATIONS - LESCHI - CHILLICOTHE**  
 Machine Id  
**JOHN DEERE 644J DW644JZ616347**  
 Component  
**Hydraulic System**  
 Fluid  
**JOHN DEERE HY-GARD HYD/TRANS (32 GAL)**

**RECOMMENDATION**

The filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		<b>LEC0038958</b>	LEC0033127	LEC0027611
Sample Date		Client Info		<b>15 Feb 2023</b>	24 May 2022	04 Jan 2022
Machine Age	hrs	Client Info		<b>17371</b>	16524	15997
Oil Age	hrs	Client Info		<b>17371</b>	16524	15997
Filter Age	hrs	Client Info		<b>17371</b>	0	0
Oil Changed		Client Info		<b>Not Changed</b>	Not Changed	Not Changed
Filter Changed		Client Info		<b>Changed</b>	Changed	Not Changed
Sample Status				<b>SEVERE</b>	SEVERE	ABNORMAL

**WEAR**

All component wear rates are normal.

PQ		ASTM D8184	>50	<b>13</b>	16	22
Iron	ppm	ASTM D5185m	>71	<b>8</b>	9	7
Chromium	ppm	ASTM D5185m	>11	<b>11</b>	9	8
Nickel	ppm	ASTM D5185m	>6	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m		<b>0</b>	0	<1
Silver	ppm	ASTM D5185m		<b>0</b>	<1	<1
Aluminum	ppm	ASTM D5185m	>11	<b>&lt;1</b>	2	1
Lead	ppm	ASTM D5185m	>13	<b>&lt;1</b>	<1	<1
Copper	ppm	ASTM D5185m	>21	<b>&lt;1</b>	<1	<1
Tin	ppm	ASTM D5185m	>5	<b>0</b>	0	0
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE

**CONTAMINATION**

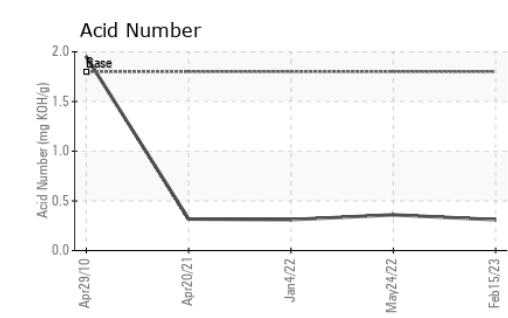
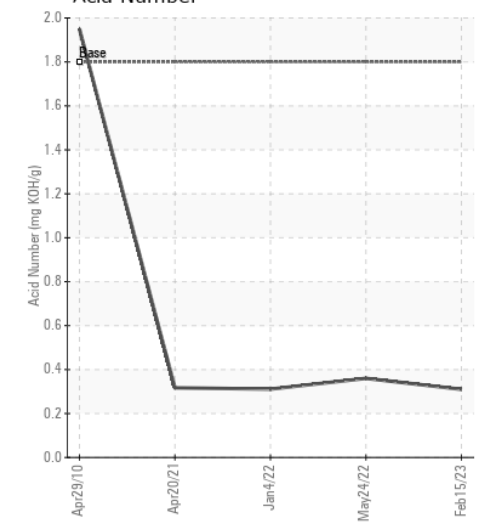
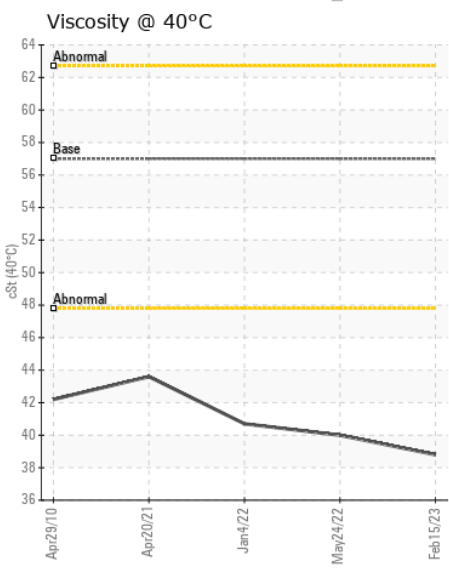
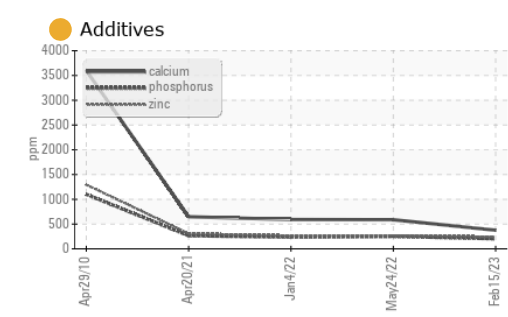
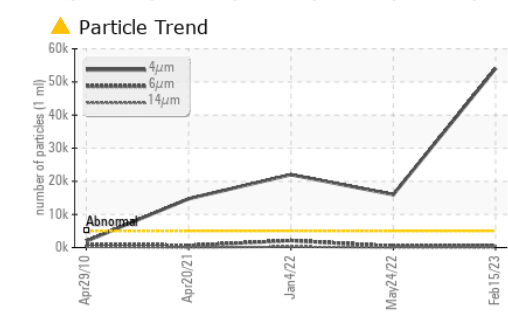
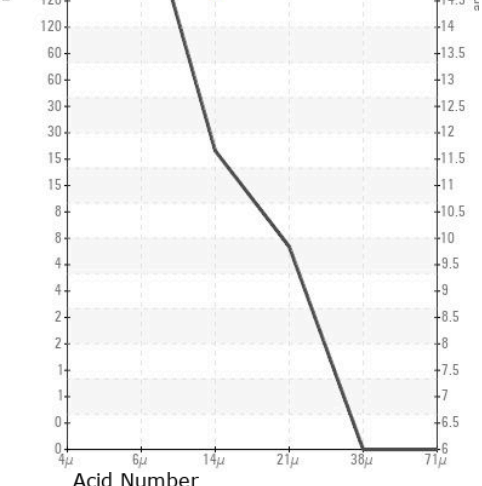
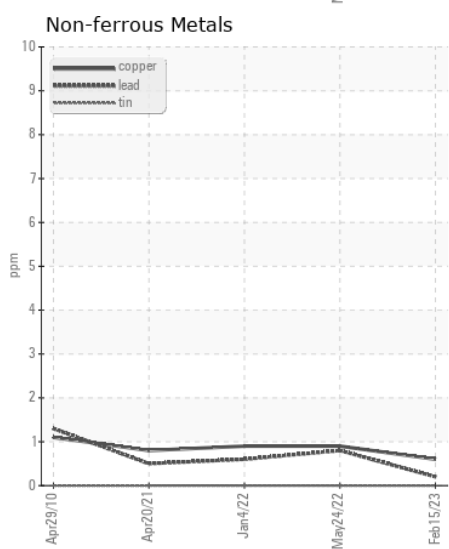
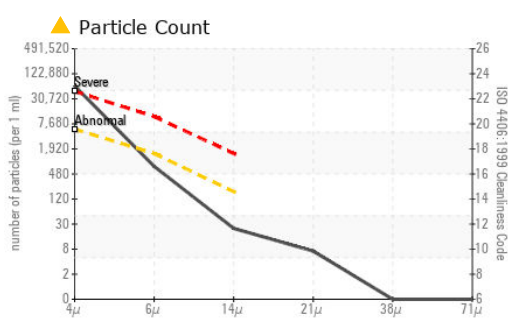
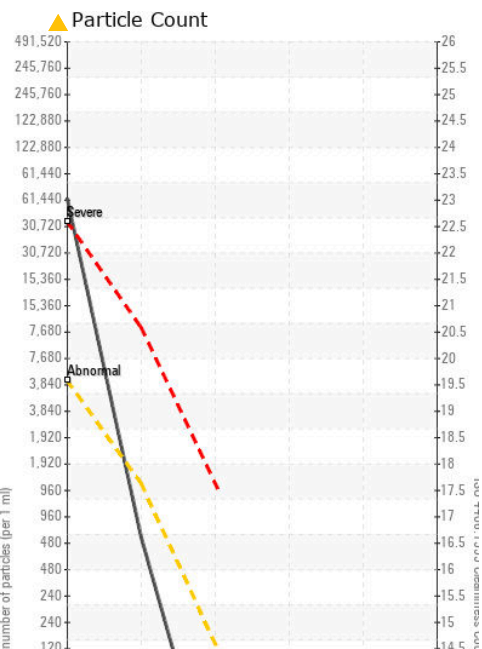
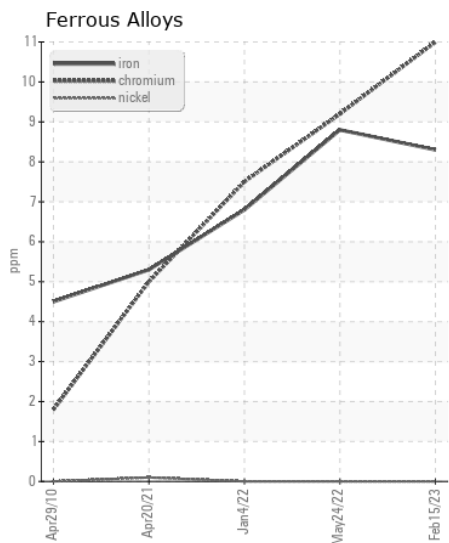
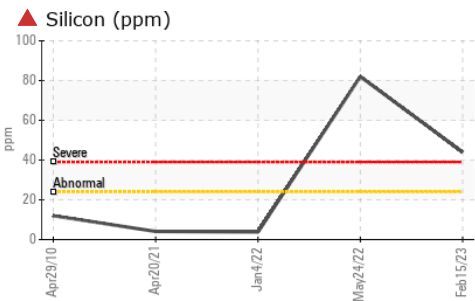
There is a high amount of silt (particulates < 6 microns in size) present in the oil. Elemental level of silicon (Si) above normal indicating ingress of seal material.

Silicon	ppm	ASTM D5185m	>24	<b>▲ 44</b>	▲ 82	4
Potassium	ppm	ASTM D5185m	>20	<b>2</b>	0	<1
Water		WC Method	>0.075	<b>NEG</b>	NEG	NEG
Particles >4µm		ASTM D7647	>5000	<b>▲ 54085</b>	▲ 15975	▲ 22011
Particles >6µm		ASTM D7647	>1300	<b>642</b>	411	▲ 2121
Particles >14µm		ASTM D7647	>160	<b>21</b>	37	▲ 217
Particles >21µm		ASTM D7647	>40	<b>6</b>	9	▲ 71
Particles >38µm		ASTM D7647	>10	<b>0</b>	0	3
Particles >71µm		ASTM D7647	>3	<b>0</b>	0	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	<b>▲ 23/17/12</b>	▲ 21/16/12	▲ 22/18/15
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual	>0.075	<b>NEG</b>	NEG	NEG

**FLUID CONDITION**

Additive levels indicate the addition of a different brand, or type of oil. The AN level is acceptable for this fluid.

Sodium	ppm	ASTM D5185m	>21	<b>0</b>	<1	<1
Boron	ppm	ASTM D5185m	6	<b>11</b>	18	8
Barium	ppm	ASTM D5185m	0	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m	0	<b>11</b>	13	14
Manganese	ppm	ASTM D5185m		<b>0</b>	<1	<1
Magnesium	ppm	ASTM D5185m	145	<b>50</b>	64	67
Calcium	ppm	ASTM D5185m	3570	<b>● 376</b>	● 587	● 591
Phosphorus	ppm	ASTM D5185m	1290	<b>● 204</b>	● 252	● 238
Zinc	ppm	ASTM D5185m	1640	<b>● 242</b>	● 268	● 266
Sulfur	ppm	ASTM D5185m		<b>● 1654</b>	● 1535	● 1521
Acid Number (AN)	mg KOH/g	ASTM D8045	1.8	<b>0.31</b>	0.36	0.311
Visc @ 40°C	cSt	ASTM D445	57.0	<b>38.8</b>	40.0	40.7



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : LEC0038958 **Received** : 17 Feb 2023  
**Lab Number** : 05770706 **Tested** : 20 Feb 2023  
**Unique Number** : 10345323 **Diagnosed** : 20 Feb 2023 - Don Baldrige  
**Test Package** : CONST ( Additional Tests: PQ )

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Certificate L2367  
 To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)