

WEAR CONTAMINATION FLUID CONDITION

MARGINAL ABNORMAL NORMAL

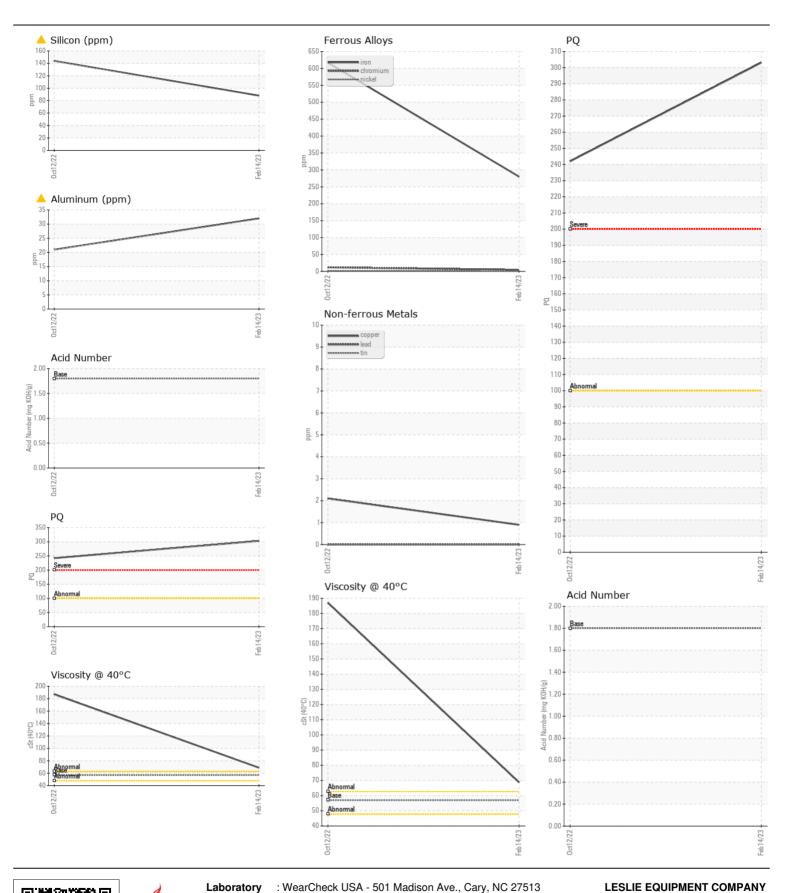


Area [136372]

JOHN DEERE 250GLC 1FF250GXLNF611863

Right Propel Gearbox

JOHN DEERE HY-GARD HYD/T	RANS (2 G	4L)					
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
We advise that you check all areas where dirt can enter the system. The oil change at the time of sampling has been noted. Resample at the next service interval to monitor.	Sample Number		Client Info		LEC0036944		
	Sample Date		Client Info		14 Feb 2023	12 Oct 2022	
	Machine Age	hrs	Client Info		987	497	
	Oil Age	hrs	Client Info		490	497	
	Filter Age	hrs	Client Info		0	0	
	Oil Changed		Client Info		Changed	Changed	
	Filter Changed		Client Info		N/A	N/A	
	Sample Status				ABNORMAL	ABNORMAL	
WEAR	PQ		ASTM D8184		303	242	
All component wear rates are normal.	Iron	ppm	ASTM D5185m	√1250	280	617	
	Chromium	ppm	ASTM D5185m		4	12	
	Nickel	ppm	ASTM D5185m		<1	<1	
	Titanium	ppm	ASTM D5185m	7.0	2	2	
	Silver	ppm	ASTM D5185m		0	0	
	Aluminum	ppm	ASTM D5185m		▲ 32	▲ 21	
	Lead	ppm	ASTM D5185m		0	0	
	Copper	ppm	ASTM D5185m		<1	2	
	Tin	ppm	ASTM D5185m		0	0	
	Vanadium	ppm	ASTM D5185m		0	<1	
	White Metal	scalar	*Visual	NONE	LIGHT	MODER	
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
CONTAMINATION	Silicon	ppm	ASTM D5185m		▲ 88	<u> </u>	
Elemental levels of silicon (Si) and aluminum (Al) indicate aluminasilicate (coarse dirt) ingress.	Potassium	ppm	ASTM D5185m	>20	10	3	
	Water	ρρ	WC Method	>0.2	NEG	NEG	
	Silt	scalar	*Visual	NONE	NONE	NONE	
	Debris	scalar	*Visual	NONE	NONE	NONE	
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
	Appearance	scalar	*Visual	NORML	NORML	NORML	
	Odor	scalar	*Visual	NORML	NORML	NORML	
	Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	
FLUID CONDITION	Sodium	ppm	ASTM D5185m		0	<1	
	Boron	ppm	ASTM D5185m	6	28	66	
The condition of the oil is acceptable for the time in service.	Barium	ppm	ASTM D5185m		0	6	
	Molybdenum	ppm	ASTM D5185m		<1	<1	
	Manganese	ppm	ASTM D5185m		5	14	
	Magnesium	ppm	ASTM D5185m	145	79	2	
	Calcium	ppm	ASTM D5185m	3570	2779	1 4	
	Phosphorus	ppm	ASTM D5185m	1290	916	▲ 524	
	Zinc	ppm	ASTM D5185m	1640	998	2 0	
	Sulfur	ppm	ASTM D5185m		6349	▲ 17775	
			4 OTL 4 DOG 45		4 -		
	Acid Number (AN)	mg KOH/g	ASTM D8045	1.8	1.5		





Laboratory Sample No.

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 : LEC0036944 Lab Number : 05770978

Unique Number: 10345595

: 17 Feb 2023 Received Tested Diagnosed Test Package : CONST (Additional Tests: PQ)

: 22 Feb 2023

: 22 Feb 2023 - Jonathan Hester

KendalLeanne@lec1.com

To discuss this sample report, contact Customer Service at 1-800-237-1369. * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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