



# OIL ANALYSIS REPORT

WEAR  
CONTAMINATION  
FLUID CONDITION

**ATTENTION**  
**ABNORMAL**  
**NORMAL**



Area  
**[136372]**  
Machine Id  
**JOHN DEERE 250GLC 1FF250GXLNF611863**  
Component  
**Left Propel Gearbox**  
Fluid  
**JOHN DEERE HY-GARD HYD/TRANS (2 GAL)**

## RECOMMENDATION

We advise that you check all areas where dirt can enter the system. The oil change at the time of sampling has been noted. Resample at the next service interval to monitor.

| Test           | UOM | Method      | Limit/Abn | Current            | History1    | History2 |
|----------------|-----|-------------|-----------|--------------------|-------------|----------|
| Sample Number  |     | Client Info |           | <b>LEC0036943</b>  | LEC0033041  | ---      |
| Sample Date    |     | Client Info |           | <b>14 Feb 2023</b> | 12 Oct 2022 | ---      |
| Machine Age    | hrs | Client Info |           | <b>987</b>         | 497         | ---      |
| Oil Age        | hrs | Client Info |           | <b>490</b>         | 497         | ---      |
| Filter Age     | hrs | Client Info |           | <b>0</b>           | 0           | ---      |
| Oil Changed    |     | Client Info |           | <b>Changed</b>     | Changed     | ---      |
| Filter Changed |     | Client Info |           | <b>N/A</b>         | N/A         | ---      |
| Sample Status  |     |             |           | <b>ABNORMAL</b>    | ABNORMAL    | ---      |

## WEAR

All component wear rates are normal.

|              |        |             |       |              |       |     |
|--------------|--------|-------------|-------|--------------|-------|-----|
| PQ           |        | ASTM D8184  |       | <b>453</b>   | 367   | --- |
| Iron         | ppm    | ASTM D5185m | >1250 | <b>630</b>   | 740   | --- |
| Chromium     | ppm    | ASTM D5185m | >10   | <b>9</b>     | 14    | --- |
| Nickel       | ppm    | ASTM D5185m | >10   | <b>2</b>     | <1    | --- |
| Titanium     | ppm    | ASTM D5185m |       | <b>3</b>     | 2     | --- |
| Silver       | ppm    | ASTM D5185m |       | <b>&lt;1</b> | 0     | --- |
| Aluminum     | ppm    | ASTM D5185m |       | <b>▲ 46</b>  | ▲ 20  | --- |
| Lead         | ppm    | ASTM D5185m |       | <b>&lt;1</b> | 0     | --- |
| Copper       | ppm    | ASTM D5185m |       | <b>2</b>     | 2     | --- |
| Tin          | ppm    | ASTM D5185m |       | <b>&lt;1</b> | 0     | --- |
| Vanadium     | ppm    | ASTM D5185m |       | <b>&lt;1</b> | <1    | --- |
| White Metal  | scalar | *Visual     | NONE  | <b>LIGHT</b> | MODER | --- |
| Yellow Metal | scalar | *Visual     | NONE  | <b>NONE</b>  | NONE  | --- |

## CONTAMINATION

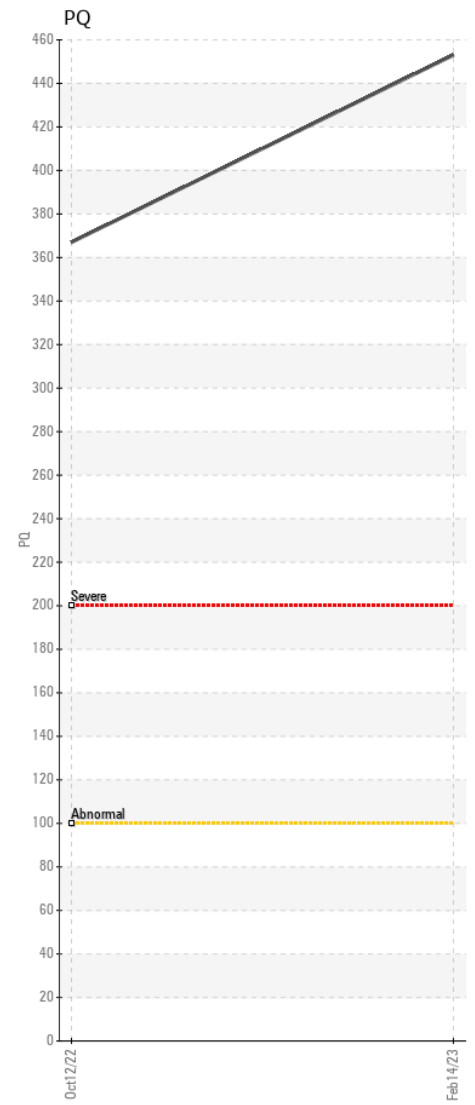
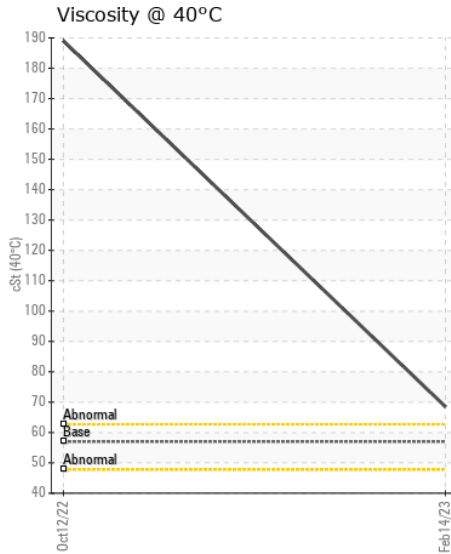
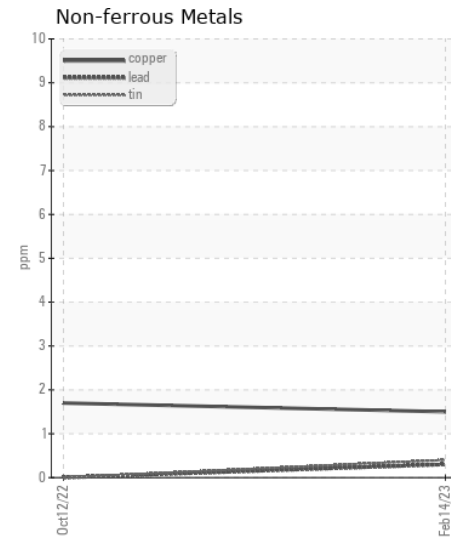
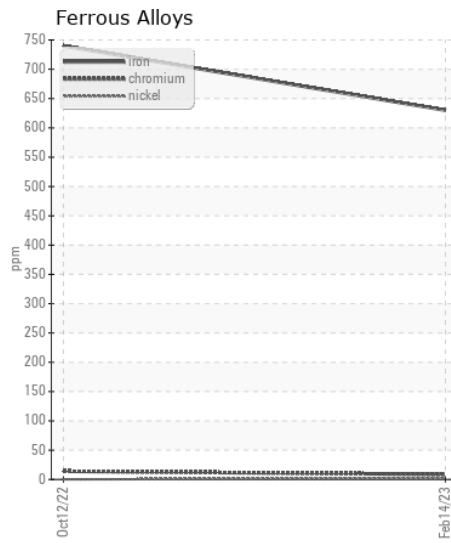
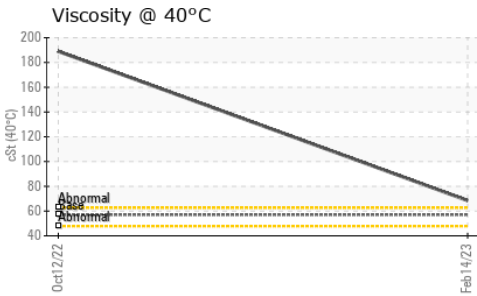
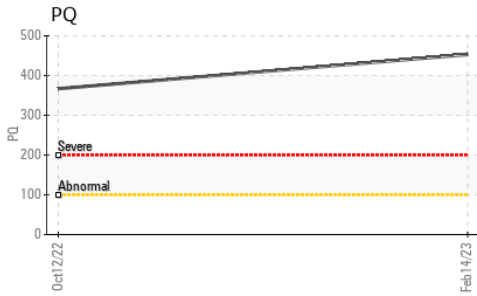
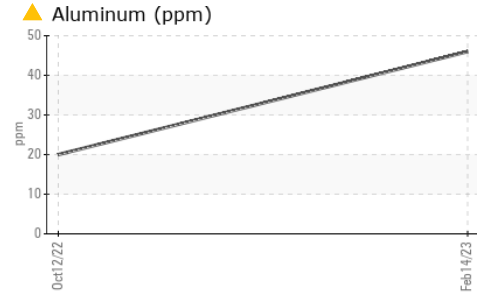
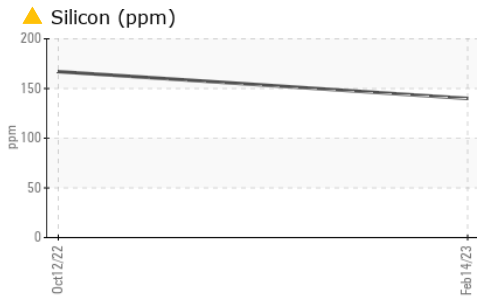
Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress.

|                  |        |             |       |              |       |     |
|------------------|--------|-------------|-------|--------------|-------|-----|
| Silicon          | ppm    | ASTM D5185m |       | <b>▲ 140</b> | ▲ 167 | --- |
| Potassium        | ppm    | ASTM D5185m | >20   | <b>12</b>    | 3     | --- |
| Water            |        | WC Method   | >0.2  | <b>NEG</b>   | NEG   | --- |
| Silt             | scalar | *Visual     | NONE  | <b>NONE</b>  | NONE  | --- |
| Debris           | scalar | *Visual     | NONE  | <b>NONE</b>  | NONE  | --- |
| Sand/Dirt        | scalar | *Visual     | NONE  | <b>NONE</b>  | NONE  | --- |
| Appearance       | scalar | *Visual     | NORML | <b>NORML</b> | NORML | --- |
| Odor             | scalar | *Visual     | NORML | <b>NORML</b> | NORML | --- |
| Emulsified Water | scalar | *Visual     | >0.2  | <b>NEG</b>   | NEG   | --- |

## FLUID CONDITION

The condition of the oil is acceptable for the time in service.

|             |     |             |      |             |         |     |
|-------------|-----|-------------|------|-------------|---------|-----|
| Sodium      | ppm | ASTM D5185m |      | <b>1</b>    | <1      | --- |
| Boron       | ppm | ASTM D5185m | 6    | <b>28</b>   | 66      | --- |
| Barium      | ppm | ASTM D5185m | 0    | <b>2</b>    | 6       | --- |
| Molybdenum  | ppm | ASTM D5185m | 0    | <b>1</b>    | <1      | --- |
| Manganese   | ppm | ASTM D5185m |      | <b>8</b>    | 15      | --- |
| Magnesium   | ppm | ASTM D5185m | 145  | <b>83</b>   | ▲ 2     | --- |
| Calcium     | ppm | ASTM D5185m | 3570 | <b>2733</b> | ▲ 13    | --- |
| Phosphorus  | ppm | ASTM D5185m | 1290 | <b>846</b>  | ▲ 521   | --- |
| Zinc        | ppm | ASTM D5185m | 1640 | <b>970</b>  | ▲ 20    | --- |
| Sulfur      | ppm | ASTM D5185m |      | <b>6263</b> | ▲ 18146 | --- |
| Visc @ 40°C | cSt | ASTM D445   | 57.0 | <b>68.5</b> | ▲ 189   | --- |



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : LEC0036943 **Received** : 17 Feb 2023  
**Lab Number** : 05770979 **Tested** : 20 Feb 2023  
**Unique Number** : 10345596 **Diagnosed** : 20 Feb 2023 - Don Baldrige  
**Test Package** : CONST ( Additional Tests: PQ )

**LESLIE EQUIPMENT COMPANY**  
 105 TENNIS CENTER DR.  
 MARIETTA, OH  
 US 45750-9765  
 Contact: LEANNE KENDALL  
 KendalLeanne@lec1.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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