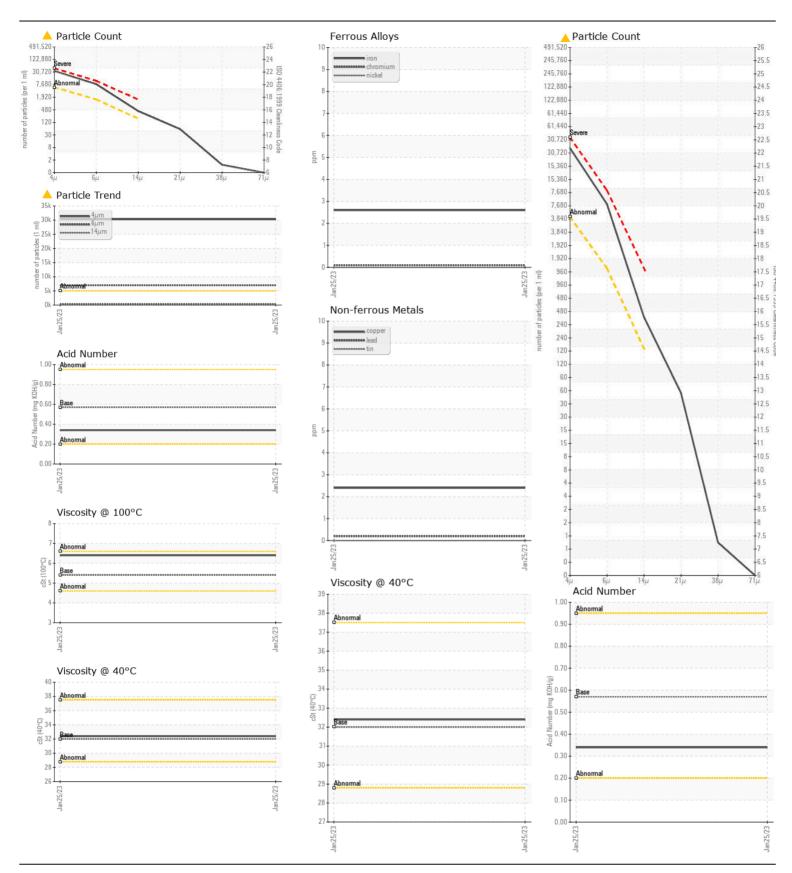
WEAR CONTAMINATION **FLUID CONDITION**

NORMAL ABNORMAL NORMAL

NOT GIVEN WC0674631

Component Hydraulic System

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
	Sample Number		Client Info		WC0674631		
No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.	Sample Date		Client Info		25 Jan 2023		
	Machine Age	mls	Client Info		69340		
	Oil Age	mls	Client Info		0		
	Filter Age	mls	Client Info		0		
	Oil Changed		Client Info		Not Changd		
	Filter Changed		Client Info		Changed		
	Sample Status				ABNORMAL		
VEAR	Iron	ppm	ASTM D5185m	~ 20	3		
VEAN	Chromium	ppm	ASTM D5105m		<1		
All component wear rates are normal.	Nickel	ppm	ASTM D5185m		0		
	Titanium	ppm	ASTM D5105m	>10	0		
	Silver	ppm	ASTM D5185m		0		
	Aluminum	ppm	ASTM D5185m	\10	0		
	Lead	ppm	ASTM D5105m		<1		
	Copper	ppm	ASTM D5105m		2		
	Tin	ppm	ASTM D5185m		0		
	Vanadium	ppm	ASTM D5185m	710	0		
	White Metal	scalar	*Visual	NONE	NONE		
	Yellow Metal	scalar	*Visual	NONE	NONE		
CONTAMINATION	Silicon	ppm	ASTM D5185m	>20	<1		
	Potassium	ppm	ASTM D5185m	>20	0		
There is a high amount of particulates present in the oil.	Water		WC Method	>0.1	NEG		
	Particles >4μm		ASTM D7647	>5000	30275		
	Particles >6µm		ASTM D7647	>1300	6994		
	Particles >14μm		ASTM D7647	>160	△ 364		
	Particles >21μm		ASTM D7647	>40	△ 50		
	Particles >38μm		ASTM D7647	>10	1		
	Particles >71μm		ASTM D7647	>3	0		
	Oil Cleanliness		ISO 4406 (c)	>19/17/14	22/20/16		
	Silt	scalar	*Visual	NONE	NONE		
	Debris	scalar	*Visual	NONE	NONE		
	Sand/Dirt	scalar	*Visual	NONE	NONE		
	Appearance	scalar	*Visual	NORML	NORML		
	Odor	scalar	*Visual	NORML	NORML		
	Emulsified Water	scalar	*Visual	>0.1	NEG		
LUID CONDITION	Sodium	nnm	ASTM D5185m	-	0		
LOID CONDITION	Boron	ppm	ASTM D5185m	5	0		
The AN level is acceptable for this fluid. The condition of the oil is	Barium	ppm	ASTM D5185m		0		
suitable for further service.	Molybdenum	ppm	ASTM D5185m		<1		
	Manganese	ppm	ASTM D5185m	J	0		
	Magnesium	ppm	ASTM D5185m	25	2		
	Calcium	ppm	ASTM D5105m	200	50		
	Phosphorus	ppm		300	320		
	Zinc	ppm	ASTM D5185m		397		
	Sulfur	ppm	ASTM D5185m		1041		
	Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	0.34		
	Visc @ 40°C	cSt	ASTM D0045		32.4		
	Visc @ 100°C	cSt		5.4	6.4		
	Viscosity Index (VI)		ASTM D2270		153		





Laboratory Sample No. Lab Number **Unique Number**

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 : 05771258

: WC0674631 : 10345875

Recieved Diagnosed

: 17 Feb 2023 : 20 Feb 2023 Diagnostician : Doug Bogart

Test Package : MOB 2 (Additional Tests: KV100, VI) Certificate L2367 To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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