



OIL ANALYSIS REPORT

| | |
|-----------------|----------|
| WEAR | NORMAL |
| CONTAMINATION | ABNORMAL |
| FLUID CONDITION | NORMAL |

Machine Id
3350634

Component
Left Hydraulic System

Fluid
AW HYDRAULIC OIL ISO 32 (50 GAL)

RECOMMENDATION

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

| Test | UOM | Method | Limit/Abn | Current | History1 | History2 |
|----------------|-----|-------------|-----------|--------------------|-------------|----------|
| Sample Number | | Client Info | | WC0741615 | WCM2207398 | --- |
| Sample Date | | Client Info | | 19 Feb 2023 | 13 Feb 2013 | --- |
| Machine Age | yrs | Client Info | | 0 | 0 | --- |
| Oil Age | yrs | Client Info | | 0 | 3 | --- |
| Filter Age | yrs | Client Info | | 0 | 3 | --- |
| Oil Changed | | Client Info | | Not Changed | Not Changed | --- |
| Filter Changed | | Client Info | | Changed | Changed | --- |
| Sample Status | | | | ABNORMAL | ATTENTION | --- |

WEAR

All component wear rates are normal.

| | | | | | | |
|--------------|--------|-------------|------|--------------|------|-----|
| Iron | ppm | ASTM D5185m | >20 | 2 | 1 | --- |
| Chromium | ppm | ASTM D5185m | >10 | 0 | 0 | --- |
| Nickel | ppm | ASTM D5185m | >10 | 0 | <1 | --- |
| Titanium | ppm | ASTM D5185m | | 0 | 0 | --- |
| Silver | ppm | ASTM D5185m | | <1 | 0 | --- |
| Aluminum | ppm | ASTM D5185m | >10 | 0 | 0 | --- |
| Lead | ppm | ASTM D5185m | >10 | <1 | 0 | --- |
| Copper | ppm | ASTM D5185m | >75 | <1 | <1 | --- |
| Tin | ppm | ASTM D5185m | >10 | 0 | 0 | --- |
| Vanadium | ppm | ASTM D5185m | | 0 | <1 | --- |
| White Metal | scalar | *Visual | NONE | NONE | NONE | --- |
| Yellow Metal | scalar | *Visual | NONE | NONE | NONE | --- |

CONTAMINATION

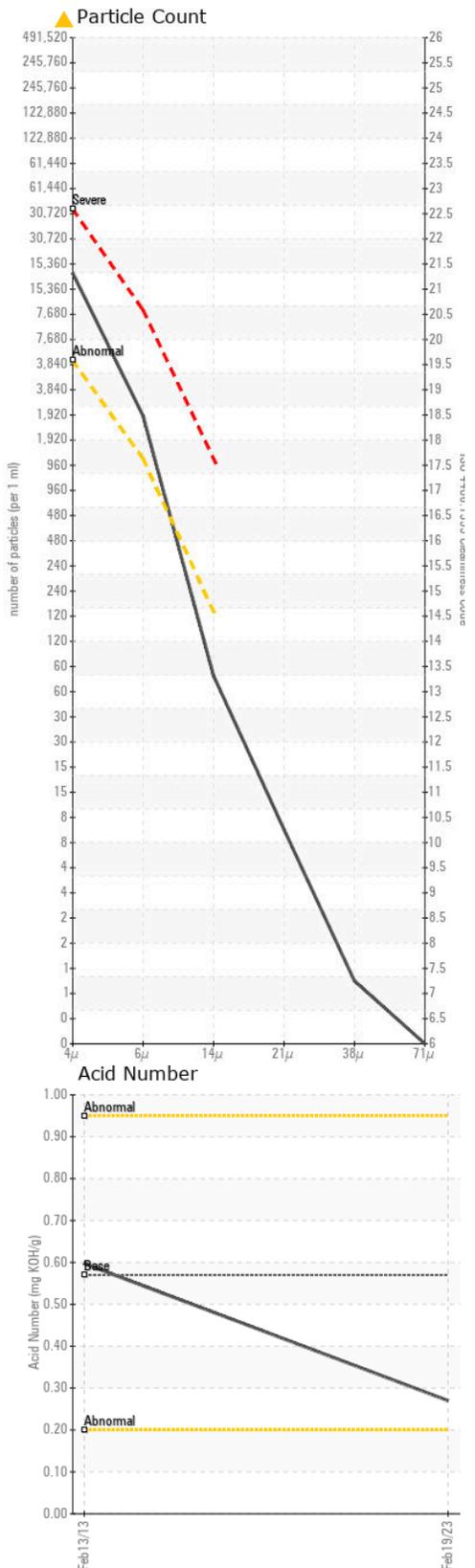
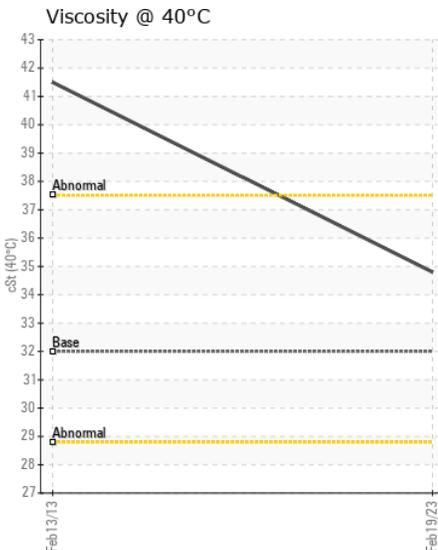
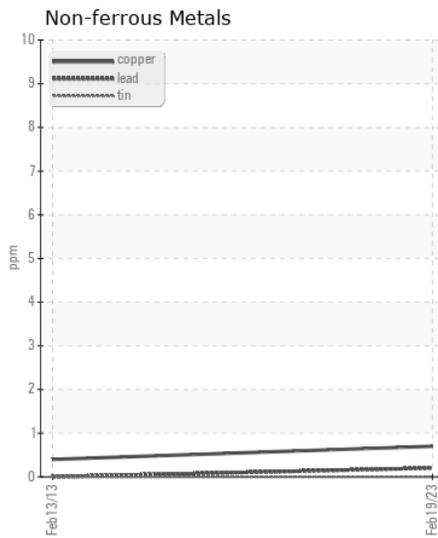
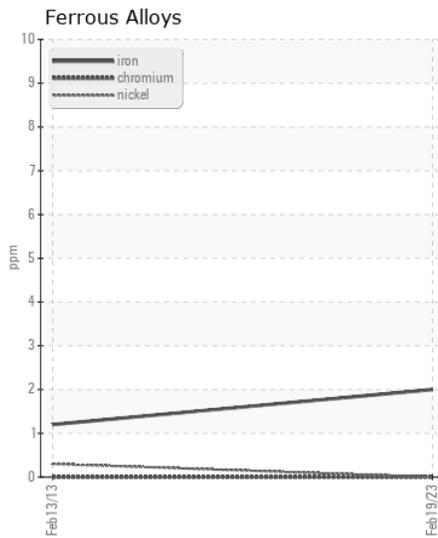
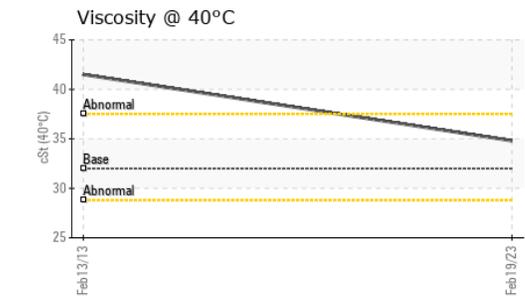
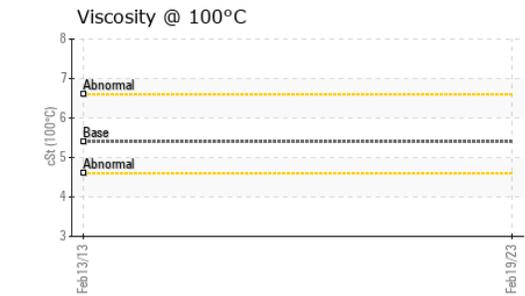
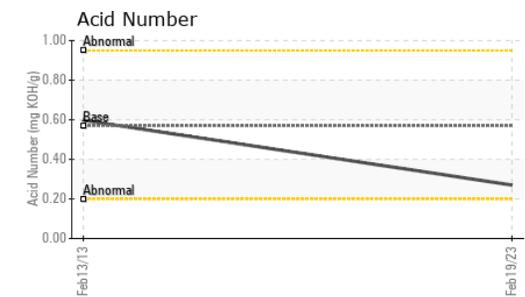
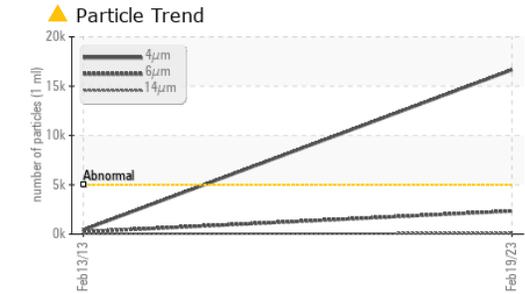
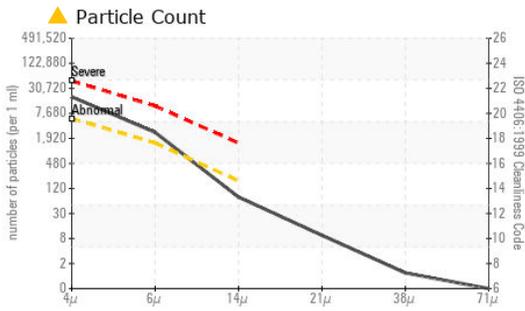
There is a high amount of silt (particulates < 14 microns in size) present in the oil.

| | | | | | | |
|------------------|--------|--------------|-----------|-------------------|----------|-----|
| Silicon | ppm | ASTM D5185m | >20 | <1 | 3 | --- |
| Potassium | ppm | ASTM D5185m | >20 | 0 | 0 | --- |
| Water | | WC Method | >0.1 | NEG | NEG | --- |
| Particles >4µm | | ASTM D7647 | >5000 | ▲ 16656 | 428 | --- |
| Particles >6µm | | ASTM D7647 | >1300 | ▲ 2337 | 233 | --- |
| Particles >14µm | | ASTM D7647 | >160 | 66 | 39 | --- |
| Particles >21µm | | ASTM D7647 | >40 | 8 | 13 | --- |
| Particles >38µm | | ASTM D7647 | >10 | 1 | 2 | --- |
| Particles >71µm | | ASTM D7647 | >3 | 0 | 0 | --- |
| Oil Cleanliness | | ISO 4406 (c) | >19/17/14 | ▲ 21/18/13 | 16/15/12 | --- |
| Silt | scalar | *Visual | NONE | NONE | NONE | --- |
| Debris | scalar | *Visual | NONE | NONE | VLITE | --- |
| Sand/Dirt | scalar | *Visual | NONE | NONE | NONE | --- |
| Appearance | scalar | *Visual | NORML | NORML | NORML | --- |
| Odor | scalar | *Visual | NORML | NORML | NORML | --- |
| Emulsified Water | scalar | *Visual | >0.1 | NEG | NEG | --- |

FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

| | | | | | | |
|----------------------|----------|-------------|------|--------------|--------|-----|
| Sodium | ppm | ASTM D5185m | | 0 | 0 | --- |
| Boron | ppm | ASTM D5185m | 5 | 0 | <1 | --- |
| Barium | ppm | ASTM D5185m | 5 | 0 | 0 | --- |
| Molybdenum | ppm | ASTM D5185m | 5 | <1 | <1 | --- |
| Manganese | ppm | ASTM D5185m | | 0 | 0 | --- |
| Magnesium | ppm | ASTM D5185m | 25 | 5 | 3 | --- |
| Calcium | ppm | ASTM D5185m | 200 | 75 | 62 | --- |
| Phosphorus | ppm | ASTM D5185m | 300 | 340 | 337 | --- |
| Zinc | ppm | ASTM D5185m | 370 | 450 | 404 | --- |
| Sulfur | ppm | ASTM D5185m | 2500 | 2606 | 3868 | --- |
| Acid Number (AN) | mg KOH/g | ASTM D8045 | 0.57 | 0.27 | 0.597 | --- |
| Visc @ 40°C | cSt | ASTM D445 | 32 | 34.8 | ▲ 41.5 | --- |
| Visc @ 100°C | cSt | ASTM D445 | 5.4 | 6.7 | --- | --- |
| Viscosity Index (VI) | Scale | ASTM D2270 | 102 | 152 | --- | --- |



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
 Sample No. : WC0741615 Recieved : 17 Feb 2023
 Lab Number : 05771266 Diagnosed : 20 Feb 2023
 Unique Number : 10345883 Diagnostician : Doug Bogart
 Test Package : MOB 2 (Additional Tests: KV100, VI)

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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