



TRAAP

Texas Refinery Advanced Analysis Program

# OIL ANALYSIS REPORT

WEAR	<b>ABNORMAL</b>
CONTAMINATION	<b>NORMAL</b>
FLUID CONDITION	<b>NORMAL</b>

Machine Id  
**JOHN DEERE 6400 CD4045T355261**

Component  
**Diesel Engine**

Fluid  
**TRC MOLY XL PROSPEC III 15W40 (12 LTR)**

## RECOMMENDATION

Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		<b>TR05773045</b>	TR05171454	TR04890130
Sample Date		Client Info		<b>10 Feb 2023</b>	23 Jan 2021	11 Jan 2020
Machine Age	hrs	Client Info		<b>10356</b>	10140	9872
Oil Age	hrs	Client Info		<b>484</b>	268	878
Filter Age	hrs	Client Info		<b>484</b>	268	878
Oil Changed		Client Info		<b>Not Changd</b>	Changed	Not Changd
Filter Changed		Client Info		<b>Not Changd</b>	Changed	Not Changd
Sample Status				<b>ABNORMAL</b>	ABNORMAL	ABNORMAL

## WEAR

Cylinder, crank, or cam shaft wear is indicated. All other component wear rates are normal.

Iron	ppm	ASTM D5185m	>51	<b>▲ 138</b>	▲ 85	▲ 163
Chromium	ppm	ASTM D5185m	>11	<b>3</b>	2	4
Nickel	ppm	ASTM D5185m	>5	<b>3</b>	2	5
Titanium	ppm	ASTM D5185m		<b>&lt;1</b>	<1	0
Silver	ppm	ASTM D5185m	>3	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>31	<b>5</b>	0	11
Lead	ppm	ASTM D5185m	>26	<b>4</b>	3	7
Copper	ppm	ASTM D5185m	>26	<b>4</b>	3	5
Tin	ppm	ASTM D5185m	>4	<b>1</b>	1	2
Vanadium	ppm	ASTM D5185m		<b>0</b>	<1	0
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE

## CONTAMINATION

There is no indication of any contamination in the oil.

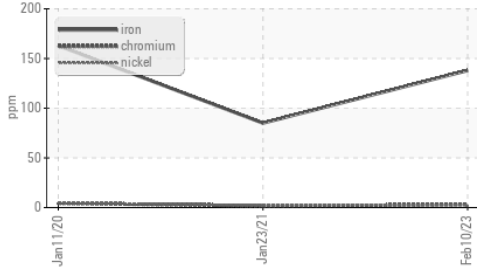
Silicon	ppm	ASTM D5185m	>22	<b>14</b>	12	21
Potassium	ppm	ASTM D5185m	>20	<b>2</b>	<1	2
Fuel		WC Method	>5	<b>&lt;1.0</b>	<1.0	<1.0
Water		WC Method	>0.21	<b>NEG</b>	NEG	NEG
Glycol		WC Method		<b>NEG</b>	NEG	NEG
Soot %	%	*ASTM D7844	>3	<b>1</b>	0.8	1
Nitration	Abs/cm	*ASTM D7624	>20	<b>9.9</b>	8.5	10.7
Sulfation	Abs/.1mm	*ASTM D7415	>30	<b>22.9</b>	22.2	24.4
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual	>0.21	<b>NEG</b>	NEG	NEG

## FLUID CONDITION

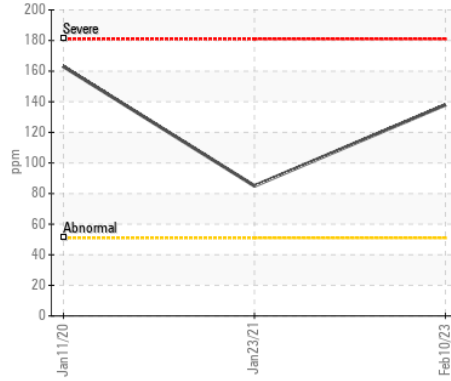
The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

Sodium	ppm	ASTM D5185m	>31	<b>&lt;1</b>	<1	4
Boron	ppm	ASTM D5185m		<b>213</b>	212	167
Barium	ppm	ASTM D5185m		<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m		<b>204</b>	204	248
Manganese	ppm	ASTM D5185m		<b>1</b>	1	2
Magnesium	ppm	ASTM D5185m		<b>393</b>	410	401
Calcium	ppm	ASTM D5185m	4500	<b>3775</b>	3908	3916
Phosphorus	ppm	ASTM D5185m		<b>786</b>	829	831
Zinc	ppm	ASTM D5185m	1400	<b>957</b>	935	938
Sulfur	ppm	ASTM D5185m		<b>3288</b>	2990	3984
Oxidation	Abs/.1mm	*ASTM D7414	>25	<b>14.6</b>	14.1	16.2
Base Number (BN)	mg KOH/g	ASTM D2896	15	<b>10.41</b>	13.6	11.3
Visc @ 100°C	cSt	ASTM D445	15.5	<b>13.0</b>	15.1	14.1

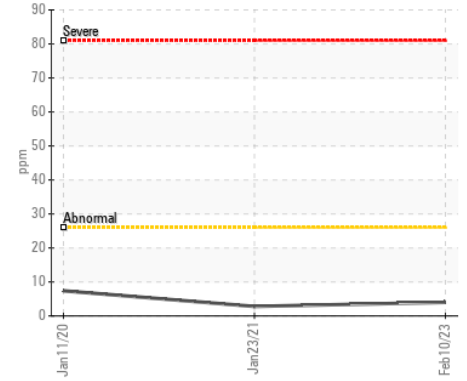
▲ Ferrous Alloys



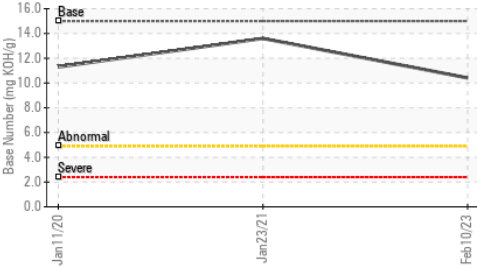
▲ Iron (ppm)



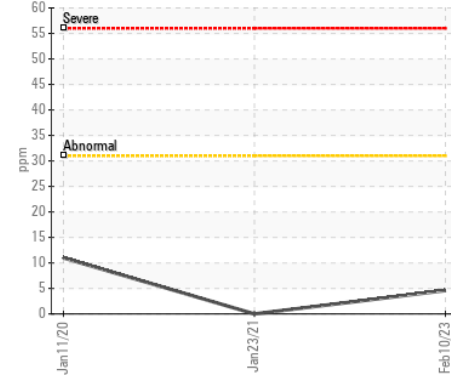
Lead (ppm)



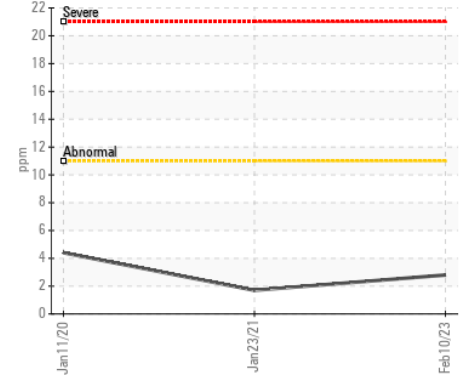
Base Number



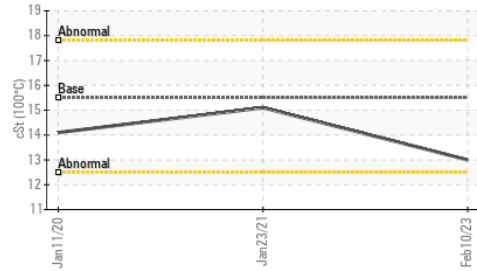
Aluminum (ppm)



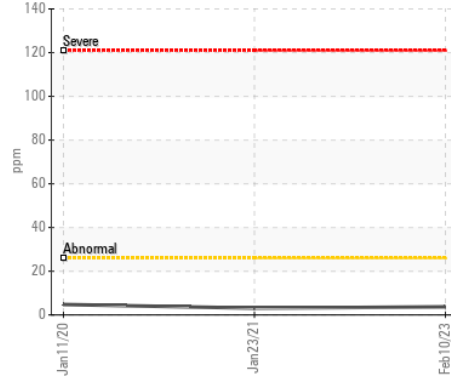
Chromium (ppm)



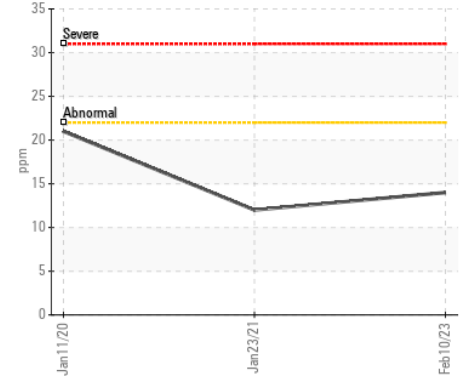
Viscosity @ 100°C



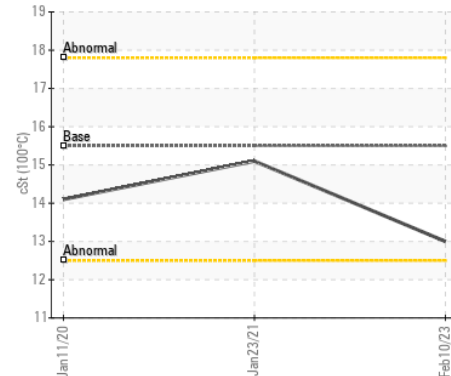
Copper (ppm)



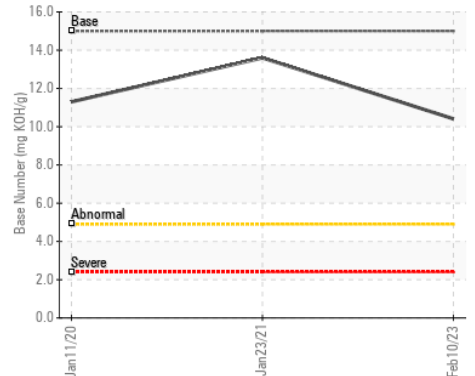
Silicon (ppm)



Viscosity @ 100°C



Base Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513

Sample No. : TR05773045

Lab Number : 05773045

Unique Number : 10347662

Test Package : MOB 2

Received : 21 Feb 2023

Tested : 22 Feb 2023

Diagnosed : 22 Feb 2023 - Don Baldrige

STAN ISAAC

28624 JUNIPER RD

BRUNEAU, ID

US 83604

Contact: CALVIN KOEHN

To discuss this sample report, contact Customer Service at 1-800-827-0711.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:

F: