

#### Machine Id MOFFETT P370158B Component Hydraulic System Fluid AW HYDRAULIC OIL ISO 32 (--- GAL)

# RECOMMENDATION

The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

### WEAR

The iron level is abnormal. All other component wear rates are normal.

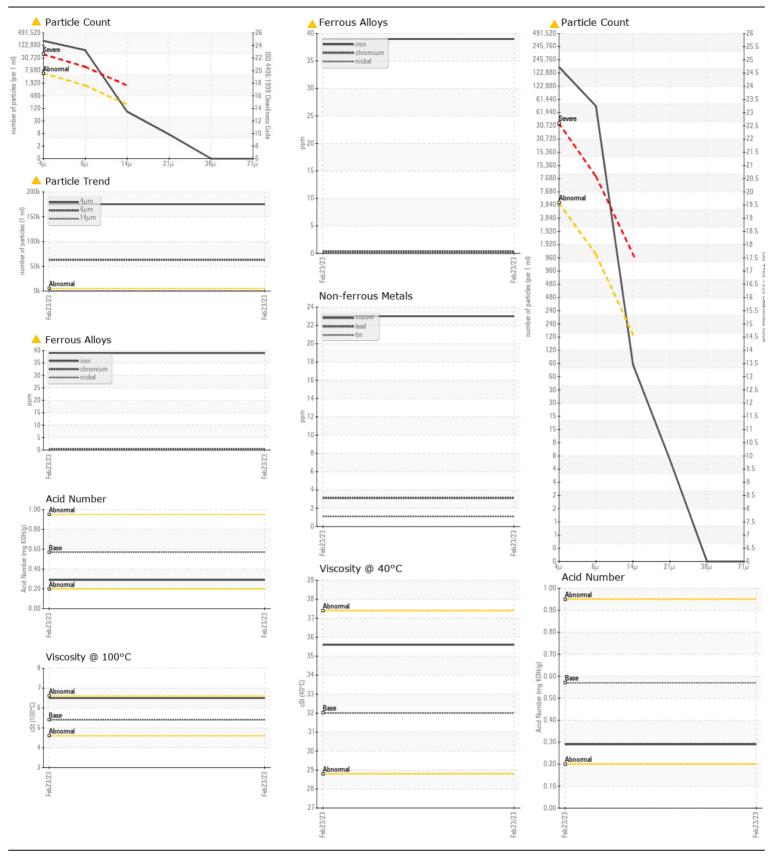
#### CONTAMINATION

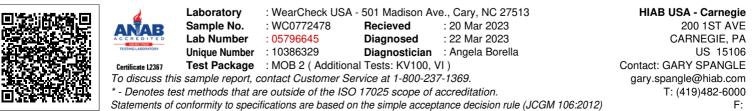
There is a high amount of silt (particulates < 14 microns in size) present in the oil.

## FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		WC0772478		
Sample Date		Client Info		23 Feb 2023		
Machine Age	hrs	Client Info		791		
Oil Age	hrs	Client Info		0		
Filter Age	hrs	Client Info		0		
Oil Changed		Client Info		Not Changd		
Filter Changed		Client Info		Changed		
Sample Status				ABNORMAL		
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Iron	ppm	ASTM D5185m	>20	<b>A</b> 39		
Chromium	ppm	ASTM D5185m	>10	<1		
Nickel	ppm	ASTM D5185m	>10	0		
Titanium	ppm	ASTM D5185m		<1		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>10	0		
Lead	ppm	ASTM D5185m	>10	3		
Copper	ppm	ASTM D5185m	>75	23		
Tin	ppm	ASTM D5185m	>10	1		
Vanadium	ppm	ASTM D5185m		0		
White Metal	scalar	*Visual	NONE	NONE		
Yellow Metal	scalar	*Visual	NONE	NONE		
Silicon	ppm	ASTM D5185m	>20	1		
Potassium	ppm	ASTM D5185m	>20	0		
Water		WC Method	>0.1	NEG		
Particles >4µm		ASTM D7647	>5000	<u> </u>		
Particles >6µm		ASTM D7647	>1300	<b>62945</b>		
Particles >14µm		ASTM D7647	>160	73		
Particles >21µm		ASTM D7647	>40	6		
Particles >38µm		ASTM D7647	>10	0		
Particles >71µm		ASTM D7647	>3	0		
Oil Cleanliness		ISO 4406 (c)	>19/17/14	<u> </u>		
Silt	scalar	*Visual	NONE	NONE		
Debris	scalar	*Visual	NONE	NONE		
Sand/Dirt	scalar	*Visual	NONE	NONE		
Appearance	scalar	*Visual	NORML	NORML		
Odor	scalar	*Visual	NORML	NORML		
Emulsified Water	scalar	*Visual	>0.1	NEG		
Cadium				4		
Sodium	ppm	ASTM D5185m	F	1		
Boron	ppm	ASTM D5185m	5	0		
Barium	ppm	ASTM D5185m	5	0		
Molybdenum	ppm	ASTM D5185m	5	<1		
Manganese	ppm	ASTM D5185m	25	<1		
Magnesium	ppm	ASTM D5185m	25	1		
Calcium	ppm	ASTM D5185m	200	53		
Phosphorus	ppm	ASTM D5185m	300	308		
Zinc	ppm	ASTM D5185m	370	395		
Sulfur	ppm	ASTM D5185m	2500	1150		
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	0.29		
Visc @ 40°C Visc @ 100°C	cSt	ASTM D445	32 5.4	35.6		
-	cSt Socio	ASTM D2270		6.5		
Viscosity Index (VI)	Scale	ASTM D2270	102	137		





Contact/Location: GARY SPANGLE - HIACAR