



OIL ANALYSIS REPORT

WEAR	ABNORMAL
CONTAMINATION	ABNORMAL
FLUID CONDITION	ABNORMAL

Machine Id
MOFFETT 16192
 Component
Hydraulic System
 Fluid
AW HYDRAULIC OIL ISO 32 (--- GAL)

RECOMMENDATION

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		WC0772576	---	---
Sample Date		Client Info		07 Mar 2023	---	---
Machine Age	hrs	Client Info		852	---	---
Oil Age	hrs	Client Info		0	---	---
Filter Age	hrs	Client Info		0	---	---
Oil Changed		Client Info		Changed	---	---
Filter Changed		Client Info		Changed	---	---
Sample Status				ABNORMAL	---	---

WEAR

The iron level is abnormal. All other component wear rates are normal.

Iron	ppm	ASTM D5185m	>20	▲ 25	---	---
Chromium	ppm	ASTM D5185m	>10	1	---	---
Nickel	ppm	ASTM D5185m	>10	0	---	---
Titanium	ppm	ASTM D5185m		0	---	---
Silver	ppm	ASTM D5185m		0	---	---
Aluminum	ppm	ASTM D5185m	>10	<1	---	---
Lead	ppm	ASTM D5185m	>10	<1	---	---
Copper	ppm	ASTM D5185m	>75	2	---	---
Tin	ppm	ASTM D5185m	>10	0	---	---
Vanadium	ppm	ASTM D5185m		0	---	---
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---

CONTAMINATION

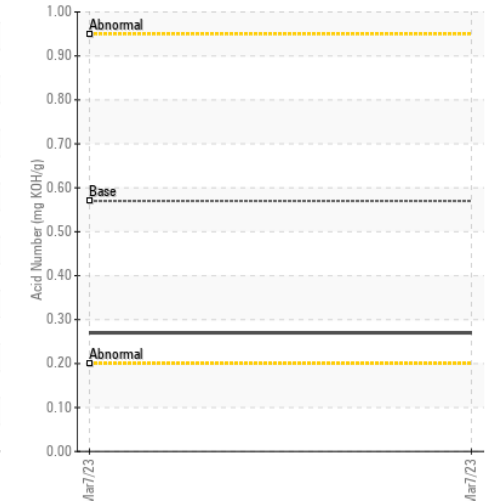
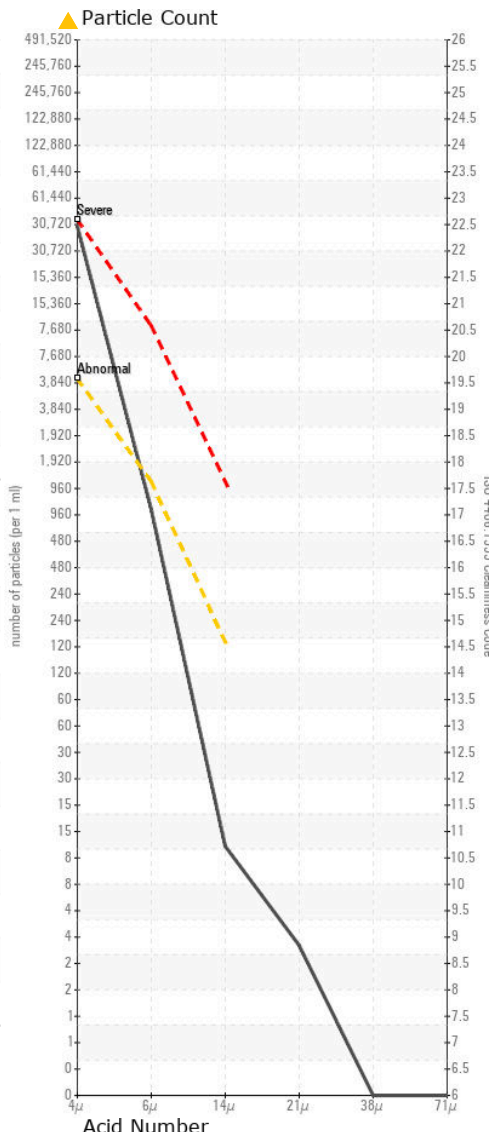
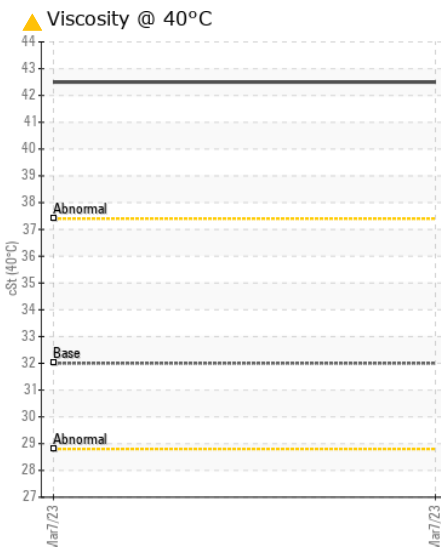
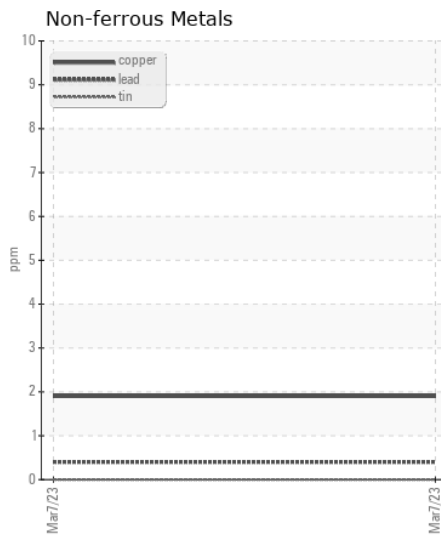
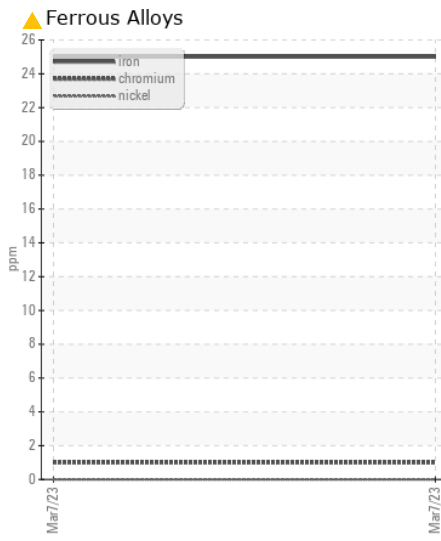
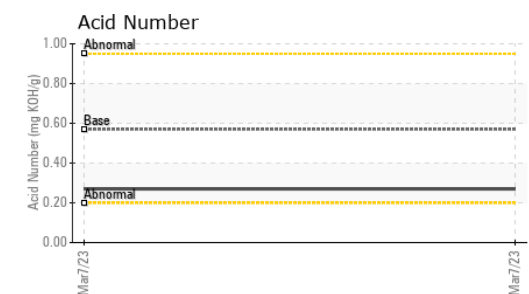
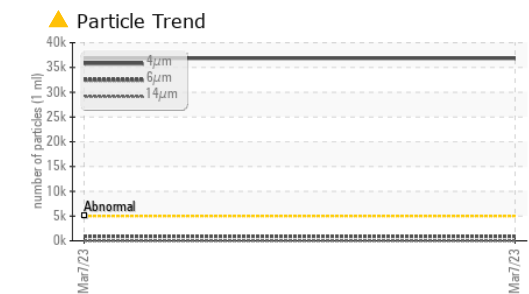
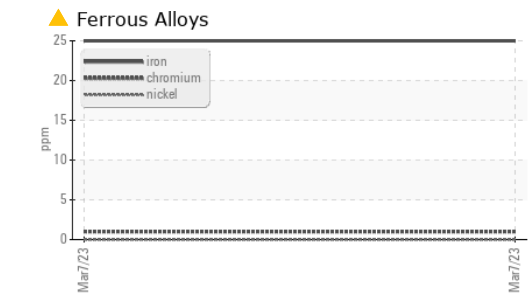
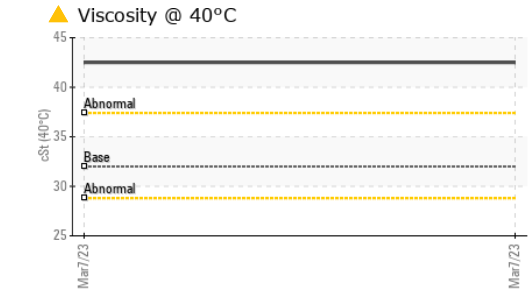
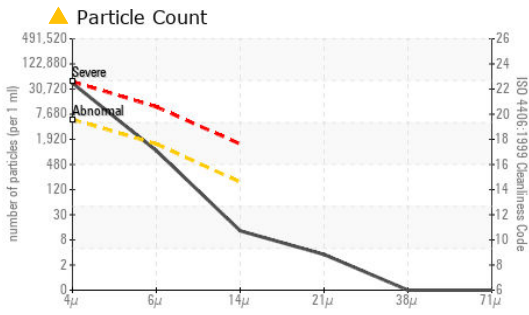
There is a high amount of silt (particulates < 14 microns in size) present in the oil.

Silicon	ppm	ASTM D5185m	>20	2	---	---
Potassium	ppm	ASTM D5185m	>20	0	---	---
Water		WC Method	>0.1	NEG	---	---
Particles >4µm		ASTM D7647	>5000	▲ 36851	---	---
Particles >6µm		ASTM D7647	>1300	903	---	---
Particles >14µm		ASTM D7647	>160	11	---	---
Particles >21µm		ASTM D7647	>40	3	---	---
Particles >38µm		ASTM D7647	>10	0	---	---
Particles >71µm		ASTM D7647	>3	0	---	---
Oil Cleanliness		ISO 4406 (c)	>19/17/14	▲ 22/17/11	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	NONE	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.1	NEG	---	---

FLUID CONDITION

Viscosity of sample indicates oil is within ISO 46 range, advise investigate. Confirm oil type.

Sodium	ppm	ASTM D5185m		2	---	---
Boron	ppm	ASTM D5185m	5	0	---	---
Barium	ppm	ASTM D5185m	5	0	---	---
Molybdenum	ppm	ASTM D5185m	5	<1	---	---
Manganese	ppm	ASTM D5185m		<1	---	---
Magnesium	ppm	ASTM D5185m	25	1	---	---
Calcium	ppm	ASTM D5185m	200	39	---	---
Phosphorus	ppm	ASTM D5185m	300	269	---	---
Zinc	ppm	ASTM D5185m	370	340	---	---
Sulfur	ppm	ASTM D5185m	2500	2646	---	---
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	0.27	---	---
Visc @ 40°C	cSt	ASTM D445	32	▲ 42.5	---	---
Visc @ 100°C	cSt	ASTM D445	5.4	7	---	---
Viscosity Index (VI)	Scale	ASTM D2270	102	123	---	---



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
 Sample No. : WC0772576 Recieved : 20 Mar 2023
 Lab Number : 05796651 Diagnosed : 22 Mar 2023
 Unique Number : 10386335 Diagnostician : Angela Borella
 Test Package : MOB 2 (Additional Tests: KV100, VI)

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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