



WEAR  
CONTAMINATION  
FLUID CONDITION

**ABNORMAL**

**SEVERE**

**NORMAL**

Machine Id  
**JOHN DEERE 245G 1FF245GXLHF800470**

Component  
**Left Final Drive**

Fluid  
**JOHN DEERE GL-5 80W90 (--- GAL)**

### RECOMMENDATION

We advise that you check all areas where dirt can enter the system. The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		<b>JR0166458</b>	JR0162840	JR0160213
Sample Date		Client Info		<b>24 Mar 2023</b>	24 Feb 2023	16 Feb 2023
Machine Age	hrs	Client Info		<b>4457</b>	4457	4440
Oil Age	hrs	Client Info		<b>3958</b>	300	482
Filter Age	hrs	Client Info		<b>0</b>	0	0
Oil Changed		Client Info		<b>Changed</b>	Not Changd	N/A
Filter Changed		Client Info		<b>None</b>	Not Changd	N/A
Sample Status				<b>SEVERE</b>	SEVERE	SEVERE

### WEAR

Gear wear is indicated.

PQ		ASTM D8184	>1250	<b>198</b>	242	219
Iron	ppm	ASTM D5185m	>750	<b>▲ 965</b>	▲ 1108	▲ 1044
Chromium	ppm	ASTM D5185m	>9	<b>7</b>	7	8
Nickel	ppm	ASTM D5185m	>10	<b>2</b>	2	2
Titanium	ppm	ASTM D5185m		<b>8</b>	8	9
Silver	ppm	ASTM D5185m		<b>0</b>	0	<1
Aluminum	ppm	ASTM D5185m	>40	<b>▲ 120</b>	▲ 119	▲ 120
Lead	ppm	ASTM D5185m	>15	<b>0</b>	0	0
Copper	ppm	ASTM D5185m	>40	<b>2</b>	2	2
Tin	ppm	ASTM D5185m	>10	<b>0</b>	0	<1
Vanadium	ppm	ASTM D5185m		<b>&lt;1</b>	<1	<1
White Metal	scalar	*Visual	NONE	<b>MODER</b>	MODER	MODER
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE

### CONTAMINATION

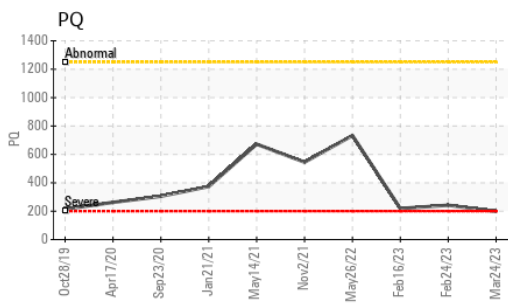
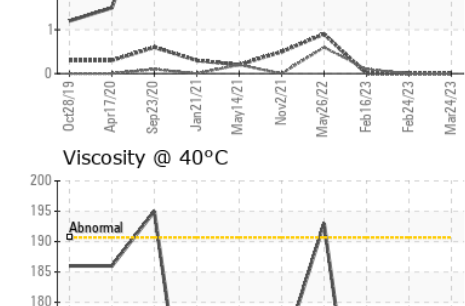
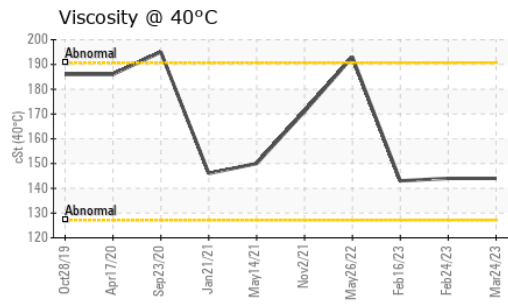
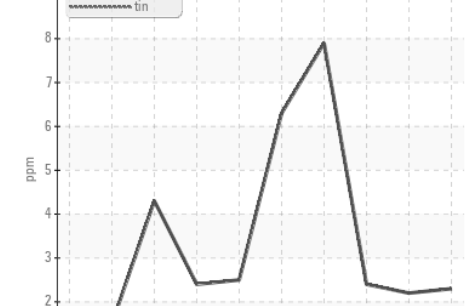
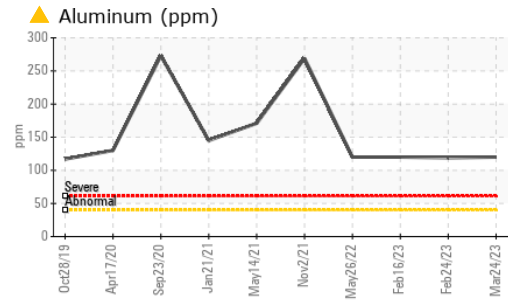
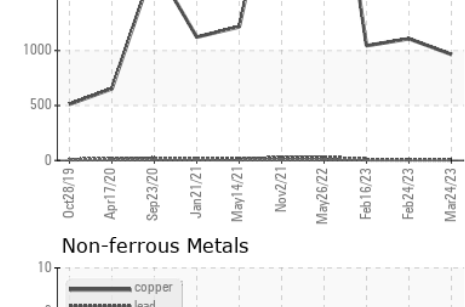
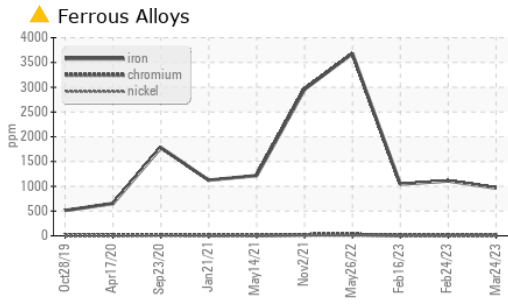
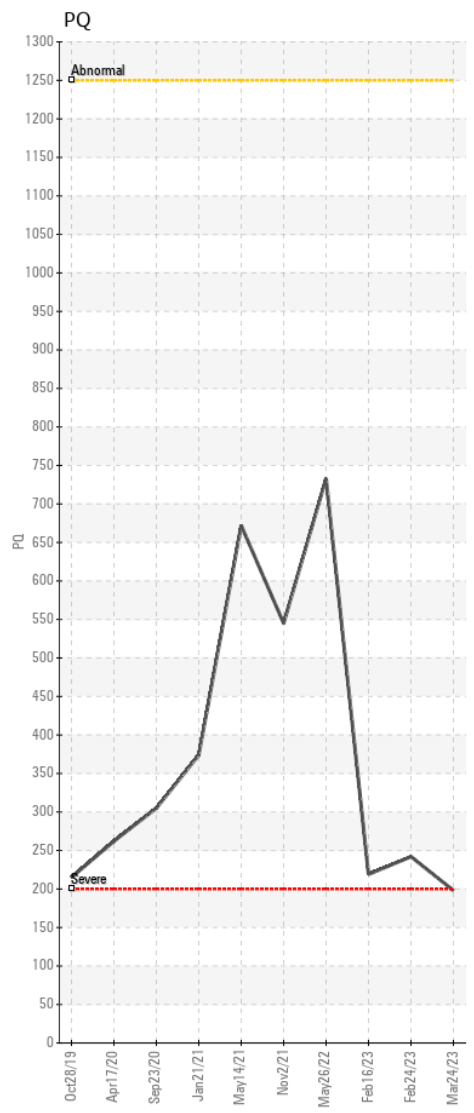
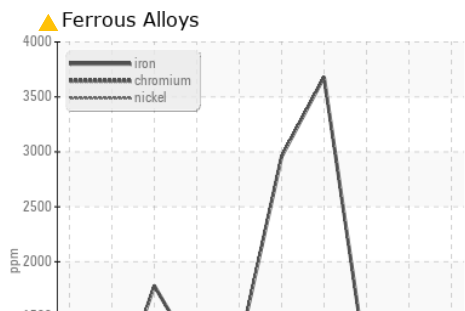
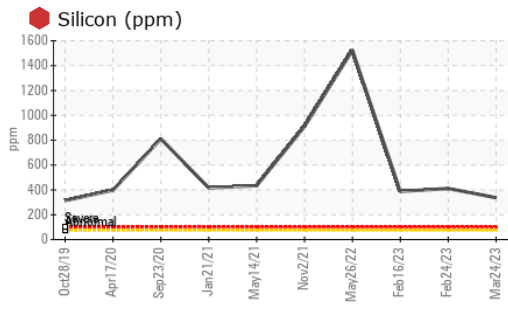
Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress.

Silicon	ppm	ASTM D5185m	>75	<b>● 337</b>	● 411	● 388
Potassium	ppm	ASTM D5185m	>20	<b>31</b>	34	36
Water		WC Method	>0.075	<b>NEG</b>	NEG	NEG
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual	>0.075	<b>NEG</b>	NEG	NEG

### FLUID CONDITION

The oil is no longer serviceable due to the presence of contaminants.

Sodium	ppm	ASTM D5185m	>51	<b>15</b>	18	18
Boron	ppm	ASTM D5185m		<b>6</b>	7	5
Barium	ppm	ASTM D5185m		<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m		<b>2</b>	1	2
Manganese	ppm	ASTM D5185m		<b>8</b>	9	9
Magnesium	ppm	ASTM D5185m		<b>31</b>	30	30
Calcium	ppm	ASTM D5185m		<b>52</b>	50	48
Phosphorus	ppm	ASTM D5185m		<b>305</b>	311	317
Zinc	ppm	ASTM D5185m		<b>17</b>	18	16
Sulfur	ppm	ASTM D5185m		<b>19661</b>	18138	19806
Visc @ 40°C	cSt	ASTM D445		<b>144</b>	144	143



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : JR0166458 **Received** : 27 Mar 2023  
**Lab Number** : 05802659 **Diagnosed** : 30 Mar 2023  
**Unique Number** : 10400188 **Diagnostician** : Don Baldrige  
**Test Package** : CONST ( Additional Tests: PQ )

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To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)