WEAR CONTAMINATION **FLUID CONDITION**

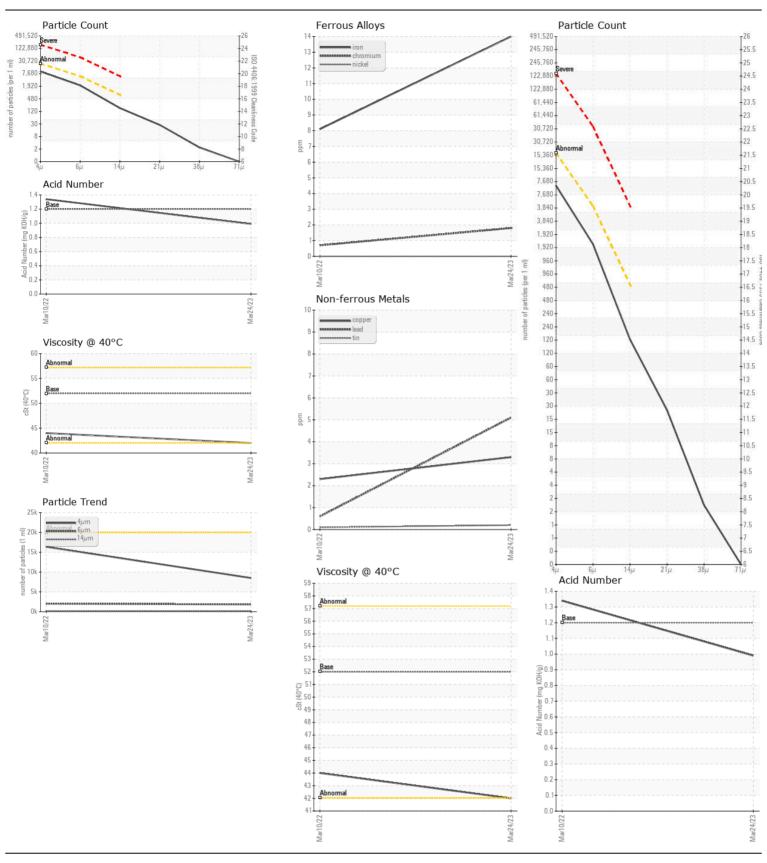
NORMAL NORMAL NORMAL



LIEBHERR L586 065499-1761

Component Hydraulic System

LIEBHERR HYDRAULIC HVI (GAL)							
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
	Sample Number		Client Info		LH0229218	LH0217434	
The filtration at the time of sampling has been noted. Resample at the next service interval to monitor.	Sample Date		Client Info		24 Mar 2023		
	Machine Age	hrs	Client Info		3987	1032	
	Oil Age	hrs	Client Info		3987	1032	
	Filter Age	hrs	Client Info		0	1032	
	Oil Changed		Client Info		Filtered	Filtered	
	Filter Changed		Client Info		N/A	Changed	
	Sample Status				NORMAL	NORMAL	
WEAR	Iron	ppm	ASTM D5185m	>55	14	8	
· · · · · ·	Chromium	ppm	ASTM D5185m	>5	2	<1	
All component wear rates are normal.	Nickel	ppm	ASTM D5185m		0	0	
	Titanium	ppm	ASTM D5185m		<1	0	
	Silver	ppm	ASTM D5185m		0	<1	
	Aluminum	ppm	ASTM D5185m	>5	4	1	
	Lead	ppm	ASTM D5185m		5	<1	
	Copper	ppm	ASTM D5185m	>15	3	2	
	Tin	ppm	ASTM D5185m		<1	<1	
	Vanadium	ppm	ASTM D5185m		0	0	
	White Metal	scalar	*Visual	NONE	NONE	NONE	
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
CONTAMINATION	Silicon	ppm	ASTM D5185m	>15	8	4	
	Potassium	ppm	ASTM D5185m	>20	1	0	
The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.	Water		WC Method	>0.1	NEG	NEG	
	Particles >4µm		ASTM D7647	>20000	8501	16363	
	Particles >6µm		ASTM D7647		1841	2034	
	Particles >14μm		ASTM D7647	>640	152	145	
	Particles >21μm		ASTM D7647	>160	24	43	
	Particles >38μm		ASTM D7647	>40	2	2	
	Particles >71μm		ASTM D7647	>10	0	0	
	Oil Cleanliness		ISO 4406 (c)	>21/19/16	20/18/14	21/18/14	
	Silt	scalar	*Visual	NONE	NONE	NONE	
	Debris	scalar	*Visual	NONE	NONE	VLITE	
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
	Appearance	scalar	*Visual	NORML	NORML	NORML	
	Odor	scalar	*Visual	NORML	NORML	NORML	
	Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	
FLUID CONDITION	Sodium	nnm	ASTM D5185m		3	2	
I LOID CONDITION	Boron	ppm	ASTM D5185m		<1	3	
The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.	Barium	ppm	ASTM D5185m		0	0	
	Molybdenum		ASTM D5185m		<1	0	
	Manganese	ppm	ASTM D5185m		<1 <1	<1	
	Magnesium	ppm	ASTM D5185m	7	11	4	
	Calcium			1500	1644	1404	
	Phosphorus	ppm	ASTM D5185m		629	602	
	Zinc	ppm	ASTM D5185m		781	643	
	Sulfur	ppm	ASTM D5185m		6072	4316	
	Acid Number (AN)	mg KOH/g	ASTM D3103111		0.99	1.34	
	Visc @ 40°C	cSt	ASTM D0045		42.0	44.0	
	1100 @ 70 0	001	, IOTIVI DITIO	JL	72.0	77.0	





Certificate L2367

Laboratory Sample No. Lab Number **Unique Number**

: LH0229218 : 05803272 : 10400801 Test Package : CONST

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Recieved : 27 Mar 2023 Diagnosed : 29 Mar 2023 Diagnostician : Doug Bogart

JR VINAGRO 2208 PLAINFIELD PIKE JOHNSTON, RI US 02919

Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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F: