

Machine Id **5 - 2550522** Component **Hydraulic System** Fluid **AW HYDRAULIC OIL ISO 32 (45 GAL)**

RECOMMENDATION

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

WEAR

All component wear rates are normal.

CONTAMINATION

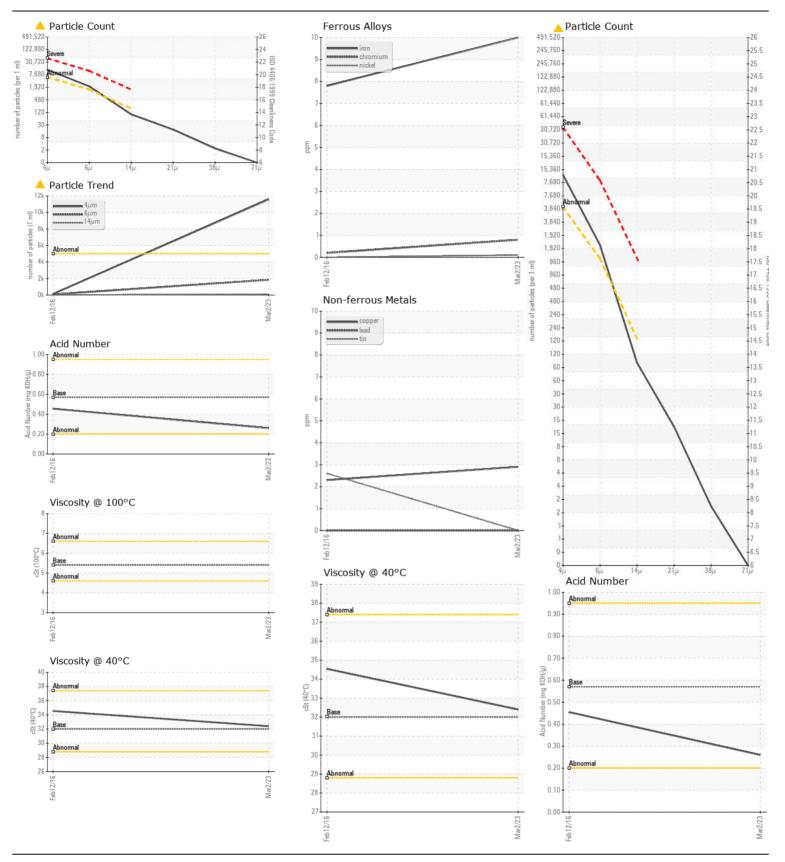
There is a high amount of silt (particulates < 14 microns in size) present in the oil.

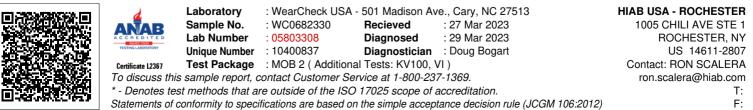
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FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		WC0682330	WCM2273444	
Sample Date		Client Info		02 Mar 2023	12 Feb 2016	
Machine Age	yrs	Client Info		0	0	
Oil Age	yrs	Client Info		0	0	
Filter Age	yrs	Client Info		1	1	
Oil Changed	J	Client Info		Not Changd	Not Changd	
Filter Changed		Client Info		Changed	Changed	
Sample Status				ABNORMAL	NORMAL	
Iron	ppm	ASTM D5185m	>20	10	8	
Chromium	ppm	ASTM D5185m	>10	<1	<1	
Nickel	ppm	ASTM D5185m	>10	<1	0	
Titanium	ppm	ASTM D5185m		0	0	
Silver	ppm	ASTM D5185m		0	0	
Aluminum	ppm	ASTM D5185m	>10	<1	<1	
Lead	ppm	ASTM D5185m	>10	0	0	
Copper	ppm	ASTM D5185m	>75	3	2	
Tin	ppm	ASTM D5185m	>10	0	3	
Vanadium	ppm	ASTM D5185m		0	0	
White Metal	scalar	*Visual	NONE	NONE	NONE	
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
Silicon	ppm	ASTM D5185m	>20	3	4	
Potassium	ppm	ASTM D5185m	>20	<1	0	
Water		WC Method	>0.1	NEG	NEG	
Particles >4µm		ASTM D7647	>5000	<u> </u>	132	
Particles >6µm		ASTM D7647	>1300	1848	72	
Particles >14µm		ASTM D7647	>160	85	12	
Particles >21µm		ASTM D7647	>40	16	4	
Particles >38µm		ASTM D7647	>10	2	0	
Particles >71µm		ASTM D7647	>3	0	0	
Oil Cleanliness		ISO 4406 (c)	>19/17/14	<u> </u>	14/13/11	
Silt	scalar	*Visual	NONE	NONE	NONE	
Debris	scalar	*Visual	NONE	NONE	NONE	
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
Appearance	scalar	*Visual	NORML	NORML	NORML	
Odor	scalar	*Visual	NORML	NORML	NORML	
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	
Sodium	000	ASTM D5185m		2	2	
Sodium Boron	ppm	ASTM D5185m	5	2 5	∠ <1	
	ppm					
Barium Molybdenum	ppm	ASTM D5185m ASTM D5185m	5 5	0	<1 <1	
Manganese	ppm	ASTM D5185m	5	<1 <1	<1	
Magnesium	ppm ppm	ASTM D5185m	25	<1	2	
Calcium		ASTM D5185m	200	100	74	
Phosphorus	ppm ppm	ASTM D5185m	300	280	253	
Zinc		ASTM D5185m	370	246	320	
Sulfur	ppm ppm	ASTM D5185m	2500	2293	1897	
Acid Number (AN)	mg KOH/g	ASTM D3103III ASTM D8045	0.57	0.26	0.455	
Visc @ 40°C	cSt	ASTM D6045 ASTM D445	32	32.4	34.54	
Visc @ 40 C Visc @ 100°C	cSt	ASTM D445 ASTM D445	5.4	52.4 6.3		
Viscosity Index (VI)	Scale	ASTM D443	102	148		
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Contact/Location: RON SCALERA - CARROC