



WEAR	NORMAL
CONTAMINATION	ABNORMAL
FLUID CONDITION	NORMAL

Machine Id
HITACHI 1FFDDR70PMF940961
 Component
Hydraulic System
 Fluid
HITACHI HYDRAULIC SUPER EX 46HN (--- GAL)

RECOMMENDATION

No corrective action is recommended at this time. Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		JR0157602	JR0160447	JR0150093
Sample Date		Client Info		03 Apr 2023	30 Jan 2023	18 Oct 2022
Machine Age	hrs	Client Info		3445	2947	2462
Oil Age	hrs	Client Info		3445	2947	2462
Filter Age	hrs	Client Info		3445	0	510
Oil Changed		Client Info		Not Chngd	Not Chngd	Oil Added
Filter Changed		Client Info		Not Chngd	Changed	Not Chngd
Sample Status				ABNORMAL	ABNORMAL	ABNORMAL

WEAR

All component wear rates are normal.

PQ	UOM	Method	Limit/Abn	Current	History1	History2
PQ		ASTM D8184		13	15	8
Iron	ppm	ASTM D5185m	>20	5	5	3
Chromium	ppm	ASTM D5185m	>10	0	0	0
Nickel	ppm	ASTM D5185m	>10	0	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>10	1	0	<1
Lead	ppm	ASTM D5185m	>10	0	0	0
Copper	ppm	ASTM D5185m	>75	<1	<1	<1
Tin	ppm	ASTM D5185m	>10	0	0	<1
Vanadium	ppm	ASTM D5185m		0	0	0
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE

CONTAMINATION

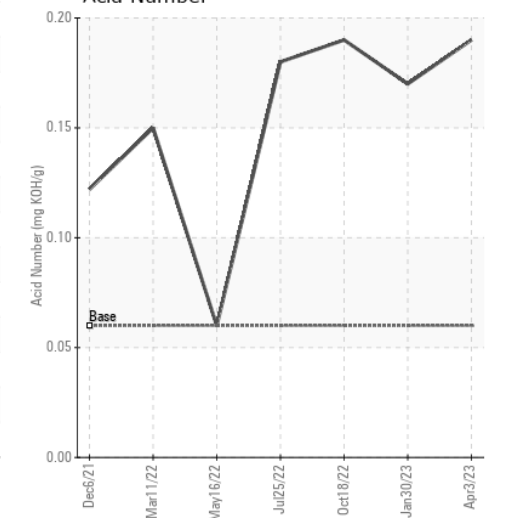
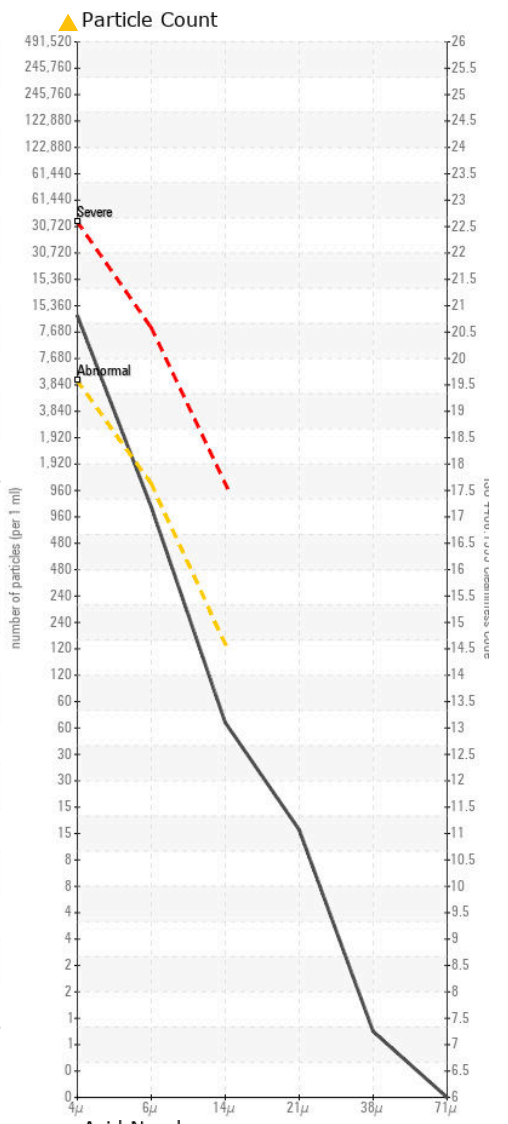
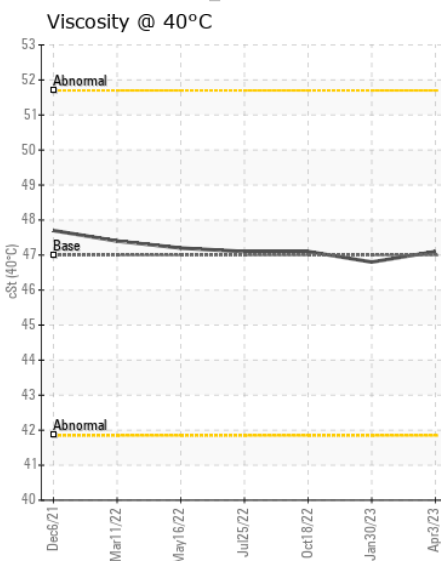
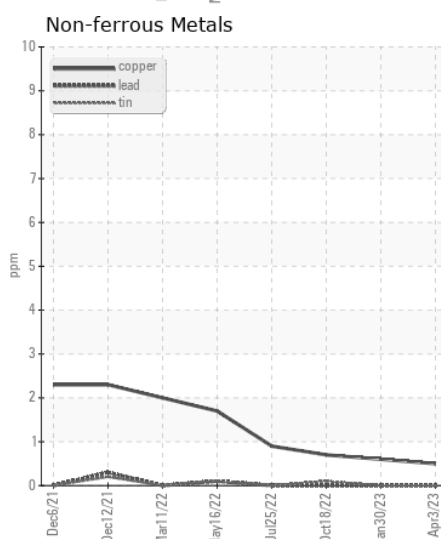
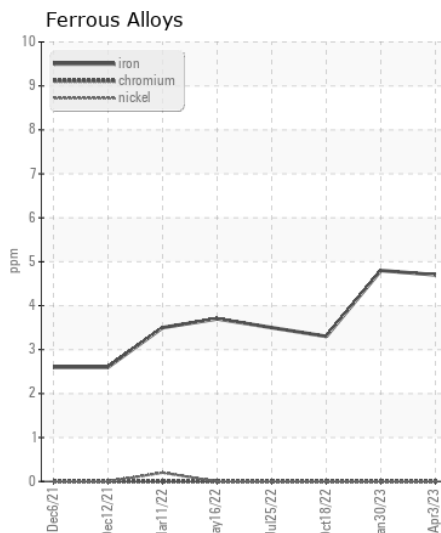
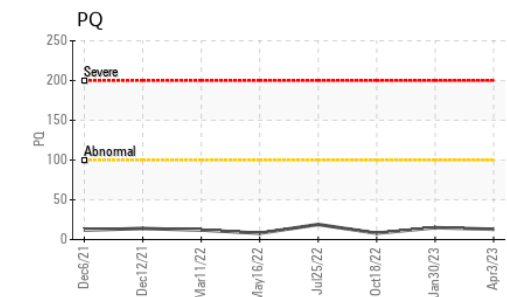
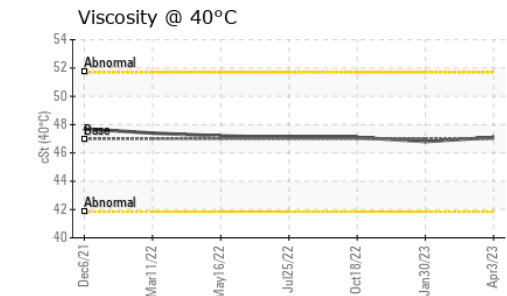
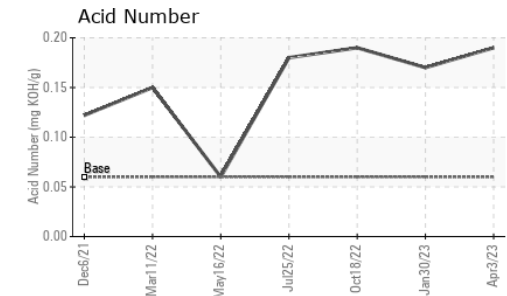
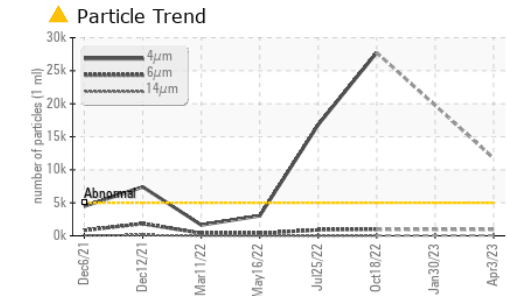
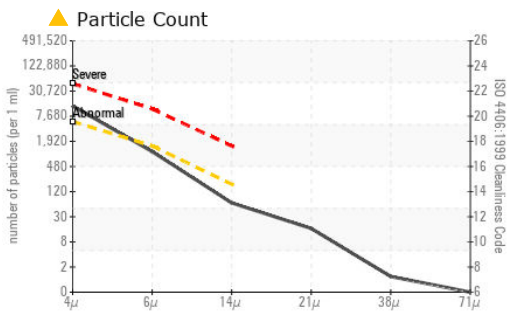
There is a high amount of silt (particulates < 6 microns in size) present in the oil.

Silicon	ppm	ASTM D5185m	>20	2	2	2
Potassium	ppm	ASTM D5185m	>20	0	<1	<1
Water		WC Method	>0.1	NEG	NEG	NEG
Particles >4µm		ASTM D7647	>5000	▲ 11753	---	▲ 27745
Particles >6µm		ASTM D7647	>1300	958	---	974
Particles >14µm		ASTM D7647	>160	57	---	17
Particles >21µm		ASTM D7647	>40	14	---	4
Particles >38µm		ASTM D7647	>10	1	---	1
Particles >71µm		ASTM D7647	>3	0	---	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	▲ 21/17/13	---	▲ 22/17/11
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	▲ MODER	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG

FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Sodium	ppm	ASTM D5185m		0	0	0
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		<1	0	<1
Manganese	ppm	ASTM D5185m		<1	0	<1
Magnesium	ppm	ASTM D5185m		11	<1	<1
Calcium	ppm	ASTM D5185m		2	2	0
Phosphorus	ppm	ASTM D5185m	827	527	496	493
Zinc	ppm	ASTM D5185m	0	7	9	7
Sulfur	ppm	ASTM D5185m	13	124	35	79
Acid Number (AN)	mg KOH/g	ASTM D8045	0.06	0.19	0.17	0.19
Visc @ 40°C	cSt	ASTM D445	47	47.1	46.8	47.1



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : JR0157602 **Received** : 04 Apr 2023
Lab Number : 05810880 **Tested** : 06 Apr 2023
Unique Number : 10413672 **Diagnosed** : 07 Apr 2023 - Doug Bogart
Test Package : CONST (Additional Tests: PQ)

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To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)