



WEAR	ABNORMAL
CONTAMINATION	ABNORMAL
FLUID CONDITION	NORMAL

Machine Id
HITACHI 1FFDDR70PMF940961
 Component
Right Final Drive
 Fluid
JOHN DEERE GL-5 80W90 (--- GAL)

RECOMMENDATION

We advise that you check all areas where dirt can enter the system. Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		JR0157601	JR0160403	JR0150090
Sample Date		Client Info		03 Apr 2023	30 Jan 2023	18 Oct 2022
Machine Age	hrs	Client Info		3445	2947	2462
Oil Age	hrs	Client Info		2450	2437	510
Filter Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		Not Changd	Not Changd	Not Changd
Filter Changed		Client Info		None	None	N/A
Sample Status				ABNORMAL	ABNORMAL	NORMAL

WEAR

The iron level is abnormal. All other component wear rates are normal.

PQ	UOM	Method	Limit/Abn	Current	History1	History2
PQ		ASTM D8184		187	171	108
Iron	ppm	ASTM D5185m	>500	▲ 597	467	290
Chromium	ppm	ASTM D5185m	>10	6	6	4
Nickel	ppm	ASTM D5185m		<1	1	0
Titanium	ppm	ASTM D5185m		2	2	1
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	▲ 28	▲ 23	15
Lead	ppm	ASTM D5185m	>25	0	0	0
Copper	ppm	ASTM D5185m	>50	<1	1	<1
Tin	ppm	ASTM D5185m	>10	0	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
White Metal	scalar	*Visual	NONE	MODER	NONE	LIGHT
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE

CONTAMINATION

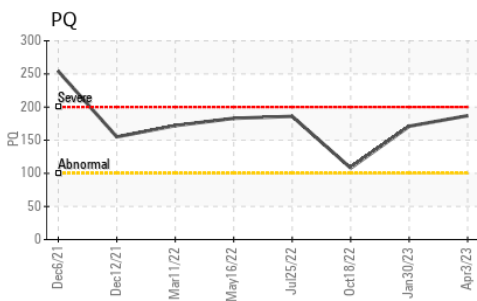
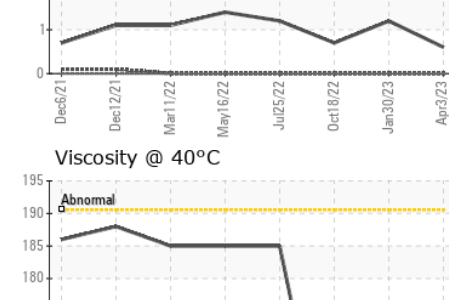
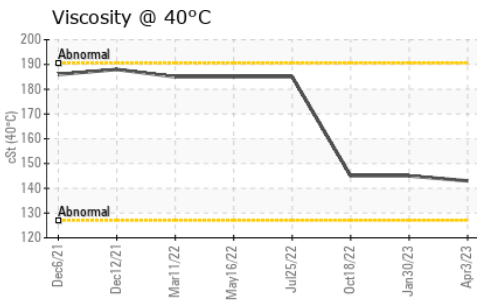
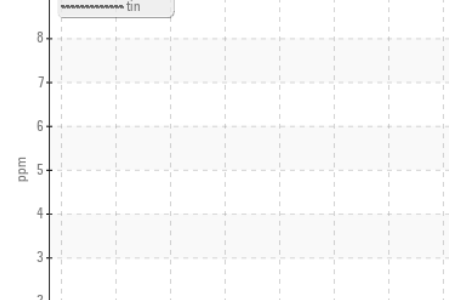
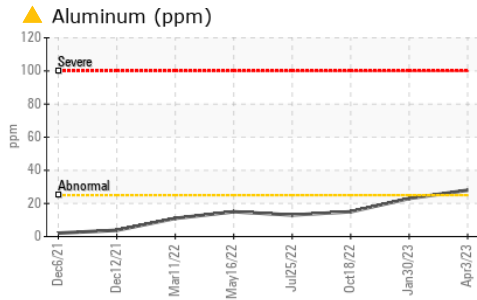
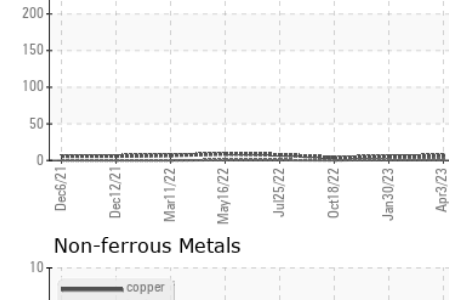
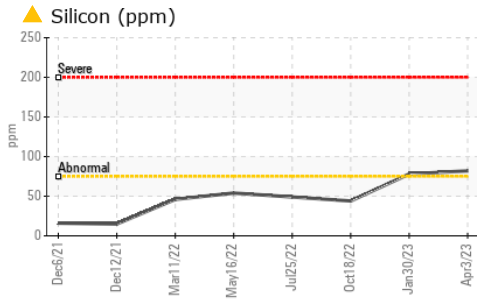
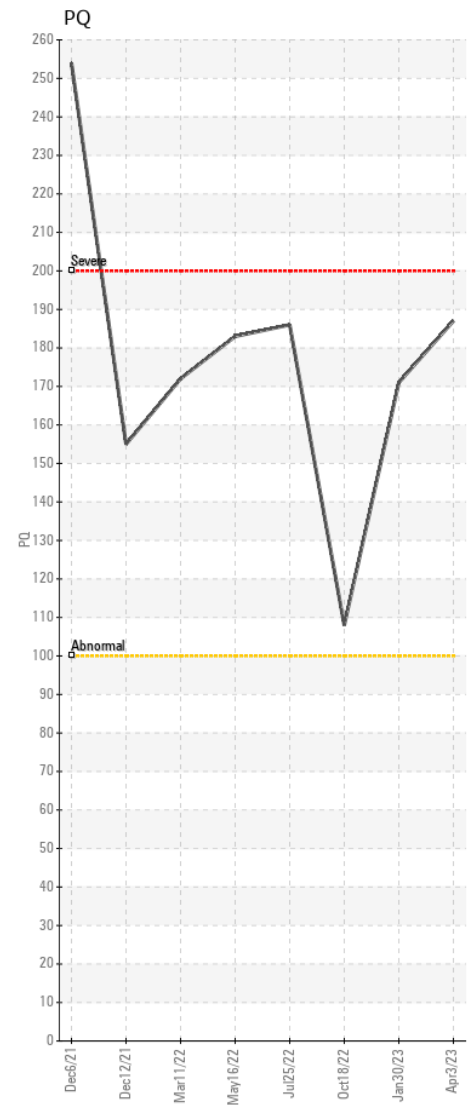
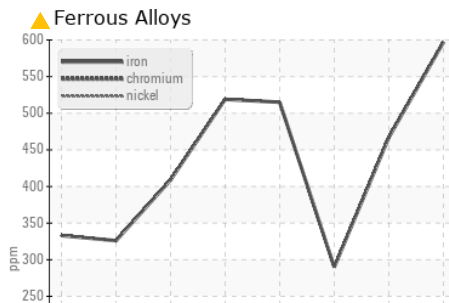
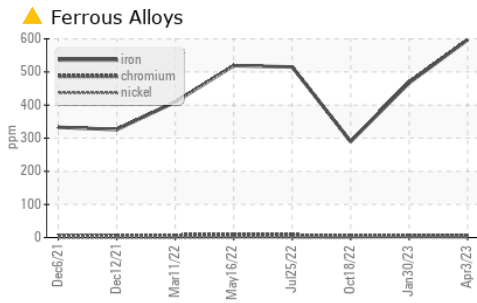
Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Silicon	ppm	ASTM D5185m	>75	▲ 82	▲ 78	44
Potassium	ppm	ASTM D5185m	>20	6	3	4
Water		WC Method	>0.2	NEG	NEG	NEG
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	LIGHT	▲ MODER	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG

FLUID CONDITION

The condition of the oil is acceptable for the time in service.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sodium	ppm	ASTM D5185m		3	3	0
Boron	ppm	ASTM D5185m		75	78	67
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		2	2	2
Manganese	ppm	ASTM D5185m		7	6	4
Magnesium	ppm	ASTM D5185m		11	8	9
Calcium	ppm	ASTM D5185m		25	24	21
Phosphorus	ppm	ASTM D5185m		618	652	632
Zinc	ppm	ASTM D5185m		18	5	17
Sulfur	ppm	ASTM D5185m		20651	19899	21161
Visc @ 40°C	cSt	ASTM D445		143	145	145



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : JR0157601 **Received** : 04 Apr 2023
Lab Number : 05811119 **Tested** : 06 Apr 2023
Unique Number : 10413911 **Diagnosed** : 07 Apr 2023 - Angela Borella
Test Package : CONST (Additional Tests: PQ)

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To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)