WEAR CONTAMINATION **FLUID CONDITION**

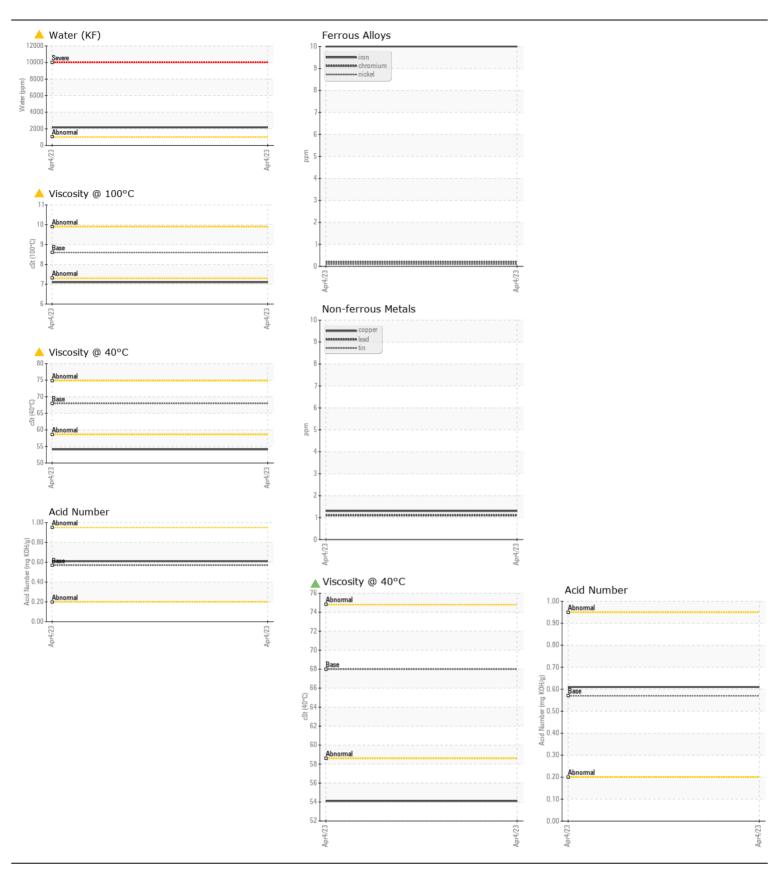
NORMAL ABNORMAL ATTENTION

MOFFETT P130078

Component

Hydraulic System							
AW HYDRAULIC OIL ISO 68 (14 GAL)							
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
We advise that you check for the source of water entry. We advise that you follow the water drain-off procedure for this component, and use off-line filtration to improve the cleanliness of the system fluid. We recommend an early resample to monitor this condition. We were unable to perform a particle count due to a high concentration of particles present in this sample.	Sample Number		Client Info		WC0698788		
	Sample Date		Client Info		04 Apr 2023		
	Machine Age	hrs	Client Info		1279		
	Oil Age	hrs	Client Info		0		
	Filter Age	hrs	Client Info		0		
	Oil Changed		Client Info		Not Changd		
	Filter Changed		Client Info		N/A		
	Sample Status				ABNORMAL		
WEAR	Iron	ppm	ASTM D5185m	>20	10		
All component wear rates are normal.	Chromium	ppm	ASTM D5185m		<1		
	Nickel	ppm	ASTM D5185m		<1		
	Titanium	ppm	ASTM D5185m	- 10	0		
	Silver	ppm	ASTM D5185m		0		
	Aluminum	ppm	ASTM D5185m	>10	<1		
	Lead	ppm	ASTM D5185m		1		
	Copper	ppm	ASTM D5185m		1		
	Tin	ppm	ASTM D5185m		0		
	Vanadium	ppm	ASTM D5185m	710	0		
	White Metal	scalar	*Visual	NONE	NONE		
	Yellow Metal	scalar	*Visual	NONE	NONE		
CONTAMINATION	Silicon	ppm	ASTM D5185m	>20	3		
Appearance is unacceptable There is a light concentration of water present in the oil. There is a moderate amount of visible silt present in the sample.	Potassium	ppm	ASTM D5185m	>20	<1		
	Water	%	ASTM D6304	>0.1	△ 0.216		
	ppm Water	ppm	ASTM D6304	>1000	<u> </u>		
	Silt	scalar	*Visual	NONE	▲ MODER		
	Debris	scalar	*Visual	NONE	NONE		
	Sand/Dirt	scalar	*Visual	NONE	NONE		
	Appearance	scalar	*Visual	NORML	▲ MILKY		
	Odor	scalar	*Visual	NORML	NORML		
	Emulsified Water	scalar	*Visual	>0.1	0.2%		
FLUID CONDITION	Sodium	ppm	ASTM D5185m		0		
The oil viscosity is lower than normal. The AN level is acceptable for this fluid.	Boron	ppm	ASTM D5185m	5	1		
	Barium	ppm	ASTM D5185m		0		
	Molybdenum	ppm	ASTM D5185m		<1		
	Manganese	ppm	ASTM D5185m		<1		
	Magnesium	ppm	ASTM D5185m	25	4		
	Calcium	ppm	ASTM D5185m		322		
	Phosphorus	ppm	ASTM D5185m		356		
	Zinc	ppm	ASTM D5185m	370	450		
	Sulfur	ppm	ASTM D5185m		1558		
	Acid Number (AN)	mg KOH/g	ASTM D8045		0.61		
	Visc @ 40°C	cSt	ASTM D445	68	▲ 54.1		
	Visc @ 100°C	cSt	ASTM D445		▲ 7.1		
	VC 21 1 1 0/0	0 1 -	A OTA A DO070	00			

Viscosity Index (VI) Scale ASTM D2270 96







Laboratory Sample No. Lab Number **Unique Number**

: 05812146 : 10414938

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 : WC0698788 Recieved

Diagnosed Diagnostician : Jonathan Hester

: 05 Apr 2023 : 12 Apr 2023

Test Package : MOB 2 (Additional Tests: KF, KV100, VI)

To discuss this sample report, contact Customer Service at 1-800-237-1369. * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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