

JACKETING/JKT - LINE 2 JACKETING 2 EXTRUDER (S/N S.O. 49467C) Component Gearbox

JAX SYNGEAR INDUSTRIAL GEAR ISO 220 (16 GAL)

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Resample at the next service interval to monitor.	Sample Number		Client Info		IB0000317	IB0000211	IB000011
	Sample Date		Client Info		18 Apr 2023	13 May 2022	19 Jan 202
	Machine Age	hrs	Client Info		104495	102174	99282
	Oil Age	hrs	Client Info		64631	102174	59418
	Filter Age	hrs	Client Info		4371	2050	0
	Oil Changed		Client Info		Not Changd	Not Changd	N/A
	Filter Changed		Client Info		Not Changd	Ū	N/A
	Sample Status				NORMAL	NORMAL	NORMA
WEAR	Iron	ppm	ASTM D5185m	>200	12	11	11
All component wear rates are normal.	Chromium	ppm	ASTM D5185m	>15	0	0	<1
	Nickel	ppm	ASTM D5185m	>15	0	0	<1
	Titanium	ppm	ASTM D5185m		0	0	0
	Silver	ppm	ASTM D5185m		0	<1	0
	Aluminum	ppm	ASTM D5185m	>25	<1	<1	0
	Lead	ppm	ASTM D5185m		0	0	0
	Copper	ppm	ASTM D5185m		0	<1	<1
	Tin	ppm	ASTM D5185m	>25	0	<1	<1
	Vanadium	ppm	ASTM D5185m		0	0	0
	White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
CONTAMINATION	Silicon	ppm	ASTM D5185m	>50	7	7	7
There is no indication of any contamination in the oil.	Potassium	ppm	ASTM D5185m	>20	0	0	0
	Water		WC Method	>0.2	NEG	NEG	NEG
	Silt	scalar	*Visual	NONE	NONE	NONE	NONE
	Debris	scalar	*Visual	NONE	NONE	NONE	NONE
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
	Appearance	scalar	*Visual	NORML	NORML	NORML	NORN
	Odor	scalar	*Visual	NORML	NORML	NORML	NORM
	Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
FLUID CONDITION	Sodium	ppm	ASTM D5185m		0	0	0
The AN level is acceptable for this fluid. The condition of the oil is	Boron	ppm	ASTM D5185m		0	3	2
suitable for further service.	Barium	ppm	ASTM D5185m		0	0	0
	Molybdenum	ppm	ASTM D5185m		0	0	0
	Manganese	ppm	ASTM D5185m		<1	0	<1
	Magnesium	ppm	ASTM D5185m		4	0	0
	Calcium	ppm	ASTM D5185m		0	0	3
	Phosphorus	ppm	ASTM D5185m		475	491	473
	Zinc	ppm	ASTM D5185m		0	0	0
	ZIIIC	ppm					
	Sulfur	ppm	ASTM D5185m		1841	1671	1509

Acid Number (AN) mg KOH/g ASTM D8045

Visc @ 40°C cSt ASTM D445 222.7

212 Submitted By: BRIAN STEJSKAL

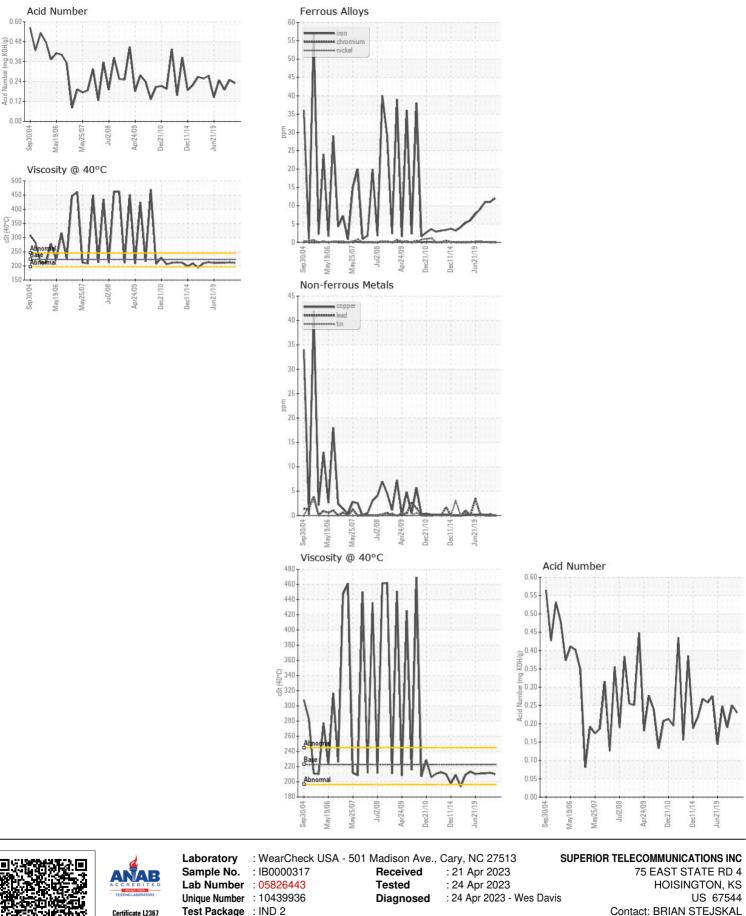
0.25

0.23

210

0.190

211



To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

JON.FAZENBAKER@WEARCHECK.COM;brian.stejskal@spsx.com

T: (620)653-1957

F: (620)653-1956