

## Machine Id 3238 - INTERIOR SUPPLY Hydraulic System **AW HYDRAULIC OIL ISO 32 (--- LTR)**

## RECOMMENDATION

We recommend you service the filters on this component. We recommend an early resample to monitor this condition. The fluid was not specified, however, a fluid match indicates that this fluid is (GENERIC) AW HYDRAULIC OIL ISO 32. Please confirm. Please specify the component make and model with your next sample.



All component wear rates are normal.

## **CONTAMINATION**

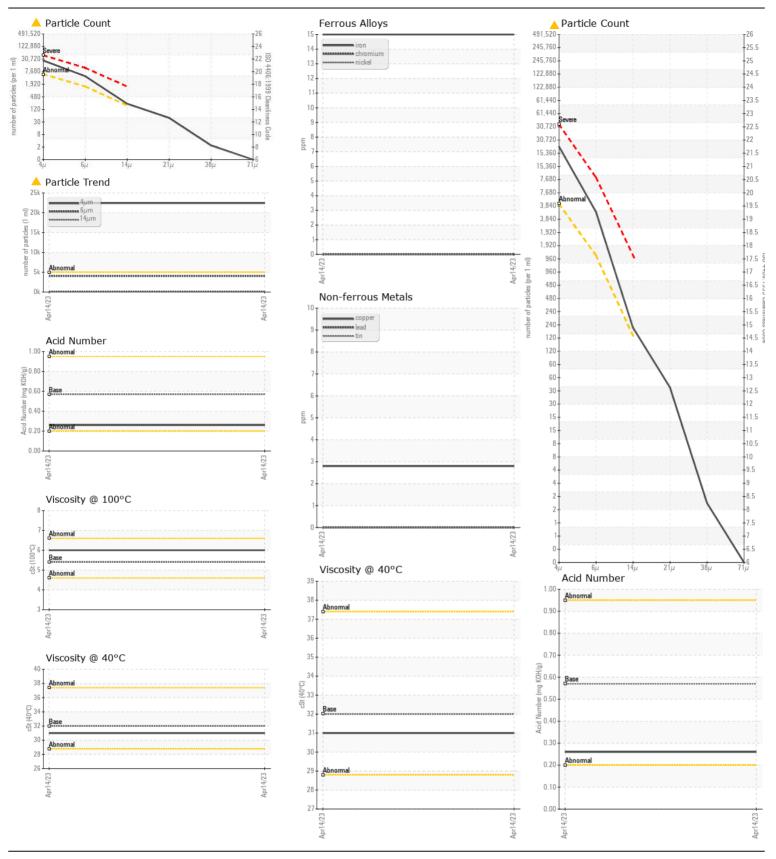
There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

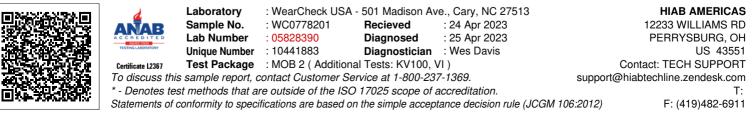
## ΕI UID CONDITION

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

| Test                 | UOM      | Method                     | Limit/Abn | Current     | History1 | History2 |
|----------------------|----------|----------------------------|-----------|-------------|----------|----------|
| Sample Number        |          | Client Info                |           | WC0778201   |          |          |
| Sample Date          |          | Client Info                |           | 14 Apr 2023 |          |          |
| Machine Age          | hrs      | Client Info                |           | 0           |          |          |
| Oil Age              | hrs      | Client Info                |           | 0           |          |          |
| Filter Age           | hrs      | Client Info                |           | 0           |          |          |
| Oil Changed          |          | Client Info                |           | N/A         |          |          |
| Filter Changed       |          | Client Info                |           | N/A         |          |          |
| Sample Status        |          | 0.10111 1.110              |           | ABNORMAL    |          |          |
|                      |          |                            |           |             |          |          |
| Iron                 | ppm      | ASTM D5185m                | >20       | 15          |          |          |
| Chromium             | ppm      | ASTM D5185m                | >10       | 0           |          |          |
| Nickel               | ppm      | ASTM D5185m                | >10       | 0           |          |          |
| Titanium             | ppm      | ASTM D5185m                |           | 0           |          |          |
| Silver               | ppm      | ASTM D5185m                |           | 0           |          |          |
| Aluminum             | ppm      | ASTM D5185m                | >10       | <1          |          |          |
| Lead                 | ppm      | ASTM D5185m                | >10       | 0           |          |          |
| Copper               | ppm      | ASTM D5185m                | >75       | 3           |          |          |
| Tin                  | ppm      | ASTM D5185m                | >10       | 0           |          |          |
| Vanadium             | ppm      | ASTM D5185m                |           | 0           |          |          |
| White Metal          | scalar   | *Visual                    | NONE      | NONE        |          |          |
| Yellow Metal         | scalar   | *Visual                    | NONE      | NONE        |          |          |
|                      | Jouran   | 10000                      |           |             |          |          |
| Silicon              | ppm      | ASTM D5185m                | >20       | 4           |          |          |
| Potassium            | ppm      | ASTM D5185m                | >20       | <1          |          |          |
| Water                |          | WC Method                  | >0.1      | NEG         |          |          |
| Particles >4µm       |          | ASTM D7647                 | >5000     | A 22441     |          |          |
| Particles >6µm       |          | ASTM D7647                 | >1300     | 4055        |          |          |
| Particles >14µm      |          | ASTM D7647                 | >1600     | ▲ 196       |          |          |
| Particles >21µm      |          | ASTM D7647                 | >40       | 41          |          |          |
| Particles >38µm      |          | ASTM D7647                 | >10       | 2           |          |          |
| Particles >71µm      |          | ASTM D7647                 | >3        | 0           |          |          |
| Oil Cleanliness      |          | ISO 4406 (c)               | >19/17/14 | A 22/19/15  |          |          |
| Silt                 | scalar   | *Visual                    | NONE      | NONE        |          |          |
| Debris               | scalar   | *Visual                    | NONE      | NONE        |          |          |
| Sand/Dirt            | scalar   | *Visual                    | NONE      | NONE        |          |          |
| Appearance           | scalar   | *Visual                    | NORML     | NORML       |          |          |
| Odor                 | scalar   | *Visual                    | NORML     | NORML       |          |          |
| Emulsified Water     | scalar   | *Visual                    | >0.1      | NEG         |          |          |
|                      | Scalai   | visuai                     | >0.1      | NEG         |          |          |
| Sodium               | ppm      | ASTM D5185m                |           | <1          |          |          |
| Boron                | ppm      | ASTM D5185m                | 5         | 0           |          |          |
| Barium               | ppm      | ASTM D5185m                | 5         | 0           |          |          |
| Molybdenum           | ppm      | ASTM D5185m                | 5         | 0           |          |          |
| Manganese            | ppm      | ASTM D5185m                | 0         | ۰<br><1     |          |          |
| Magnesium            | ppm      | ASTM D5185m                | 25        | 7           |          |          |
| Calcium              |          | ASTM D5185m                | 200       | 33          |          |          |
|                      | ppm      | ASTM D5185m                | 300       | 278         |          |          |
| Phosphorus<br>Zinc   | ppm      | ASTM D5185m                |           |             |          |          |
| Sulfur               | ppm      | ASTM D5185m<br>ASTM D5185m | 370       | 318         |          |          |
|                      | ppm      |                            | 2500      | 3017        |          |          |
| Acid Number (AN)     | mg KOH/g | ASTM D8045                 | 0.57      | 0.26        |          |          |
| Visc @ 40°C          | cSt      | ASTM D445                  | 32        | 31.0        |          |          |
| Visc @ 100°C         | cSt      | ASTM D445                  | 5.4       | 6           |          |          |
| Viscosity Index (VI) | Scale    | ASTM D2270                 | 102       | 143         |          |          |

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Contact/Location: TECH SUPPORT - CARPEROH

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