



# OIL ANALYSIS REPORT

|                 |                 |
|-----------------|-----------------|
| WEAR            | <b>NORMAL</b>   |
| CONTAMINATION   | <b>SEVERE</b>   |
| FLUID CONDITION | <b>ABNORMAL</b> |

Machine Id  
**MANITOWOC MLC 300 015-0067**  
 Component  
**Diesel Engine**  
 Fluid  
**SCHAEFFER SUPREME 7000 (12 GAL)**

## RECOMMENDATION

We advise that you check the fuel injection system. We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition.

## WEAR

All component wear rates are normal.

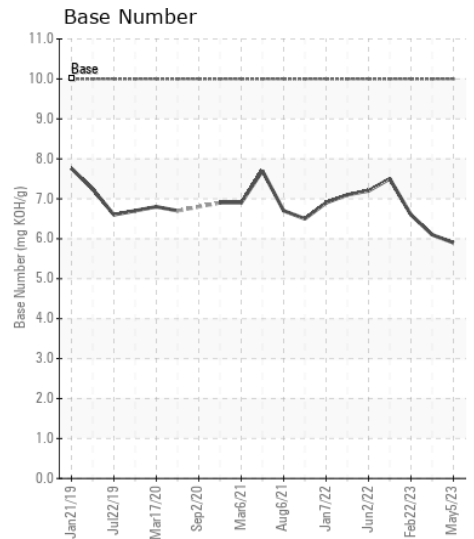
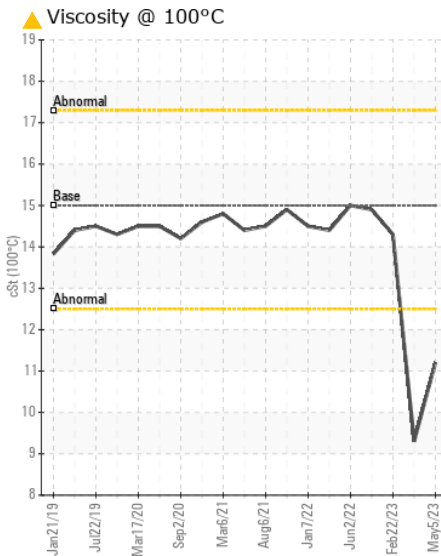
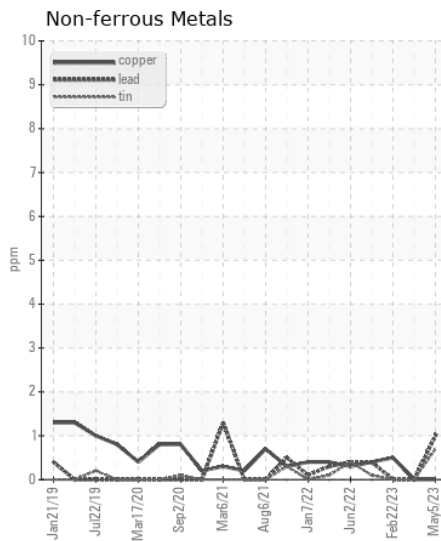
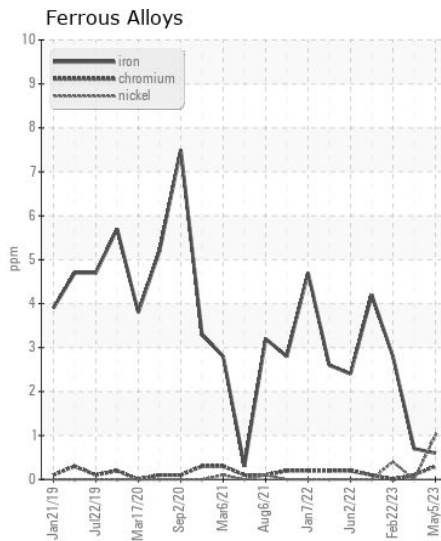
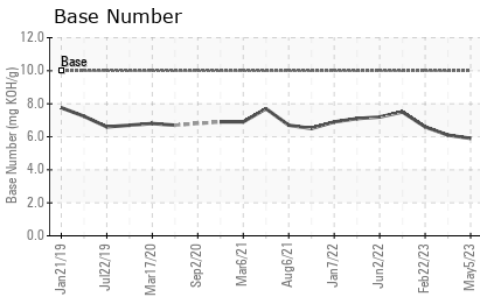
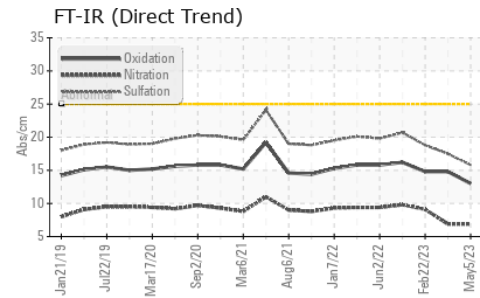
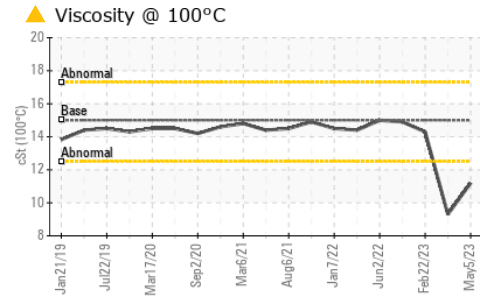
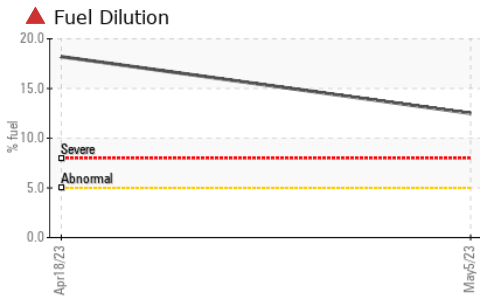
## CONTAMINATION

There is a high amount of fuel present in the oil. Tests confirm the presence of fuel in the oil.

## FLUID CONDITION

The BN result indicates that there is suitable alkalinity remaining in the oil. Fuel is present in the oil and is lowering the viscosity. The oil is no longer serviceable due to the presence of contaminants.

| Test             | UOM      | Method      | Limit/Abn | Current            | History1      | History2    |
|------------------|----------|-------------|-----------|--------------------|---------------|-------------|
| Sample Number    |          | Client Info |           | <b>WC0815147</b>   | WC0750687     | WC0750632   |
| Sample Date      |          | Client Info |           | <b>05 May 2023</b> | 18 Apr 2023   | 22 Feb 2023 |
| Machine Age      | hrs      | Client Info |           | <b>7883</b>        | 7794          | 7606        |
| Oil Age          | hrs      | Client Info |           | <b>42</b>          | 0             | 0           |
| Filter Age       | hrs      | Client Info |           | <b>0</b>           | 0             | 0           |
| Oil Changed      |          | Client Info |           | <b>Not Changd</b>  | Changed       | Changed     |
| Filter Changed   |          | Client Info |           | <b>Not Changd</b>  | Changed       | Changed     |
| Sample Status    |          |             |           | <b>SEVERE</b>      | SEVERE        | NORMAL      |
| Iron             | ppm      | ASTM D5185m | >90       | <b>&lt;1</b>       | <1            | 3           |
| Chromium         | ppm      | ASTM D5185m | >20       | <b>&lt;1</b>       | <1            | 0           |
| Nickel           | ppm      | ASTM D5185m | >2        | <b>1</b>           | 0             | <1          |
| Titanium         | ppm      | ASTM D5185m | >2        | <b>0</b>           | 0             | 0           |
| Silver           | ppm      | ASTM D5185m | >2        | <b>&lt;1</b>       | 0             | 0           |
| Aluminum         | ppm      | ASTM D5185m | >20       | <b>0</b>           | 2             | 2           |
| Lead             | ppm      | ASTM D5185m | >40       | <b>1</b>           | 0             | 0           |
| Copper           | ppm      | ASTM D5185m | >330      | <b>0</b>           | 0             | <1          |
| Tin              | ppm      | ASTM D5185m | >15       | <b>&lt;1</b>       | 0             | 0           |
| Vanadium         | ppm      | ASTM D5185m |           | <b>&lt;1</b>       | 0             | <1          |
| White Metal      | scalar   | *Visual     | NONE      | <b>NONE</b>        | NONE          | NONE        |
| Yellow Metal     | scalar   | *Visual     | NONE      | <b>NONE</b>        | NONE          | NONE        |
| Silicon          | ppm      | ASTM D5185m | >25       | <b>5</b>           | 3             | <1          |
| Potassium        | ppm      | ASTM D5185m | >20       | <b>2</b>           | <1            | 2           |
| Fuel             | %        | ASTM D3524  | >5        | <b>▲ 12.5</b>      | <b>▲ 18.2</b> | <1.0        |
| Water            |          | WC Method   | >0.2      | <b>NEG</b>         | NEG           | NEG         |
| Glycol           |          | WC Method   |           | <b>NEG</b>         | NEG           | NEG         |
| Soot %           | %        | *ASTM D7844 | >6        | <b>0</b>           | 0             | 0.1         |
| Nitration        | Abs/cm   | *ASTM D7624 | >20       | <b>6.9</b>         | 6.9           | 9.1         |
| Sulfation        | Abs/.1mm | *ASTM D7415 | >30       | <b>15.8</b>        | 17.5          | 18.8        |
| Silt             | scalar   | *Visual     | NONE      | <b>NONE</b>        | NONE          | NONE        |
| Debris           | scalar   | *Visual     | NONE      | <b>NONE</b>        | NONE          | NONE        |
| Sand/Dirt        | scalar   | *Visual     | NONE      | <b>NONE</b>        | NONE          | NONE        |
| Appearance       | scalar   | *Visual     | NORML     | <b>NORML</b>       | NORML         | NORML       |
| Odor             | scalar   | *Visual     | NORML     | <b>NORML</b>       | NORML         | NORML       |
| Emulsified Water | scalar   | *Visual     | >0.2      | <b>NEG</b>         | NEG           | NEG         |
| Sodium           | ppm      | ASTM D5185m |           | <b>&lt;1</b>       | 2             | 0           |
| Boron            | ppm      | ASTM D5185m |           | <b>78</b>          | 81            | 72          |
| Barium           | ppm      | ASTM D5185m |           | <b>0</b>           | 0             | 2           |
| Molybdenum       | ppm      | ASTM D5185m | 50        | <b>57</b>          | 60            | 76          |
| Manganese        | ppm      | ASTM D5185m |           | <b>&lt;1</b>       | <1            | <1          |
| Magnesium        | ppm      | ASTM D5185m | 1000      | <b>18</b>          | 20            | 17          |
| Calcium          | ppm      | ASTM D5185m | 1400      | <b>1880</b>        | 1744          | 2302        |
| Phosphorus       | ppm      | ASTM D5185m | 985       | <b>916</b>         | 839           | 1020        |
| Zinc             | ppm      | ASTM D5185m | 1060      | <b>1105</b>        | 977           | 1185        |
| Sulfur           | ppm      | ASTM D5185m | 4000      | <b>5371</b>        | 4951          | 4263        |
| Oxidation        | Abs/.1mm | *ASTM D7414 | >25       | <b>13.0</b>        | 14.8          | 14.8        |
| Base Number (BN) | mg KOH/g | ASTM D2896  | 10        | <b>5.9</b>         | 6.1           | 6.6         |
| Visc @ 100°C     | cSt      | ASTM D445   | 15        | <b>▲ 11.2</b>      | <b>▲ 9.3</b>  | 14.3        |



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0815147 **Received** : 09 May 2023  
**Lab Number** : 05842578 **Tested** : 11 May 2023  
**Unique Number** : 10466685 **Diagnosed** : 11 May 2023 - Wes Davis  
**Test Package** : CONST ( Additional Tests: PercentFuel, TBN )

**SHIMMICK CONSTRUCTION**  
 5535 TRAILHEAD DRIVE  
 CHATTANOOGA, TN  
 US 37415  
 Contact: DANIEL LISELLA  
 daniel.lisella@shimmick.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)