



OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	NORMAL
FLUID CONDITION	NORMAL



Area
Store 5 - Cross Lanes
Machine Id
JOHN DEERE 250G 1FF250GXPNF611983
Component
Hydraulic System
Fluid
HITACHI HYDRAULIC SUPER EX 46HN (63 GAL)

RECOMMENDATION

Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		LEC0041862	LEC0039416	---
Sample Date		Client Info		30 May 2023	23 Feb 2023	---
Machine Age	hrs	Client Info		474	400	---
Oil Age	hrs	Client Info		474	400	---
Filter Age	hrs	Client Info		474	0	---
Oil Changed		Client Info		Not Changed	Changed	---
Filter Changed		Client Info		Not Changed	N/A	---
Sample Status				NORMAL	NORMAL	---

WEAR

All component wear rates are normal.

PQ		ASTM D8184	>50	12	17	---
Iron	ppm	ASTM D5185m	>32	2	0	---
Chromium	ppm	ASTM D5185m	>9	0	0	---
Nickel	ppm	ASTM D5185m	>5	0	0	---
Titanium	ppm	ASTM D5185m		0	0	---
Silver	ppm	ASTM D5185m		0	0	---
Aluminum	ppm	ASTM D5185m	>9	0	0	---
Lead	ppm	ASTM D5185m	>28	<1	0	---
Copper	ppm	ASTM D5185m	>50	4	3	---
Tin	ppm	ASTM D5185m	>5	<1	0	---
Vanadium	ppm	ASTM D5185m		0	0	---
White Metal	scalar	*Visual	NONE	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	---

CONTAMINATION

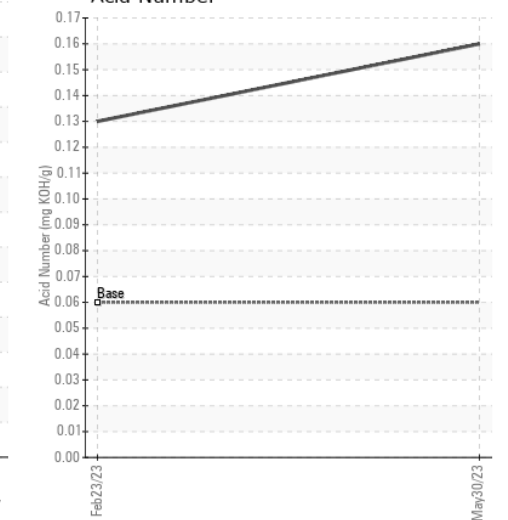
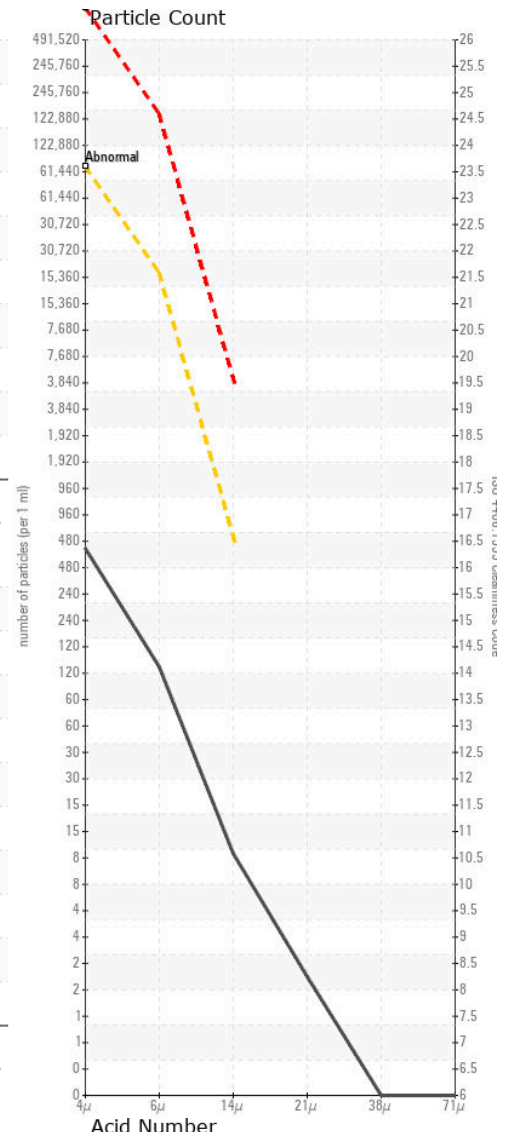
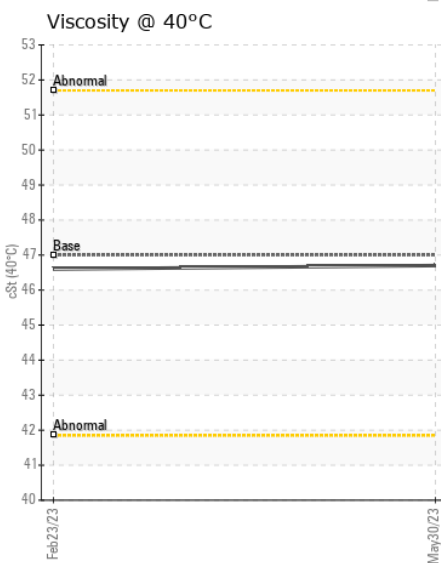
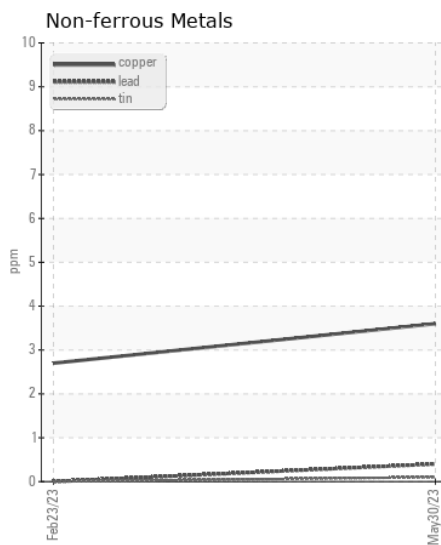
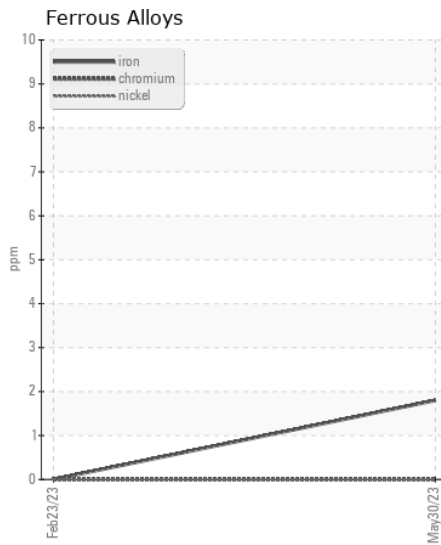
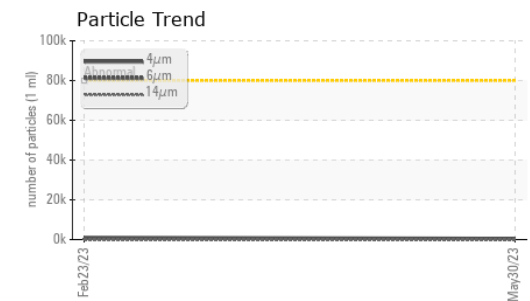
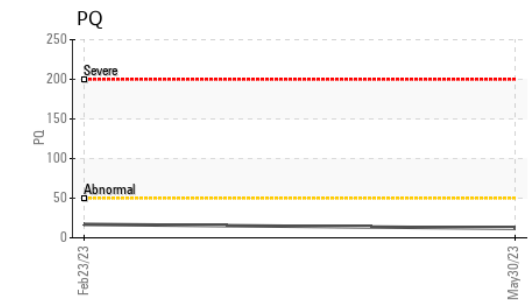
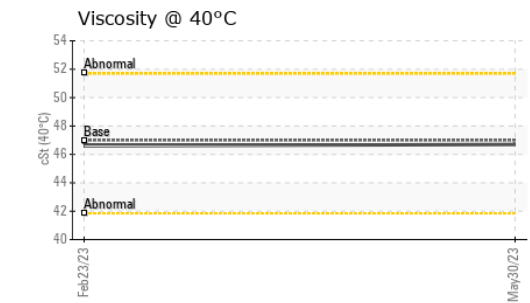
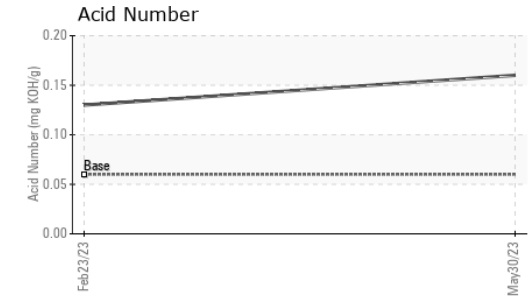
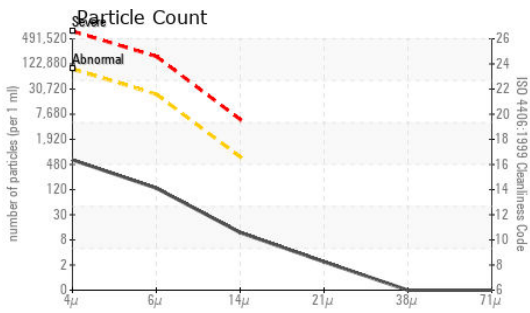
The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

Silicon	ppm	ASTM D5185m	>11	<1	<1	---
Potassium	ppm	ASTM D5185m	>20	<1	0	---
Water		WC Method	>0.075	NEG	NEG	---
Particles >4µm		ASTM D7647	>80000	543	1048	---
Particles >6µm		ASTM D7647	>20000	115	189	---
Particles >14µm		ASTM D7647	>640	10	16	---
Particles >21µm		ASTM D7647	>160	2	3	---
Particles >38µm		ASTM D7647	>40	0	1	---
Particles >71µm		ASTM D7647	>10	0	0	---
Oil Cleanliness		ISO 4406 (c)	>23/21/16	16/14/10	17/15/11	---
Silt	scalar	*Visual	NONE	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.075	NEG	NEG	---

FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Sodium	ppm	ASTM D5185m	>21	0	1	---
Boron	ppm	ASTM D5185m		0	0	---
Barium	ppm	ASTM D5185m		0	0	---
Molybdenum	ppm	ASTM D5185m		<1	0	---
Manganese	ppm	ASTM D5185m		0	0	---
Magnesium	ppm	ASTM D5185m		4	0	---
Calcium	ppm	ASTM D5185m		19	0	---
Phosphorus	ppm	ASTM D5185m	827	520	549	---
Zinc	ppm	ASTM D5185m	0	50	26	---
Sulfur	ppm	ASTM D5185m	13	183	86	---
Acid Number (AN)	mg KOH/g	ASTM D8045	0.06	0.16	0.13	---
Visc @ 40°C	cSt	ASTM D445	47	46.7	46.6	---



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : LEC0041862 **Received** : 01 Jun 2023
Lab Number : 05861767 **Diagnosed** : 02 Jun 2023
Unique Number : 10496232 **Diagnostician** : Don Baldrige
Test Package : CONST (Additional Tests: PQ)

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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