

[SV2302011219] DAIKIN ACC-1 - COMP 2 (S/N STNU190300215)

Refrigeration Compressor

ICI EMKARATE RL 68H (GAL)							
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Resample at the next service interval to monitor.	Sample Number		Client Info		WC0603666	WC0603663	
	Sample Date		Client Info		11 May 2023	03 May 2022	
	Machine Age	hrs	Client Info		13947	9812	
	Oil Age	hrs	Client Info		0	0	
	Filter Age	hrs	Client Info		0	0	
	Oil Changed		Client Info		N/A	N/A	
	Filter Changed		Client Info		N/A	N/A	
	Sample Status				NORMAL	NORMAL	
WEAR All component wear rates are normal.	Iron	ppm	ASTM D5185m	>100	0	0	
	Chromium	ppm	ASTM D5185m		0	0	
	Nickel	ppm	ASTM D5185m	210	0	0	
	Titanium	ppm	ASTM D5185m		0	0	
	Silver	ppm	ASTM D5185m		0	0	
	Aluminum	ppm	ASTM D5185m	>50	0	<1	
	Lead	ppm	ASTM D5185m		0	<1	
	Copper	ppm	ASTM D5185m	>100	0	0	
	Tin	ppm	ASTM D5185m		0	<1	
	Vanadium	ppm	ASTM D5185m		0	0	
	White Metal	scalar	*Visual	NONE	NONE	NONE	
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
CONTAMINATION	Silicon		ACTM DE105m	. 50		06	
There is no indication of any contamination in the oil.		ppm	ASTM D5185m		27	26	
	Potassium Water	ppm %	ASTM D5185m ASTM D6304		1	<1 0.012	
			ASTM D6304		0.007 70.5	120.8	
	ppm Water Silt	ppm scalar	*Visual	NONE	NONE	NONE	
	Debris	scalar	*Visual	NONE	NONE	NONE	
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
	Appearance	scalar	*Visual	NORML	NORML	NORML	
	Odor	scalar	*Visual	NORML	NORML	NORML	
	Emulsified Water		*Visual	>0.02	NEG	NEG	
FLUID CONDITION	Sodium	ppm	ASTM D5185m		0	0	
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.	Boron	ppm	ASTM D5185m		0	0	
	Barium	ppm	ASTM D5185m		0	0	
	Molybdenum	ppm	ASTM D5185m	0	0	0	
	Manganese	ppm	ASTM D5185m		0	0	
	Magnesium	ppm	ASTM D5185m		<1	0	
	Calcium	ppm	ASTM D5185m		0	0	
	Phosphorus	ppm	ASTM D5185m	1900	3	2	

Zinc

Sulfur

Visc @ 40°C

68.64 Contact/Location: ANDREW TURLINGTON - MCQUPP

0

12

0.013

65.3

0

66

0.015

ASTM D5185m 0

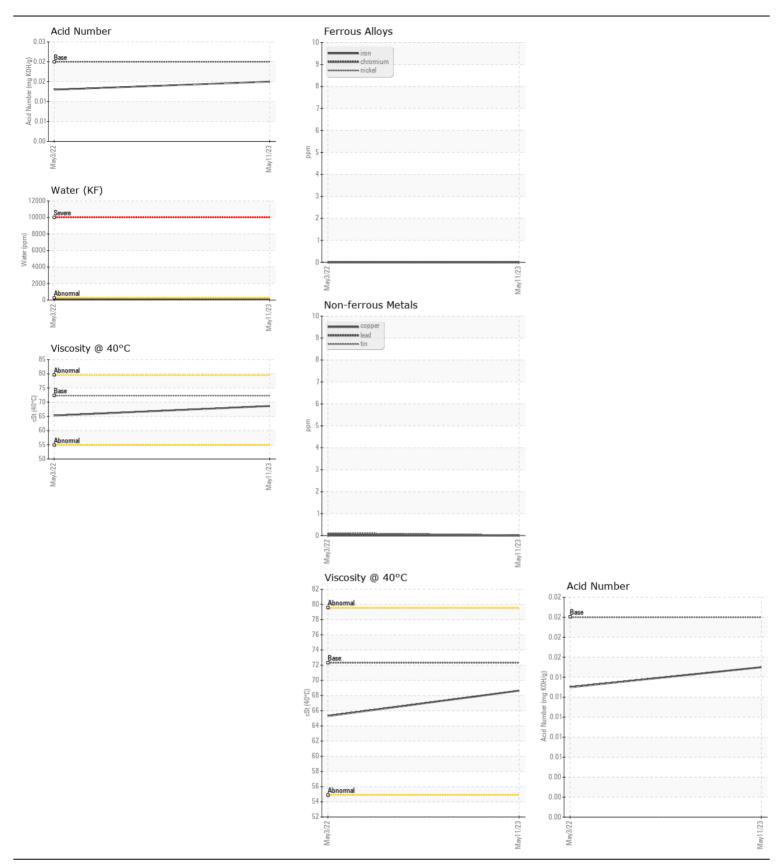
ASTM D445 72.3

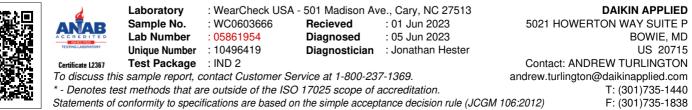
ppm ASTM D5185m 25

ppm

cSt

Acid Number (AN) mg KOH/g ASTM D974 0.02





Contact/Location: ANDREW TURLINGTON - MCQUPP