



OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	NORMAL
FLUID CONDITION	NORMAL

Area

[SV2302011219]

Machine Id

DAIKIN ACC-1 - COMP 1 (S/N STNU190300215)

Component

Refrigeration Compressor

Fluid

ICI EMKARATE RL 68H (--- GAL)

RECOMMENDATION

Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		WC0603665	WC0603664	---
Sample Date		Client Info		11 May 2023	03 May 2022	---
Machine Age	hrs	Client Info		13948	9816	---
Oil Age	hrs	Client Info		0	0	---
Filter Age	hrs	Client Info		0	0	---
Oil Changed		Client Info		N/A	N/A	---
Filter Changed		Client Info		N/A	N/A	---
Sample Status				NORMAL	NORMAL	---

WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>100	0	<1	---
Chromium	ppm	ASTM D5185m	>10	0	0	---
Nickel	ppm	ASTM D5185m		0	0	---
Titanium	ppm	ASTM D5185m		0	0	---
Silver	ppm	ASTM D5185m		0	0	---
Aluminum	ppm	ASTM D5185m	>50	0	<1	---
Lead	ppm	ASTM D5185m	>10	0	0	---
Copper	ppm	ASTM D5185m	>100	0	<1	---
Tin	ppm	ASTM D5185m	>10	0	0	---
Vanadium	ppm	ASTM D5185m		0	0	---
White Metal	scalar	*Visual	NONE	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	---

CONTAMINATION

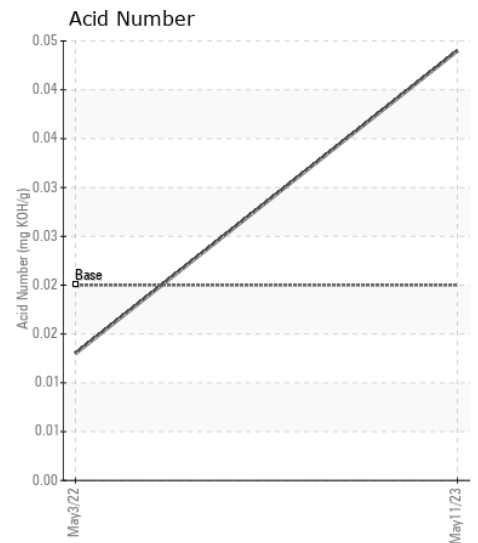
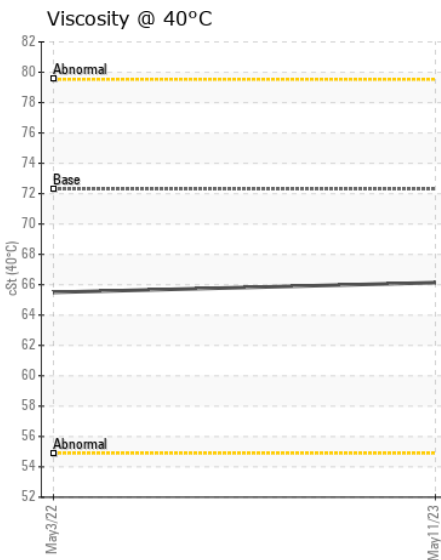
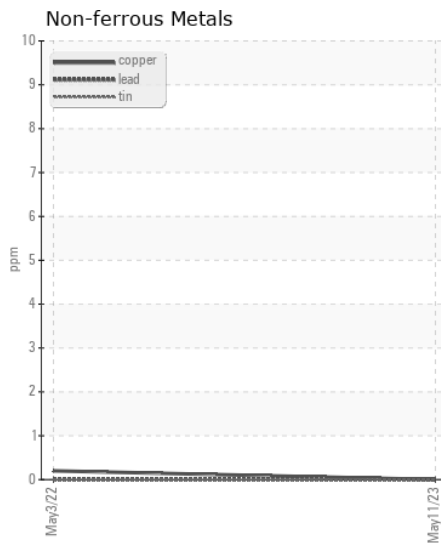
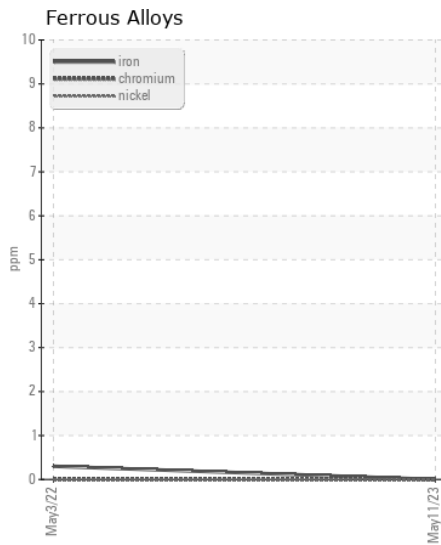
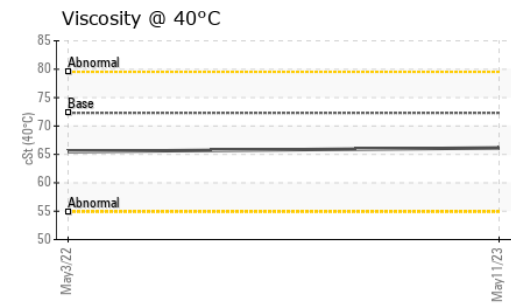
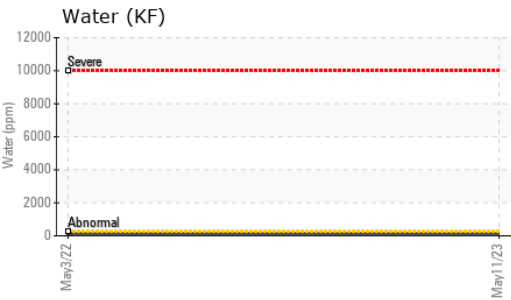
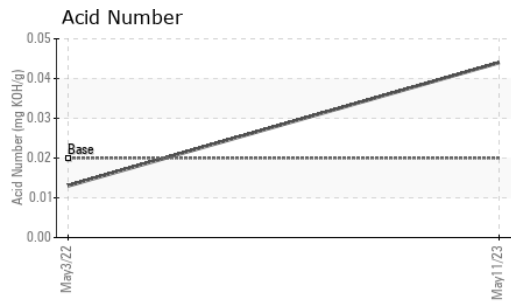
There is no indication of any contamination in the oil.

Silicon	ppm	ASTM D5185m	>50	7	45	---
Potassium	ppm	ASTM D5185m	>20	<1	<1	---
Water	%	ASTM D6304	>0.02	0.010	0.011	---
ppm Water	ppm	ASTM D6304	>250	106.0	111.3	---
Silt	scalar	*Visual	NONE	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.02	NEG	NEG	---

FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Sodium	ppm	ASTM D5185m		0	0	---
Boron	ppm	ASTM D5185m	0	0	0	---
Barium	ppm	ASTM D5185m	0	0	0	---
Molybdenum	ppm	ASTM D5185m	0	0	0	---
Manganese	ppm	ASTM D5185m		0	0	---
Magnesium	ppm	ASTM D5185m	0	0	0	---
Calcium	ppm	ASTM D5185m	0	0	0	---
Phosphorus	ppm	ASTM D5185m	1900	0	<1	---
Zinc	ppm	ASTM D5185m	0	0	0	---
Sulfur	ppm	ASTM D5185m	25	0	16	---
Acid Number (AN)	mg KOH/g	ASTM D974	0.02	0.044	0.013	---
Visc @ 40°C	cSt	ASTM D445	72.3	66.14	65.5	---



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0603665 **Received** : 01 Jun 2023
Lab Number : 05861957 **Diagnosed** : 05 Jun 2023
Unique Number : 10496422 **Diagnostician** : Jonathan Hester
Test Package : IND 2

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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