WEAR CONTAMINATION FLUID CONDITION

NORMAL NORMAL

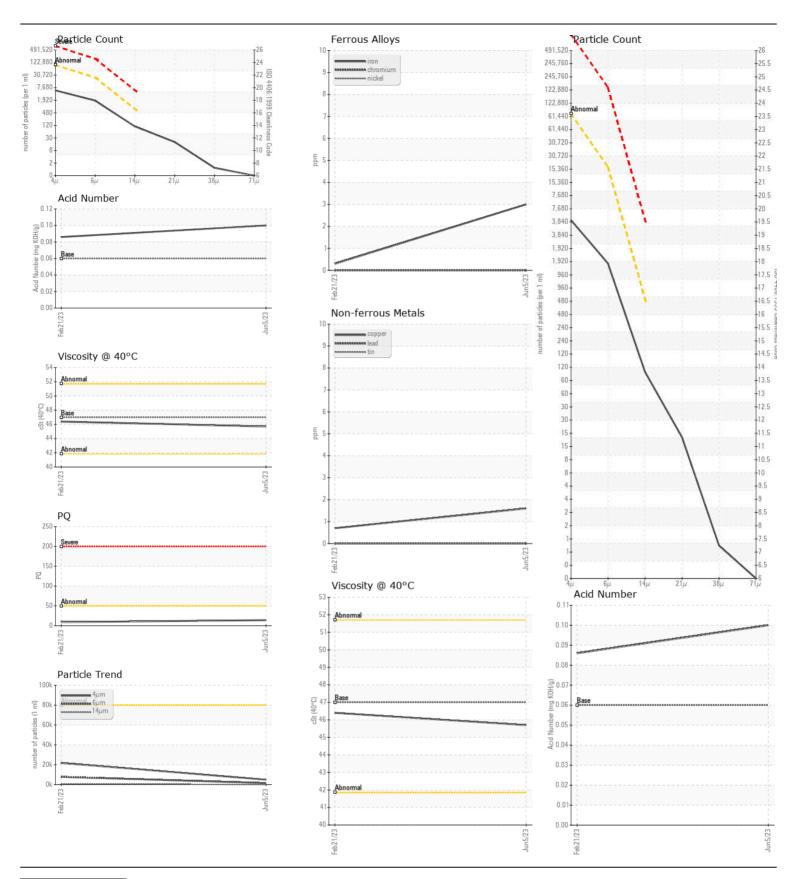
[W44486]

## **JOHN DEERE 345G 1FF345GXTMF020937**

Hydraulic System

HITACHI HYDRAULIC SUPER EX 46HN (--- GAL)

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
	Sample Number		Client Info		JR0165462	JR0148169	
Resample at the next service interval to monitor.  WEAR	Sample Date		Client Info		05 Jun 2023	21 Feb 2023	
	Machine Age	hrs	Client Info		963	507	
	Oil Age	hrs	Client Info		0	0	
	Filter Age	hrs	Client Info		0	0	
	Oil Changed		Client Info		Not Changd	Not Changd	
	Filter Changed		Client Info		Changed	Not Changd	
	Sample Status				NORMAL	ATTENTION	
	PQ		ASTM D8184	>50	14	9	
	Iron	ppm	ASTM D5185m	>32	3	<1	
All component wear rates are normal.	Chromium	ppm	ASTM D5185m		0	0	
	Nickel	ppm	ASTM D5185m		0	0	
	Titanium	ppm	ASTM D5185m	, 0	0	0	
	Silver	ppm	ASTM D5185m		0	0	
	Aluminum	ppm	ASTM D5185m	>9	0	0	
	Lead	ppm	ASTM D5185m		0	0	
	Copper	ppm	ASTM D5185m		2	<1	
	Tin	ppm	ASTM D5185m		0	0	
	Vanadium	ppm	ASTM D5185m		0	0	
	White Metal	scalar	*Visual	NONE	NONE	NONE	
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
CONTAMINATION	Silicon	ppm	ASTM D5185m	>11	<1	<1	
	Potassium	ppm	ASTM D5185m		<1	0	
The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.	Water	ρρ	WC Method		NEG	NEG	
	Particles >4µm		ASTM D7647		4971	21794	
	Particles >6µm		ASTM D7647		1601	7834	
	Particles >14µm		ASTM D7647		94	644	
	Particles >21µm		ASTM D7647		17	125	
	Particles >38µm		ASTM D7647		1	8	
	Particles >71µm		ASTM D7647		0	1	
	Oil Cleanliness		ISO 4406 (c)		19/18/14	22/20/17	
	Silt	scalar	*Visual	NONE	NONE	NONE	
	Debris	scalar	*Visual	NONE	NONE	VLITE	
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
	Appearance	scalar	*Visual	NORML	NORML	NORML	
	Odor	scalar	*Visual	NORML	NORML	NORML	
	Emulsified Water		*Visual	>0.075	NEG	NEG	
LUID CONDITION	Sodium	ppm	ASTM D5185m	<b>\21</b>	<1	0	
LOID CONDITION	Boron	ppm	ASTM D5185m	/L1	0	0	
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.	Barium	ppm	ASTM D5185m		0	0	
	Molybdenum	ppm	ASTM D5185m		0	0	
	Manganese	ppm	ASTM D5185m		<1	<1	
	Magnesium		ASTM D5185m		0	3	
	Calcium	ppm	ASTM D5185m		<1	2	
	Phosphorus	ppm	ASTM D5185m	827	< 1 587	493	
	Zinc	ppm	ASTM D5185m		32	32	
	Sulfur	ppm	ASTM D5185m		230	0	
	OHILLI	ppm	U) LIMI DO LOO(I)	10	230	U	
	Acid Number (AN)	mg KOH/g	ASTM D8045	0.06	0.10	0.086	





Certificate L2367

Laboratory Sample No. Lab Number

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 : JR0165462 : 05869349

Unique Number : 10509133

Received : 09 Jun 2023 **Tested** Diagnosed Test Package : CONST ( Additional Tests: PQ )

: 12 Jun 2023

: 12 Jun 2023 - Wes Davis

11047 LEADBETTER RD ASHLAND, VA US 23005 Contact: DAVID ZIEG

JRE - ASHLAND

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To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)