



TRAAP

Texas Refinery Advanced Analysis Program

OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	ABNORMAL
FLUID CONDITION	NORMAL

Machine Id TA4 - CROSSOVER RECLAIM

Component
Gearbox

Fluid
GEAR OIL ISO 220 (--- QTS)

RECOMMENDATION

No corrective action is recommended at this time. Resample at the next service interval to monitor.

WEAR

All component wear rates are normal.

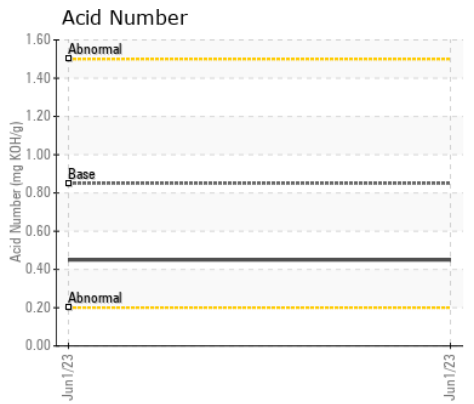
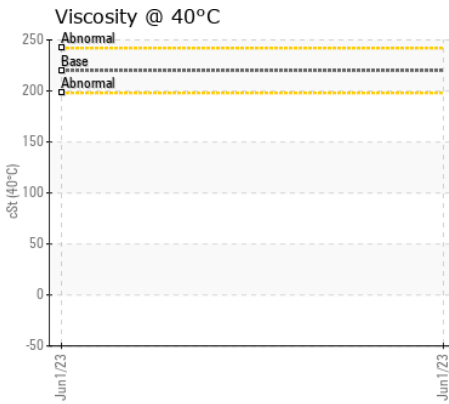
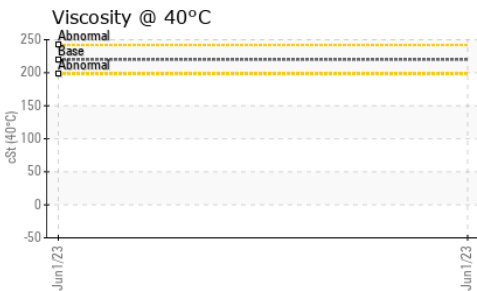
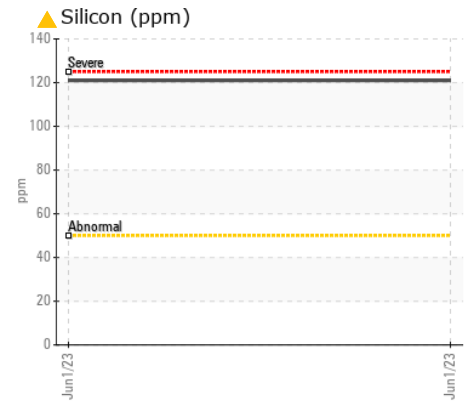
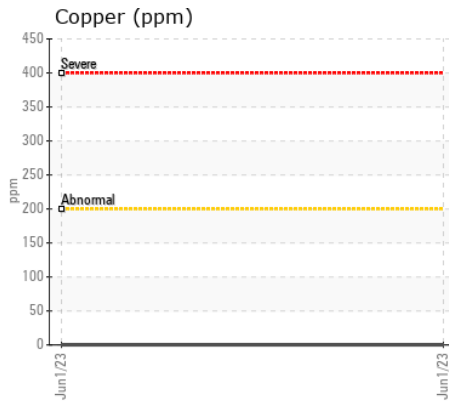
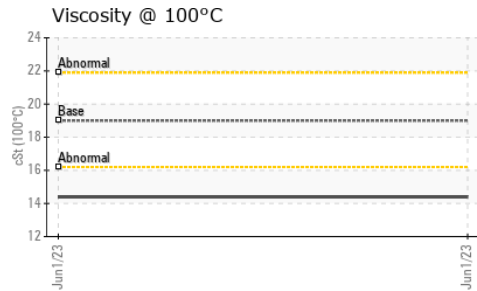
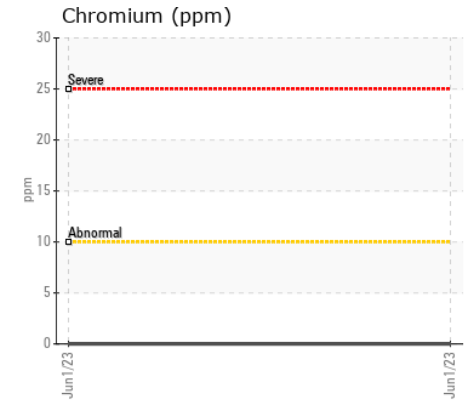
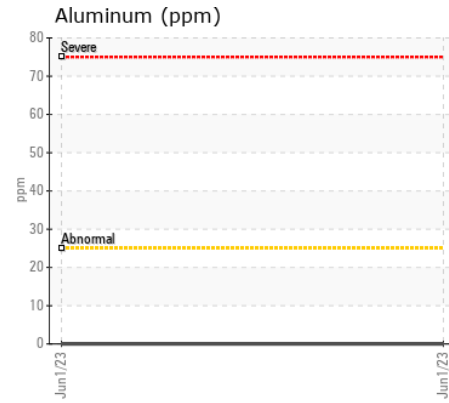
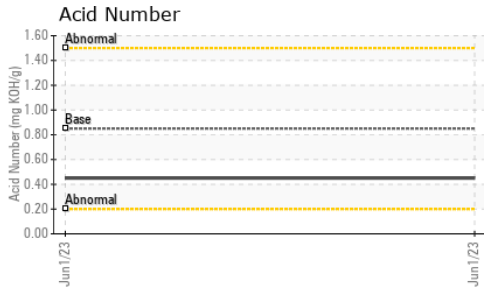
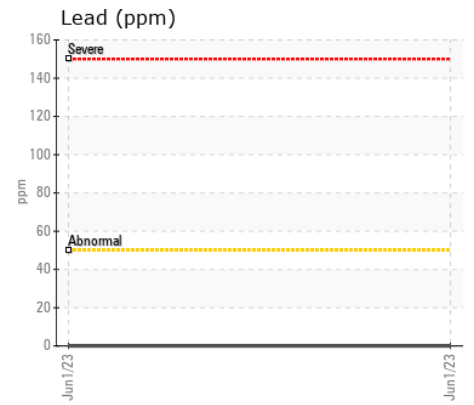
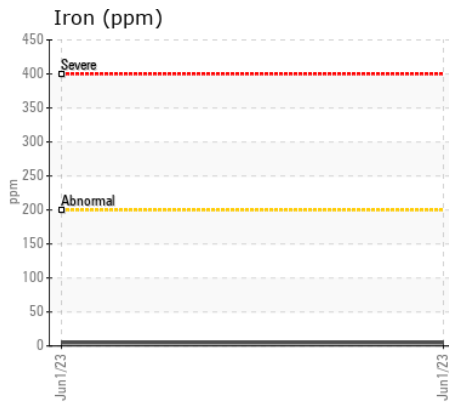
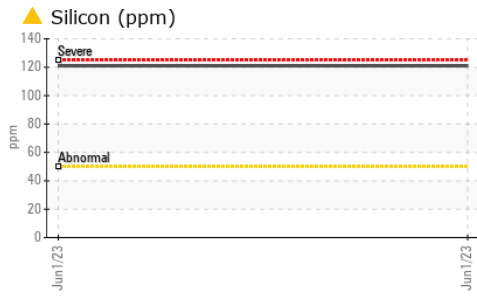
CONTAMINATION

Elemental level of silicon (Si) above normal indicating ingress of seal material.

FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		TR05872275	---	---
Sample Date		Client Info		01 Jun 2023	---	---
Machine Age	yrs	Client Info		0	---	---
Oil Age	yrs	Client Info		1	---	---
Filter Age	yrs	Client Info		0	---	---
Oil Changed		Client Info		Not Changd	---	---
Filter Changed		Client Info		N/A	---	---
Sample Status				ABNORMAL	---	---
Iron	ppm	ASTM D5185m	>200	5	---	---
Chromium	ppm	ASTM D5185m	>10	0	---	---
Nickel	ppm	ASTM D5185m	>10	0	---	---
Titanium	ppm	ASTM D5185m		0	---	---
Silver	ppm	ASTM D5185m		0	---	---
Aluminum	ppm	ASTM D5185m	>25	0	---	---
Lead	ppm	ASTM D5185m	>50	0	---	---
Copper	ppm	ASTM D5185m	>200	<1	---	---
Tin	ppm	ASTM D5185m	>10	<1	---	---
Vanadium	ppm	ASTM D5185m		0	---	---
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---
Silicon	ppm	ASTM D5185m	>50	▲ 121	---	---
Potassium	ppm	ASTM D5185m	>20	0	---	---
Water		WC Method	>0.2	NEG	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	NONE	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.2	NEG	---	---
Sodium	ppm	ASTM D5185m		0	---	---
Boron	ppm	ASTM D5185m	50	0	---	---
Barium	ppm	ASTM D5185m	15	0	---	---
Molybdenum	ppm	ASTM D5185m	15	0	---	---
Manganese	ppm	ASTM D5185m		<1	---	---
Magnesium	ppm	ASTM D5185m	50	0	---	---
Calcium	ppm	ASTM D5185m	50	22	---	---
Phosphorus	ppm	ASTM D5185m	350	355	---	---
Zinc	ppm	ASTM D5185m	100	437	---	---
Sulfur	ppm	ASTM D5185m	12500	1151	---	---
Acid Number (AN)	mg KOH/g	ASTM D8045	0.85	0.45	---	---
Visc @ 100°C	cSt	ASTM D445	19.0	14.4	---	---



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : TR05872275 **Received** : 13 Jun 2023
Lab Number : 05872275 **Tested** : 15 Jun 2023
Unique Number : 10512059 **Diagnosed** : 15 Jun 2023 - Jonathan Hester
Test Package : MOB 2 (Additional Tests: KV100)

H & S SERVICES
 5521 E SHARP
 SPOKANE VALLEY, WA
 US 99218
 Contact: RON GROGAN

To discuss this sample report, contact Customer Service at 1-800-827-0711.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: