



# OIL ANALYSIS REPORT

WEAR	<b>NORMAL</b>
CONTAMINATION	<b>NORMAL</b>
FLUID CONDITION	<b>NORMAL</b>



Area  
**Store 9 - Marietta**  
Machine Id  
**JOHN DEERE 250G 1FF250GXCNF612054**  
Component  
**Hydraulic System**  
Fluid  
**HITACHI HYDRAULIC SUPER EX 46HN (63 GAL)**

## RECOMMENDATION

Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		<b>LEC0039842</b>	---	---
Sample Date		Client Info		<b>27 Jun 2023</b>	---	---
Machine Age	hrs	Client Info		<b>414</b>	---	---
Oil Age	hrs	Client Info		<b>414</b>	---	---
Filter Age	hrs	Client Info		<b>414</b>	---	---
Oil Changed		Client Info		<b>Not Chngd</b>	---	---
Filter Changed		Client Info		<b>Not Chngd</b>	---	---
Sample Status				<b>NORMAL</b>	---	---

## WEAR

All component wear rates are normal.

PQ		ASTM D8184	>50	<b>16</b>	---	---
Iron	ppm	ASTM D5185m	>32	<b>&lt;1</b>	---	---
Chromium	ppm	ASTM D5185m	>9	<b>0</b>	---	---
Nickel	ppm	ASTM D5185m	>5	<b>0</b>	---	---
Titanium	ppm	ASTM D5185m		<b>0</b>	---	---
Silver	ppm	ASTM D5185m		<b>0</b>	---	---
Aluminum	ppm	ASTM D5185m	>9	<b>&lt;1</b>	---	---
Lead	ppm	ASTM D5185m	>28	<b>0</b>	---	---
Copper	ppm	ASTM D5185m	>50	<b>2</b>	---	---
Tin	ppm	ASTM D5185m	>5	<b>0</b>	---	---
Vanadium	ppm	ASTM D5185m		<b>0</b>	---	---
White Metal	scalar	*Visual	NONE	<b>NONE</b>	---	---
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	---	---

## CONTAMINATION

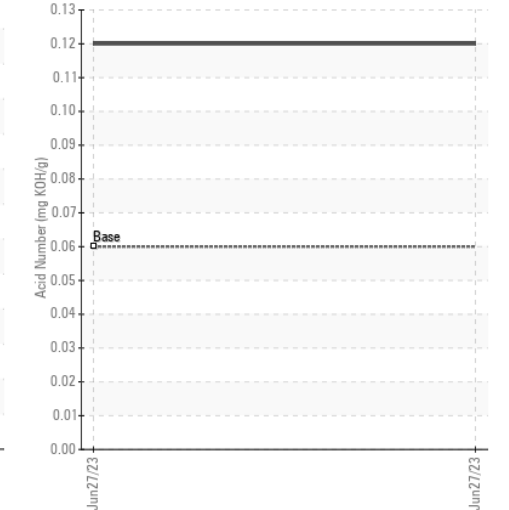
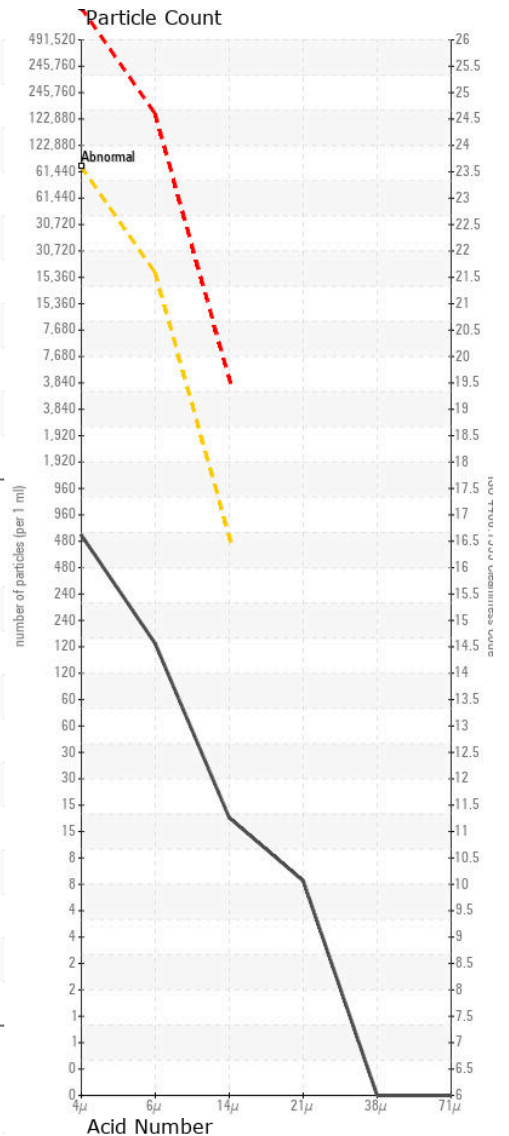
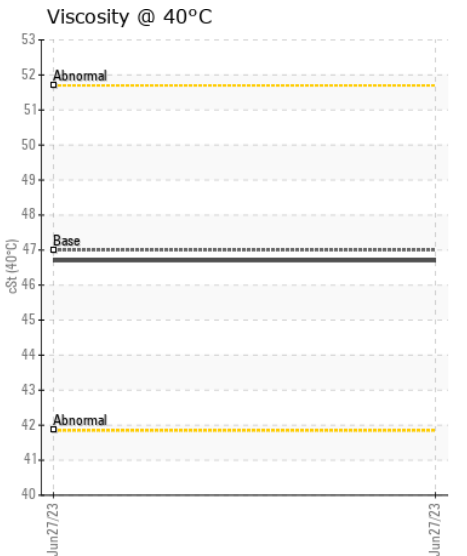
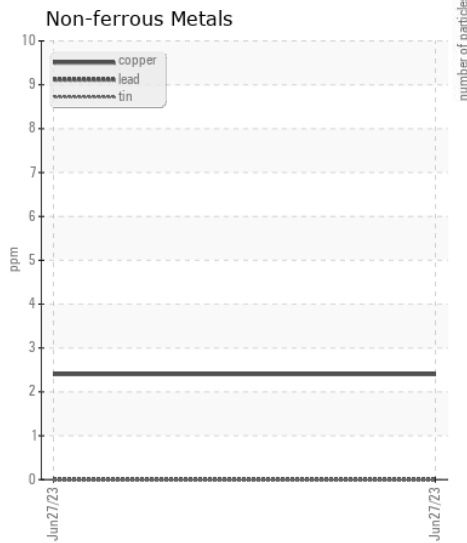
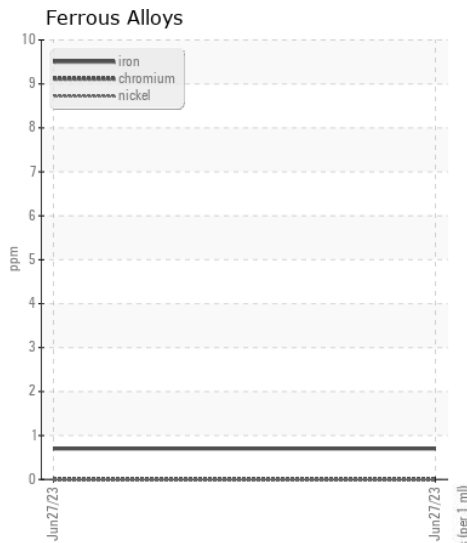
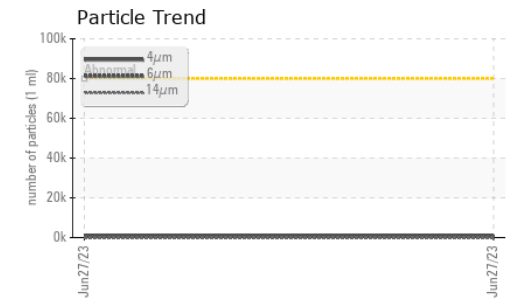
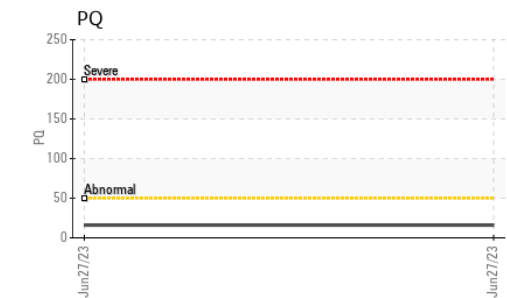
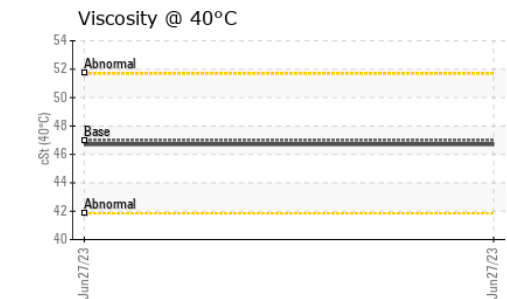
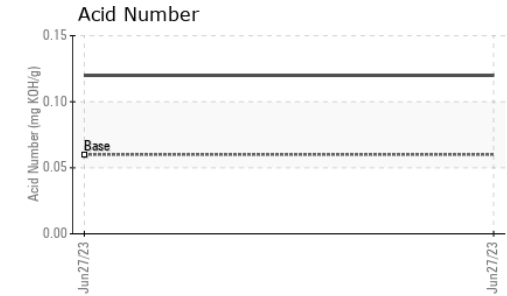
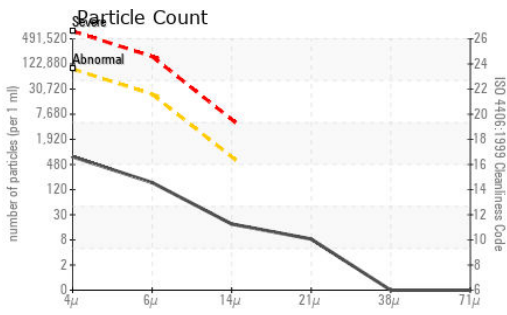
The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

Silicon	ppm	ASTM D5185m	>11	<b>0</b>	---	---
Potassium	ppm	ASTM D5185m	>20	<b>1</b>	---	---
Water		WC Method	>0.075	<b>NEG</b>	---	---
Particles >4µm		ASTM D7647	>80000	<b>646</b>	---	---
Particles >6µm		ASTM D7647	>20000	<b>156</b>	---	---
Particles >14µm		ASTM D7647	>640	<b>16</b>	---	---
Particles >21µm		ASTM D7647	>160	<b>7</b>	---	---
Particles >38µm		ASTM D7647	>40	<b>0</b>	---	---
Particles >71µm		ASTM D7647	>10	<b>0</b>	---	---
Oil Cleanliness		ISO 4406 (c)	>23/21/16	<b>17/14/11</b>	---	---
Silt	scalar	*Visual	NONE	<b>NONE</b>	---	---
Debris	scalar	*Visual	NONE	<b>NONE</b>	---	---
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	---	---
Appearance	scalar	*Visual	NORML	<b>NORML</b>	---	---
Odor	scalar	*Visual	NORML	<b>NORML</b>	---	---
Emulsified Water	scalar	*Visual	>0.075	<b>NEG</b>	---	---

## FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Sodium	ppm	ASTM D5185m	>21	<b>&lt;1</b>	---	---
Boron	ppm	ASTM D5185m		<b>0</b>	---	---
Barium	ppm	ASTM D5185m		<b>0</b>	---	---
Molybdenum	ppm	ASTM D5185m		<b>0</b>	---	---
Manganese	ppm	ASTM D5185m		<b>0</b>	---	---
Magnesium	ppm	ASTM D5185m		<b>4</b>	---	---
Calcium	ppm	ASTM D5185m		<b>16</b>	---	---
Phosphorus	ppm	ASTM D5185m	827	<b>510</b>	---	---
Zinc	ppm	ASTM D5185m	0	<b>36</b>	---	---
Sulfur	ppm	ASTM D5185m	13	<b>172</b>	---	---
Acid Number (AN)	mg KOH/g	ASTM D8045	0.06	<b>0.12</b>	---	---
Visc @ 40°C	cSt	ASTM D445	47	<b>46.7</b>	---	---



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
 Sample No. : LEC0039842 Received : 29 Jun 2023  
 Lab Number : 05886492 Tested : 30 Jun 2023  
 Unique Number : 10536975 Diagnosed : 03 Jul 2023 - Don Baldrige  
 Test Package : CONST ( Additional Tests: PQ )

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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