

## WEAR NORMAL CONTAMINATION ABNORMAL FLUID CONDITION NORMAL

## Machine Id [MIXERS] M209 Component Diesel Engine Fluid KENDALL 15W40 (--- GAL)

KENDALL 15W40 ( GAL)							
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
We advise that you check the air filter, air induction system, and any areas where dirt may enter the component. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. ( Customer Sample Comment: Kendall 15w40 oil )	Sample Number		Client Info		LP0000103	WC0661723	WC0721607
	Sample Date		Client Info		31 Jul 2023	18 Apr 2023	20 Dec 2022
	Machine Age	hrs	Client Info		11831	11208	10832
	Oil Age	hrs	Client Info		600	600	600
	Filter Age	hrs	Client Info		600	600	600
	Oil Changed		Client Info		Changed	Changed	Changed
	Filter Changed		Client Info		Changed	Changed	Changed
	Sample Status				ABNORMAL	NORMAL	NORMAL
WEAR	Iron	ppm	ASTM D5185m	>100	11	11	15
All component wear rates are normal.	Chromium	ppm	ASTM D5185m	>20	<1	<1	1
	Nickel	ppm	ASTM D5185m	>4	0	0	0
	Titanium	ppm	ASTM D5185m		2	<1	<1
	Silver	ppm	ASTM D5185m	>3	0	0	0
	Aluminum	ppm	ASTM D5185m	>20	2	0	<1
	Lead	ppm	ASTM D5185m	>40	15	3	6
	Copper	ppm	ASTM D5185m	>330	2	2	3
	Tin	ppm	ASTM D5185m	>15	<1	<1	2
	Vanadium	ppm	ASTM D5185m		<1	0	0
	White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
CONTAMINATION	Silicon	ppm	ASTM D5185m	>25	<b>4</b> 7	6	6
<b>OORTAINING HOR</b>	Potassium	ppm	ASTM D5185m		2	<1	0
Elemental level of silicon (Si) above normal.	Fuel	le le	WC Method		_ <1.0	<1.0	<1.0
	Water		WC Method		NEG	NEG	NEG
	Glycol		WC Method		NEG	NEG	NEG
	Soot %	%	*ASTM D7844	>3	0.5	0.3	0.6
	Nitration	Abs/cm	*ASTM D7624	>20	11.4	9.8	11.6
	Sulfation	Abs/.1mm	*ASTM D7415	>30	23.8	18.8	24.8
	Silt	scalar	*Visual	NONE	NONE	NONE	NONE
	Debris	scalar	*Visual	NONE	NONE	NONE	NONE
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
	Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
	Odor	scalar	*Visual	NORML	NORML	NORML	NORML
	Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
FLUID CONDITION	Sodium	ppm	ASTM D5185m		16	5	4
The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is acceptable for the time in service.	Boron	ppm	ASTM D5185m		30	58	19
	Barium	ppm	ASTM D5185m		0	2	0
	Molybdenum	ppm	ASTM D5185m		85	91	57
	Manganese	ppm	ASTM D5185m		<1	<1	<1
	Magnesium	ppm	ASTM D5185m		307	267	936
	Calcium	ppm	ASTM D5185m		2066	2186	1183
	Phosphorus	ppm	ASTM D5185m		1042	1101	1042
	Zinc	ppm	ASTM D5185m		1335	1368	1254
	Culture		AOTH DEADE		40.45	0000	0400

Sulfur

Oxidation

Visc @ 100°C cSt

ppm ASTM D5185m

Base Number (BN) mg KOH/g ASTM D2896

Abs/.1mm \*ASTM D7414 >25

ASTM D445

3992

15.8

5.9

13.8

3166

20.6

7.95

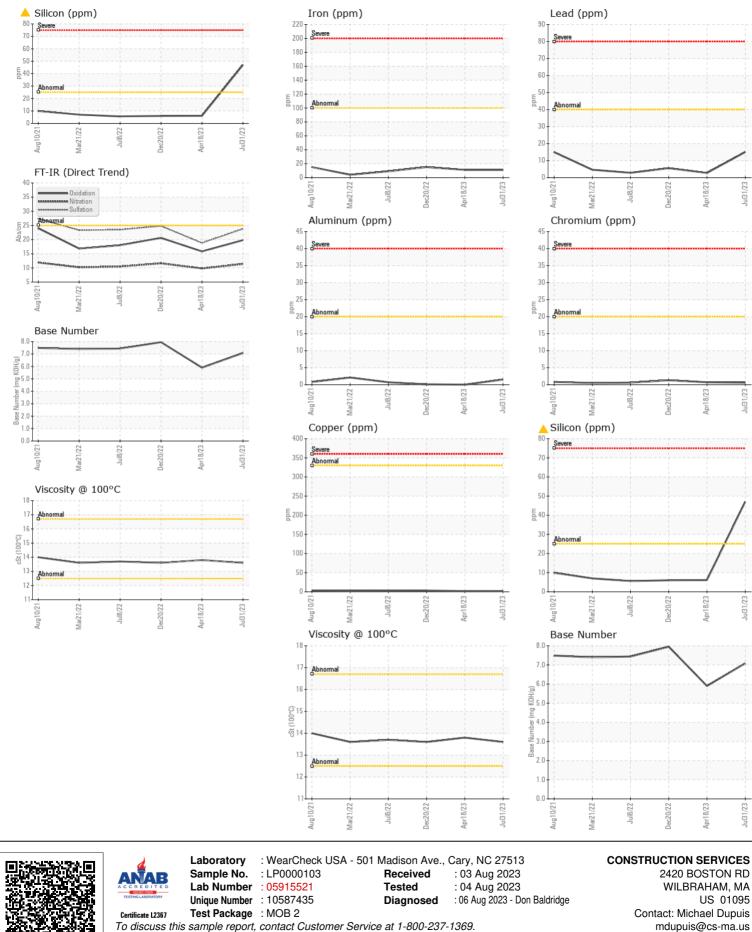
13.6

4045

19.8

7.08

13.6



\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Submitted By: Michael Dupuis Page 2 of 2

Dec20/77

vpr18/23

lec20/77

Dec20/77

nr18/73

Apr18/23 .

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