WEAR CONTAMINATION FLUID CONDITION

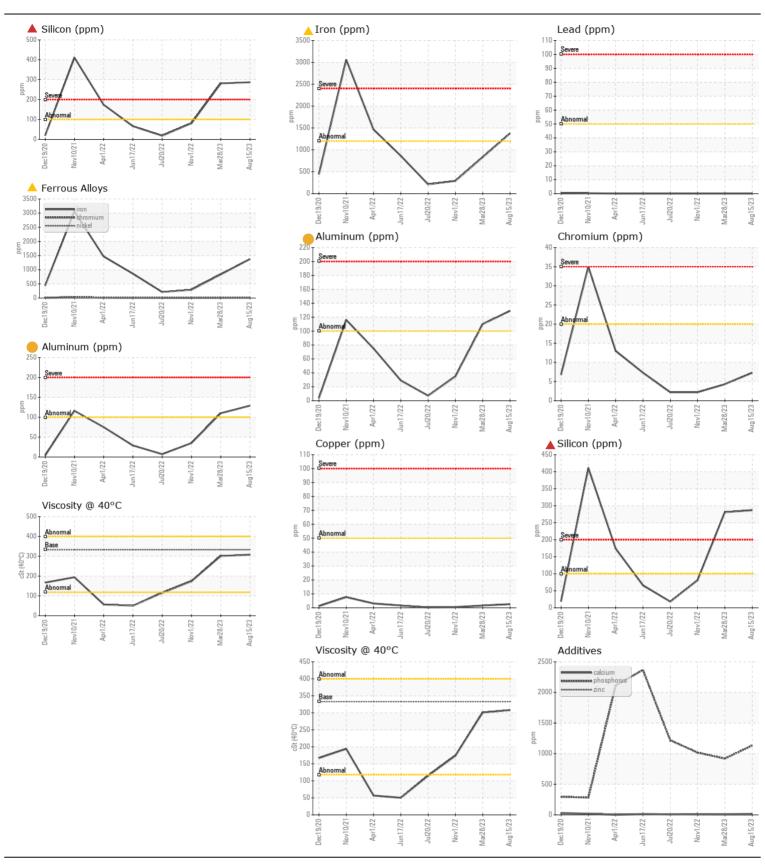
ABNORMAL SEVERE NORMAL



Ascendum Machinery
VOLVO EC220E EX-6 (S/N 314304)

Right Travel

| VOLVO PREMIUM GEAR OIL | 85W-140 GL- | 5 (| GAL) | | | | |
|--|------------------|--------|-------------|-----------|-------------|-------------|-------------|
| RECOMMENDATION | Test | UOM | Method | Limit/Abn | Current | History1 | History2 |
| We advise that you check all areas where dirt can enter the system. The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition. | Sample Number | | Client Info | | ASC0001068 | VCP0006372 | VCP0004472 |
| | Sample Date | | Client Info | | 15 Aug 2023 | 28 Mar 2023 | 01 Nov 2022 |
| | Machine Age | hrs | Client Info | | 4492 | 4024 | 3552 |
| | Oil Age | hrs | Client Info | | 468 | 472 | 3552 |
| | Filter Age | hrs | Client Info | | 0 | 0 | 0 |
| | Oil Changed | | Client Info | | Changed | Changed | Changed |
| | Filter Changed | | Client Info | | N/A | N/A | None |
| | Sample Status | | | | SEVERE | SEVERE | NORMAL |
| WEAR Gear wear is indicated. | Iron | ppm | ASTM D5185m | >1200 | 1376 | 833 | 291 |
| | Chromium | ppm | ASTM D5185m | >20 | 7 | 4 | 2 |
| | Nickel | ppm | ASTM D5185m | >5 | 2 | 2 | <1 |
| | Titanium | ppm | ASTM D5185m | | 8 | 9 | 2 |
| | Silver | ppm | ASTM D5185m | | 0 | <1 | 0 |
| | Aluminum | ppm | ASTM D5185m | >100 | <u> </u> | <u> </u> | 35 |
| | Lead | ppm | ASTM D5185m | >50 | 0 | 0 | 0 |
| | Copper | ppm | ASTM D5185m | >50 | 3 | 2 | <1 |
| | Tin | ppm | ASTM D5185m | >5 | <1 | 0 | 0 |
| | Vanadium | ppm | ASTM D5185m | | <1 | <1 | 0 |
| | White Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| | Yellow Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| CONTAMINATION | Silicon | ppm | ASTM D5185m | >100 | ▲ 287 | 281 | 81 |
| Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress. | Potassium | ppm | ASTM D5185m | >20 | 12 | 9 | 3 |
| | Water | | WC Method | >0.25 | NEG | NEG | NEG |
| | Silt | scalar | *Visual | NONE | NONE | NONE | NONE |
| | Debris | scalar | *Visual | NONE | NONE | NONE | NONE |
| | Sand/Dirt | scalar | *Visual | NONE | NONE | NONE | NONE |
| | Appearance | scalar | *Visual | NORML | NORML | NORML | NORML |
| | Odor | scalar | *Visual | NORML | NORML | NORML | NORML |
| | Emulsified Water | scalar | *Visual | >0.25 | NEG | NEG | NEG |
| FLUID CONDITION | Sodium | ppm | ASTM D5185m | | 3 | 3 | 2 |
| The condition of the oil is acceptable for the time in service. | Boron | ppm | ASTM D5185m | 111 | 236 | 178 | 246 |
| | Barium | ppm | ASTM D5185m | 0.0 | 0 | 0 | 0 |
| | Molybdenum | ppm | ASTM D5185m | 0.9 | <1 | 1 | <1 |
| | Manganese | ppm | ASTM D5185m | | 10 | 7 | 2 |
| | Magnesium | ppm | ASTM D5185m | 39 | 7 | 5 | 2 |
| | Calcium | ppm | ASTM D5185m | 93 | 15 | 11 | 12 |
| | Phosphorus | ppm | ASTM D5185m | | 1131 | 919 | 1017 |
| | Zinc | ppm | ASTM D5185m | | 0 | 0 | 3 |
| | Sulfur | ppm | ASTM D5185m | | 34327 | 25056 | 28014 |
| | Visc @ 40°C | cSt | ASTM D445 | 333 | 308 | 301 | 174 |





Laboratory Sample No. Lab Number

: 05926452 Unique Number: 10606399 Test Package : MOBCE

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 : ASC0001068 Received

Tested Diagnosed

: 16 Aug 2023 : 17 Aug 2023

: 17 Aug 2023 - Don Baldridge

CAROLINA EXCAVATING

1036 BRANCHVIEW DR, SUITE 106 CONCORD, NC US 28025

Contact: KEVIN LADGERWOOD kevin@carlinaexcavation.com

To discuss this sample report, contact Customer Service at 1-800-237-1369. * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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