

Blythe Construction CSA - Charlotte VOLVO L180G 3103971 (S/N L180GV22106)

Diesel Engine

VOLVO VDS-4.5 Premium Motor Oil 15W40 (--- GAL)

RECOMMENDATION

We advise that you check for faulty combustion, plugged air filters, or aftercoolers. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. NOTE: High solids (carbon/soot) in the sample have limited the accuracy of Infra-Red data including Total Base Number (TBN) value.

WEAR

All component wear rates are normal.

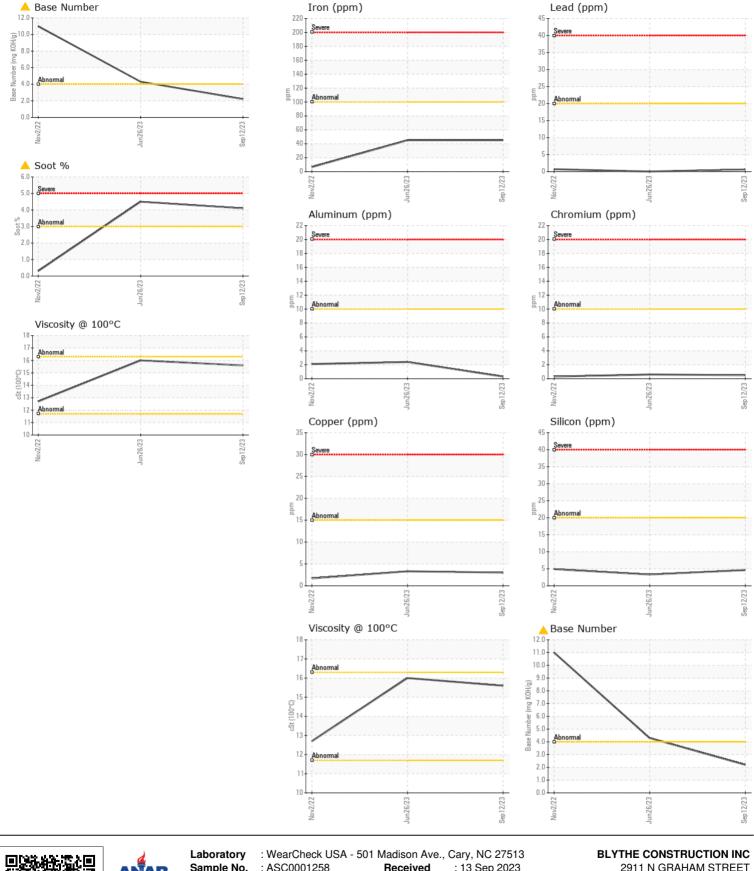
CONTAMINATION

There is a moderate concentration of glycol present in the oil. There is a moderate concentration of water present in the oil.

FLUID CONDITION

The BN level is low. The condition of the oil is acceptable for the time in service.

| Test | UOM | Method | Limit/Abn | Current | History1 | History2 |
|------------------|----------|-------------|-----------|--------------|-------------|-------------|
| Sample Number | | Client Info | | ASC0001258 | ASC0000043 | VCP0005169 |
| Sample Date | | Client Info | | 12 Sep 2023 | 26 Jun 2023 | 02 Nov 2022 |
| Machine Age | hrs | Client Info | | 11491 | 11013 | 10437 |
| Oil Age | hrs | Client Info | | 478 | 576 | 500 |
| Filter Age | hrs | Client Info | | 0 | 576 | 500 |
| Oil Changed | | Client Info | | Changed | Changed | Changed |
| Filter Changed | | Client Info | | Changed | Changed | Changed |
| Sample Status | | | | ABNORMAL | ABNORMAL | NORMAL |
| Iron | ppm | ASTM D5185m | >100 | 45 | 45 | 6 |
| Chromium | ppm | ASTM D5185m | >10 | | <1 | <1 |
| Nickel | | ASTM D5185m | >10 | 0 | <1 | <1 |
| Titanium | ppm | ASTM D5185m | >10 | - | 0 | 0 |
| | ppm | | 0 | 0 | | |
| Silver | ppm | ASTM D5185m | >2 | 0 | 0 | 0 |
| Aluminum | ppm | ASTM D5185m | >10 | <1 | 2 | |
| Lead | ppm | ASTM D5185m | >20 | <1 | 0 | <1 |
| Copper | ppm | ASTM D5185m | >15 | 3 | 3 | 2 |
| Tin | ppm | ASTM D5185m | >10 | <1 | <1 | <1 |
| Vanadium | ppm | ASTM D5185m | NONE | <1 | 0 | 0 |
| White Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| Yellow Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| Silicon | ppm | ASTM D5185m | >20 | 5 | 3 | 5 |
| Potassium | ppm | ASTM D5185m | >20 | 2 | <1 | 0 |
| Fuel | | WC Method | >6.0 | <1.0 | <1.0 | <1.0 |
| Water | | WC Method | >0.1 | NEG | NEG | NEG |
| Glycol | | WC Method | | NEG | NEG | NEG |
| Soot % | % | *ASTM D7844 | >3 | 4.1 | 4.5 | 0.3 |
| Nitration | Abs/cm | *ASTM D7624 | >20 | 12.3 | 12.1 | 7.9 |
| Sulfation | Abs/.1mm | *ASTM D7415 | >30 | 30.9 | 28.9 | 23.2 |
| Silt | scalar | *Visual | NONE | NONE | NONE | NONE |
| Debris | scalar | *Visual | NONE | NONE | NONE | NONE |
| Sand/Dirt | scalar | *Visual | NONE | NONE | NONE | NONE |
| Appearance | scalar | *Visual | NORML | NORML | NORML | NORM |
| Odor | scalar | *Visual | NORML | NORML | NORML | NORMI |
| Emulsified Water | scalar | *Visual | >0.1 | NEG | NEG | NEG |
| | | | | | | |
| Sodium | ppm | ASTM D5185m | | 1 | <1 | 2 |
| Boron | ppm | ASTM D5185m | | 13 | 10 | 51 |
| Barium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Molybdenum | ppm | ASTM D5185m | | 57 | 57 | 39 |
| Manganese | ppm | ASTM D5185m | | <1 | <1 | <1 |
| Magnesium | ppm | ASTM D5185m | | 908 | 929 | 475 |
| Calcium | ppm | ASTM D5185m | | 1258 | 1135 | 1570 |
| Phosphorus | ppm | ASTM D5185m | | 997 | 1017 | 830 |
| Zinc | ppm | ASTM D5185m | | 1290 | 1275 | 1040 |
| Sulfur | ppm | ASTM D5185m | | 3656 | 3738 | 3087 |
| Oxidation | Abs/.1mm | *ASTM D7414 | >25 | 20.8 | 18.1 | 20.4 |
| Base Number (BN) | mg KOH/g | ASTM D2896 | | A 2.2 | 4.3 | 11 |
| Visc @ 100°C | cSt | ASTM D445 | | 15.6 | ▲ 16.0 | 12.7 |
| | | | | | | |



Sample No. : ASC0001258 Received 2911 N GRAHAM STREET : 13 Sep 2023 Lab Number : 05949762 Tested CHARLOTTE, NC : 15 Sep 2023 Unique Number : 10645721 : 15 Sep 2023 - Jonathan Hester US 28231 Diagnosed Test Package : MOBCE (Additional Tests: TBN) Contact: Service Manager Certificate L2367 To discuss this sample report, contact Customer Service at 1-800-237-1369. * - Denotes test methods that are outside of the ISO 17025 scope of accreditation. T: Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012) F: (704)373-2960

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Submitted By: CHARLIE CANIPE

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