

Machine Id KAESER 6699956 Component Compressor Fluid KAESER SIGMA (OEM) M-460 (--- GAL)

RECOMMENDATION

Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor.

WEAR	

All component wear rates are normal.

CONTAMINATION

There is a moderate amount of particulates present in the oil.

FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Sample Date Client Info 15 Sep 2023 11 Oct 2022 09 Sep 2020 Machine Age hrs Client Info 7029 4636 1604 Oil Age hrs Client Info 2393 1475 754 Filter Age hrs Client Info Changed Changed<							
Sample Date Client Info 15 Sep 2023 11 Oct 2022 09 Sep 2020 Machine Age hrs Client Info 2393 1475 754 Oil Age hrs Client Info 2393 1475 754 Oil Changed Client Info Changed Changed Changed Changed Sample Status Client Info Changed ATTENTION ARTENTION ARTENTION Iron ppm ASTM D5185m >50 0 <1 2 Chromium ppm ASTM D5185m >10 0 0 0 Nickel ppm ASTM D5185m >10 0 <1 1 Lead ppm ASTM D5185m >10 0 <1 1 Lead ppm ASTM D5185m >10 0 <1 1 Vanadium ppm ASTM D5185m >10 0 <1 1 Vanadium ppm ASTM D5185m >50 12 11 1	Test	UOM	Method	Limit/Abn	Current	History1	History2
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Sulfur ppm ASTM D5185m 23500 19337 22015 17522 Acid Number (AN) mg KOH/g ASTM D8045 1.0 0.44 0.45 0.420	Phosphorus	ppm	ASTM D5185m	0	2	4	5
Acid Number (AN) mg KOH/g ASTM D8045 1.0 0.44 0.45 0.420	Zinc	ppm	ASTM D5185m	0	0	8	9
	Sulfur	ppm	ASTM D5185m	23500	19337	22015	17522
	Acid Number (AN)	mg KOH/g	ASTM D8045	1.0	0.44	0.45	0.420
	Visc @ 40°C		ASTM D445	45		49.9	45.4

WEAR

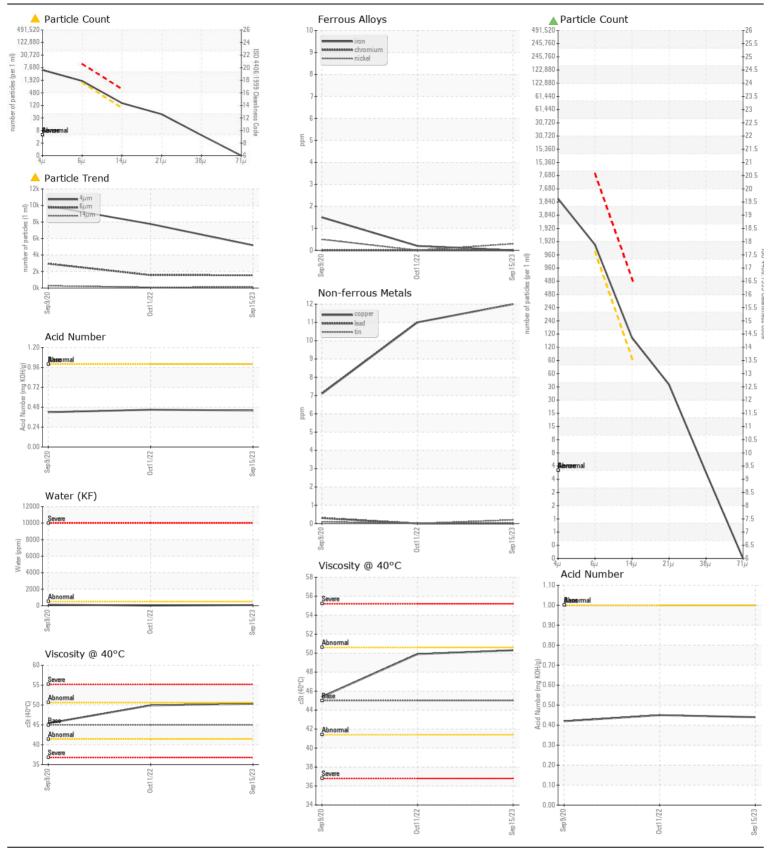
CONTAMINATION

FLUID CONDITION

NORMAL

ATTENTION

NORMAL



GLAZERS WINE & SPIRITS Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513 : KCP40038 22800 E 19TH AVE Sample No. Received : 21 Sep 2023 AURORA, CO Lab Number : 05957673 Tested : 22 Sep 2023 : 22 Sep 2023 - Doug Bogart US 80019 Unique Number : 10658886 Diagnosed Test Package : IND 2 (Additional Tests: KF, PrtCount) Contact: Service Manager Certificate L2367 To discuss this sample report, contact Customer Service at 1-800-237-1369. * - Denotes test methods that are outside of the ISO 17025 scope of accreditation. T: F: Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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Contact/Location: Service Manager - GLAAUR

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