



OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	SEVERE
FLUID CONDITION	NORMAL

Machine Id
RED BUD - ENTRANCE

Component
Hydraulic System

Fluid
AW HYDRAULIC OIL ISO 46 (--- GAL)

RECOMMENDATION

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation. The fluid was not specified, however, a fluid match indicates that this fluid is (GENERIC) AW HYDRAULIC OIL ISO 46. Please confirm.
Please specify the component make and model with your next sample.

WEAR

All component wear rates are normal.

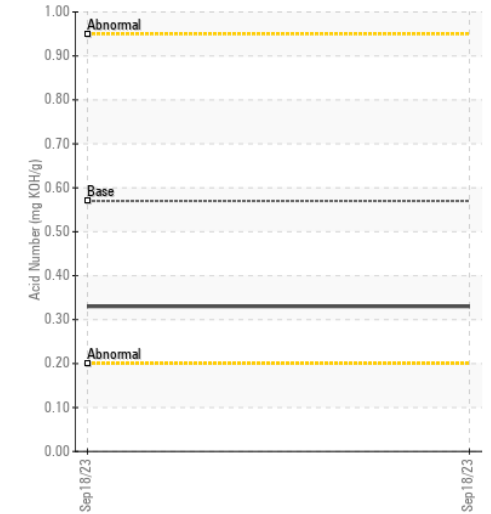
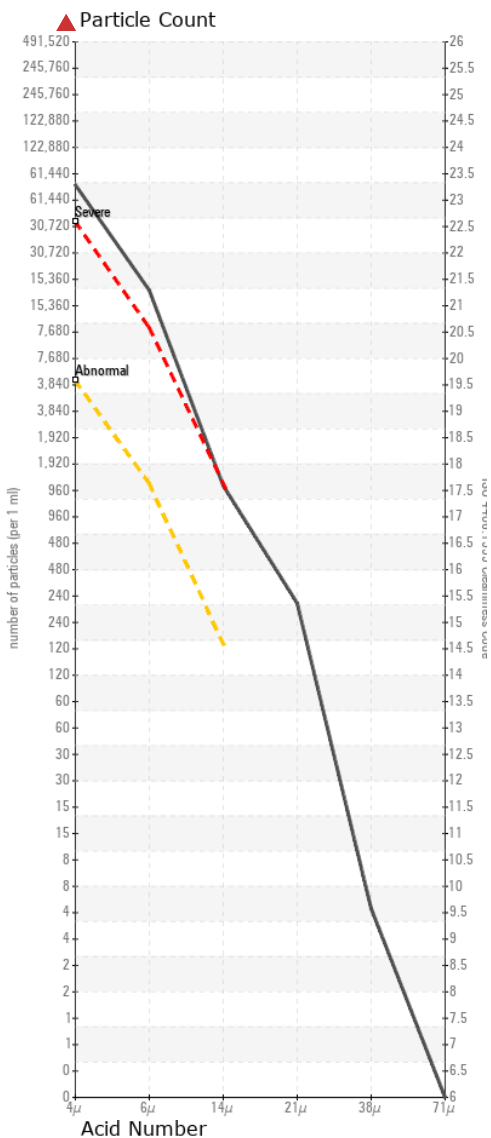
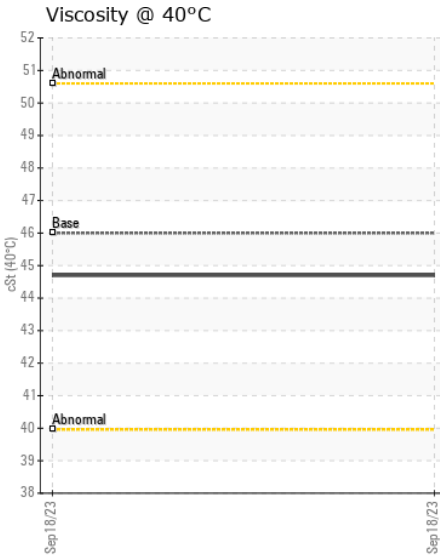
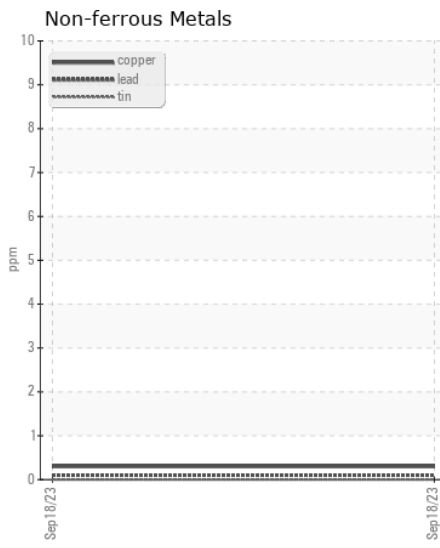
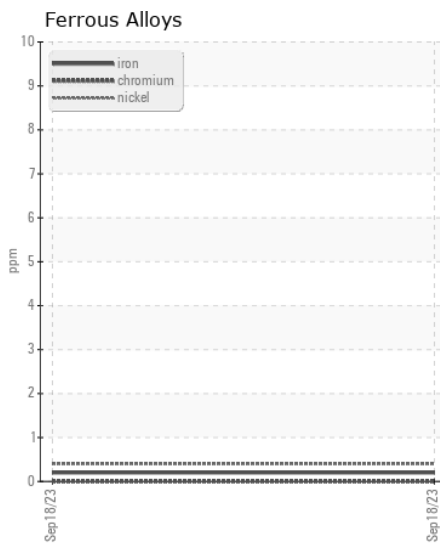
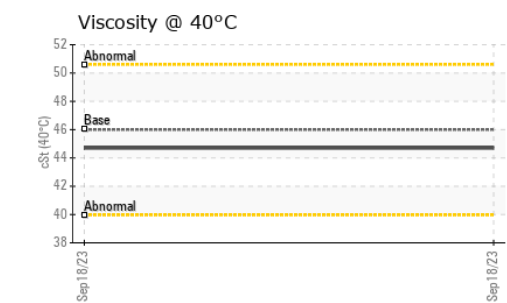
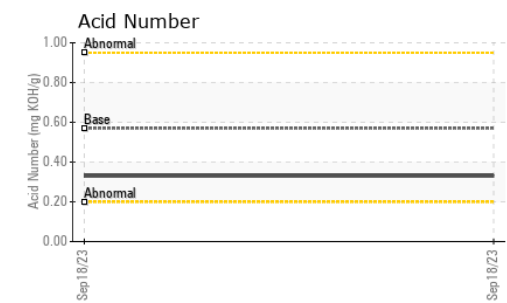
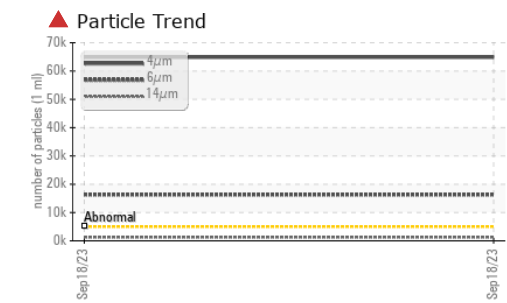
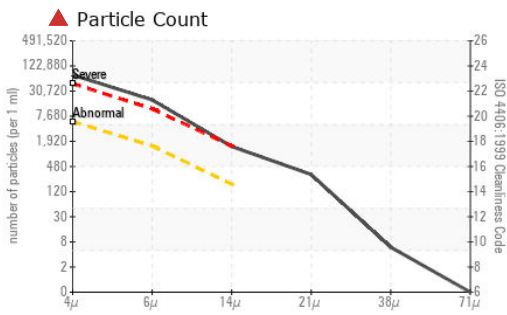
CONTAMINATION

There is a high amount of particulates (2 to 100 microns in size) present in the oil.

FLUID CONDITION

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		PTK0004668	---	---
Sample Date		Client Info		18 Sep 2023	---	---
Machine Age	hrs	Client Info		0	---	---
Oil Age	hrs	Client Info		0	---	---
Filter Age	hrs	Client Info		0	---	---
Oil Changed		Client Info		N/A	---	---
Filter Changed		Client Info		N/A	---	---
Sample Status				SEVERE	---	---
Iron	ppm	ASTM D5185m	>20	<1	---	---
Chromium	ppm	ASTM D5185m	>10	0	---	---
Nickel	ppm	ASTM D5185m	>10	<1	---	---
Titanium	ppm	ASTM D5185m		0	---	---
Silver	ppm	ASTM D5185m		0	---	---
Aluminum	ppm	ASTM D5185m	>10	0	---	---
Lead	ppm	ASTM D5185m	>10	<1	---	---
Copper	ppm	ASTM D5185m	>75	<1	---	---
Tin	ppm	ASTM D5185m	>10	0	---	---
Vanadium	ppm	ASTM D5185m		0	---	---
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---
Silicon	ppm	ASTM D5185m	>20	0	---	---
Potassium	ppm	ASTM D5185m	>20	1	---	---
Water		WC Method	>0.1	NEG	---	---
Particles >4µm		ASTM D7647	>5000	▲ 64861	---	---
Particles >6µm		ASTM D7647	>1300	▲ 16324	---	---
Particles >14µm		ASTM D7647	>160	▲ 1267	---	---
Particles >21µm		ASTM D7647	>40	▲ 272	---	---
Particles >38µm		ASTM D7647	>10	5	---	---
Particles >71µm		ASTM D7647	>3	0	---	---
Oil Cleanliness		ISO 4406 (c)	>19/17/14	▲ 23/21/17	---	---
Silt	scalar	*Visual	NONE	LIGHT	---	---
Debris	scalar	*Visual	NONE	NONE	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.1	NEG	---	---
Sodium	ppm	ASTM D5185m		0	---	---
Boron	ppm	ASTM D5185m	5	0	---	---
Barium	ppm	ASTM D5185m	5	0	---	---
Molybdenum	ppm	ASTM D5185m	5	<1	---	---
Manganese	ppm	ASTM D5185m		0	---	---
Magnesium	ppm	ASTM D5185m	25	0	---	---
Calcium	ppm	ASTM D5185m	200	39	---	---
Phosphorus	ppm	ASTM D5185m	300	349	---	---
Zinc	ppm	ASTM D5185m	370	459	---	---
Sulfur	ppm	ASTM D5185m	2500	929	---	---
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	0.33	---	---
Visc @ 40°C	cSt	ASTM D445	46	44.7	---	---



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513

Sample No. : PTK0004668

Lab Number : 05959760

Unique Number : 10660973

Test Package : MOB 2

Received : 25 Sep 2023

Tested : 26 Sep 2023

Diagnosed : 26 Sep 2023 - Wes Davis

OLYMPIC STEEL

625 XENIUM LANE N

PLYMOUTH, MN

US 55441

Contact: JERRY STECH

jstech@olysteel.com

T:

F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)