

WEAR NORMAL CONTAMINATION ABNORMAL FLUID CONDITION NORMAL

Machine Id **RED BUD - LEVELER** Component **Hydraulic System** Fluid **AW HYDRAULIC OIL ISO 46 (--- GAL)**

RECOMMENDATION

We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. We recommend an early resample to monitor this condition. The fluid was not specified, however, a fluid match indicates that this fluid is (GENERIC) AW HYDRAULIC OIL ISO 46. Please confirm.

Please specify the component make and model with your next sample.

WEAR

All component wear rates are normal.

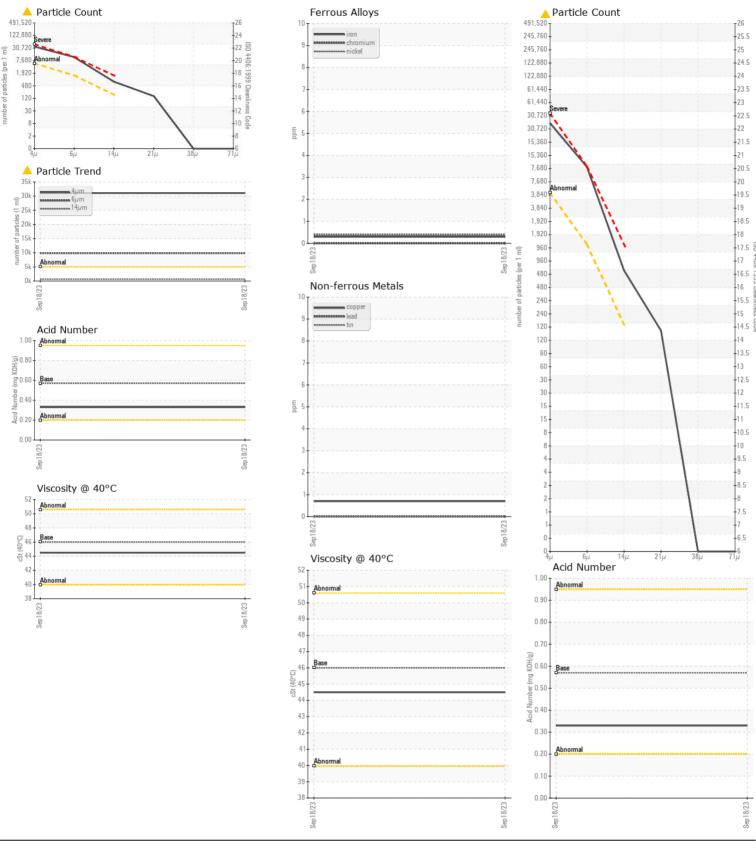
CONTAMINATION

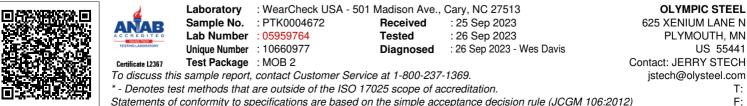
There is a moderate amount of particulates (2 to 100 microns in size) present in the oil.

FLUID CONDITION

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		PTK0004672		
Sample Date		Client Info		18 Sep 2023		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Filter Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Filter Changed		Client Info		N/A		
Sample Status				ABNORMAL		
Iron	ppm	ASTM D5185m	>20	<1		
Chromium	ppm	ASTM D5185m	>10	0		
Nickel	ppm	ASTM D5185m	>10	<1		
Titanium	ppm	ASTM D5185m		0		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>10	0		
Lead	ppm	ASTM D5185m	>10	0		
Copper	ppm	ASTM D5185m	>75	<1		
Tin	ppm	ASTM D5185m	>10	0		
Vanadium	ppm	ASTM D5185m		0		
White Metal	scalar	*Visual	NONE	NONE		
Yellow Metal	scalar	*Visual	NONE	NONE		
0'''				•		
Silicon	ppm	ASTM D5185m	>20	0		
Potassium	ppm	ASTM D5185m	>20	1		
Water		WC Method	>0.1	NEG		
Particles >4µm		ASTM D7647	>5000	A 31067		
Particles >6µm		ASTM D7647	>1300	A 9854		
Particles >14µm		ASTM D7647	>160	660		
Particles >21µm		ASTM D7647	>40	1 36		
Particles >38µm		ASTM D7647	>10	0		
Particles >71µm		ASTM D7647	>3	0		
Oil Cleanliness		ISO 4406 (c)	>19/17/14	A 22/20/17		
Silt	scalar	*Visual	NONE	NONE		
Debris	scalar	*Visual	NONE	NONE		
Sand/Dirt	scalar	*Visual	NONE	NONE		
Appearance	scalar	*Visual	NORML	NORML		
Odor	scalar	*Visual	NORML	NORML		
Emulsified Water	scalar	*Visual	>0.1	NEG		
Sodium	nnm	ASTM D5185m		0		
Sodium Boron	ppm	ASTM D5185m	5	0		
Barium	ppm	ASTM D5185m	5 5	0		
Molybdenum	ppm	ASTM D5185m		0 <1		
	ppm	ASTM D5185m	5			
Manganese	ppm		25	0		
Magnesium Calcium	ppm	ASTM D5185m ASTM D5185m	25	63		
	ppm		200			
Phosphorus	ppm	ASTM D5185m	300	349		
Zinc	ppm	ASTM D5185m	370	456		
Sulfur	ppm	ASTM D5185m	2500	892		
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	0.33		
Visc @ 40°C	cSt	ASTM D445	46	44.5		





Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Contact/Location: JERRY STECH - OLYPLY Page 2 of 2