



WEAR	NORMAL
CONTAMINATION	ABNORMAL
FLUID CONDITION	NORMAL

Machine Id
THYSSEN KRUPP 423827 - AEGIS MERCER

Component
Hydraulic System

Fluid
CITGO NZ (--- GAL)

RECOMMENDATION

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		BB0000167	---	---
Sample Date		Client Info		14 Sep 2023	---	---
Machine Age	yrs	Client Info		5	---	---
Oil Age	yrs	Client Info		0	---	---
Filter Age	yrs	Client Info		0	---	---
Oil Changed		Client Info		N/A	---	---
Filter Changed		Client Info		N/A	---	---
Sample Status				ABNORMAL	---	---

WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>20	16	---	---
Chromium	ppm	ASTM D5185m	>20	0	---	---
Nickel	ppm	ASTM D5185m	>20	<1	---	---
Titanium	ppm	ASTM D5185m		0	---	---
Silver	ppm	ASTM D5185m		0	---	---
Aluminum	ppm	ASTM D5185m	>20	0	---	---
Lead	ppm	ASTM D5185m	>20	<1	---	---
Copper	ppm	ASTM D5185m	>20	<1	---	---
Tin	ppm	ASTM D5185m	>20	0	---	---
Vanadium	ppm	ASTM D5185m		0	---	---
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---

CONTAMINATION

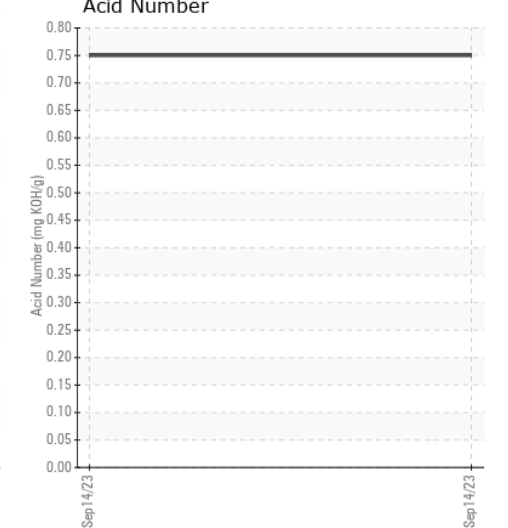
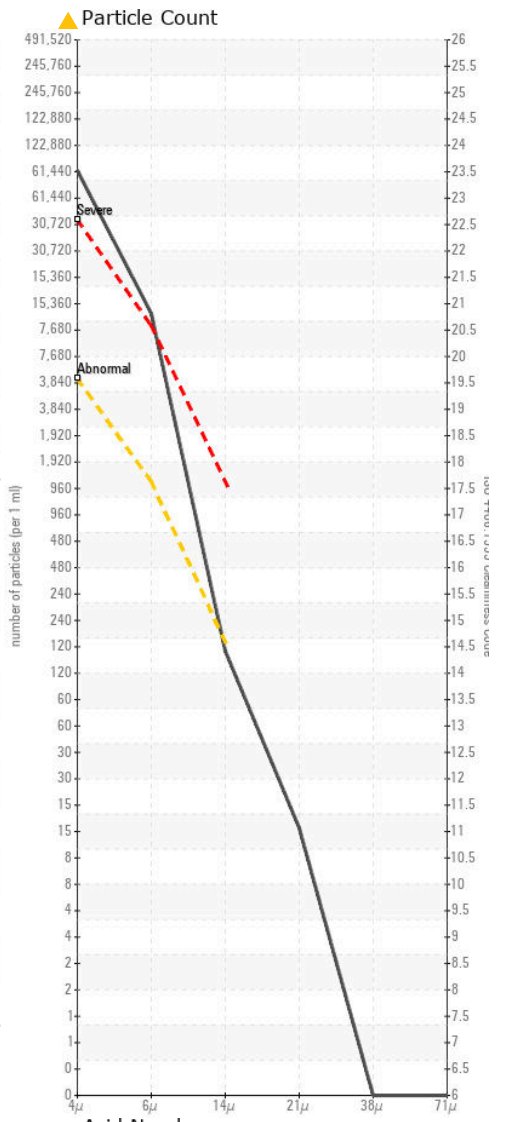
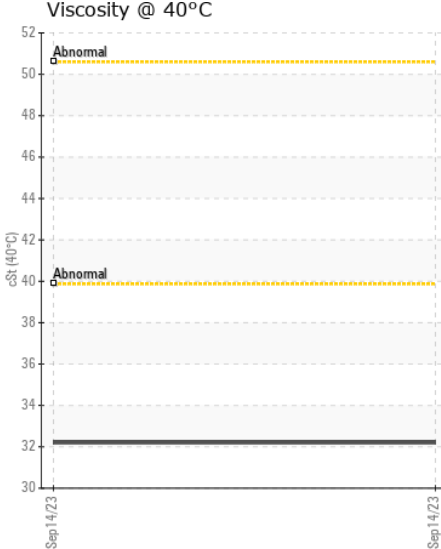
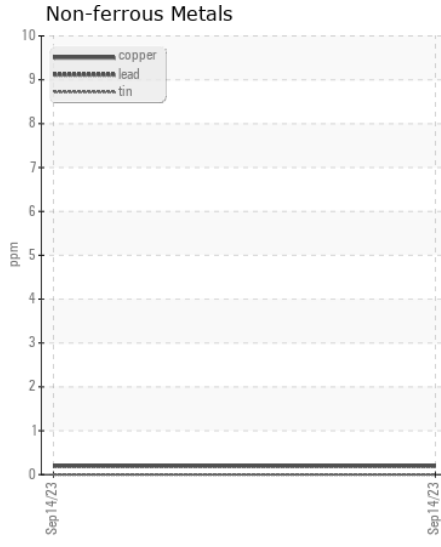
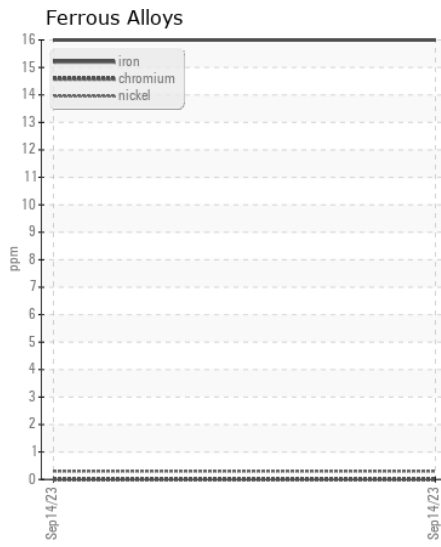
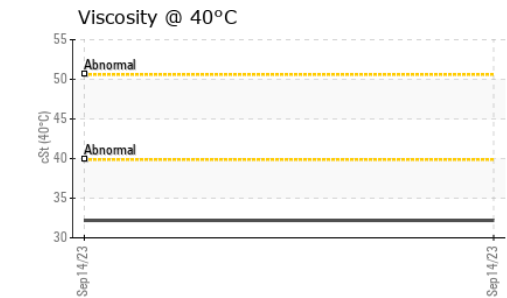
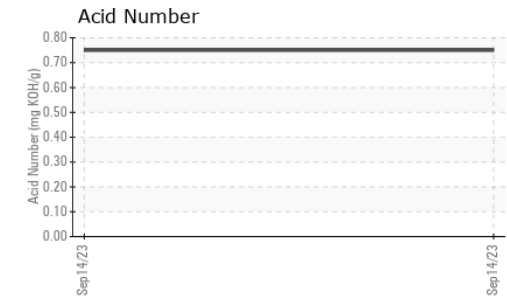
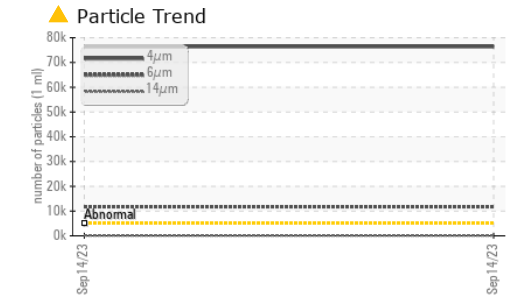
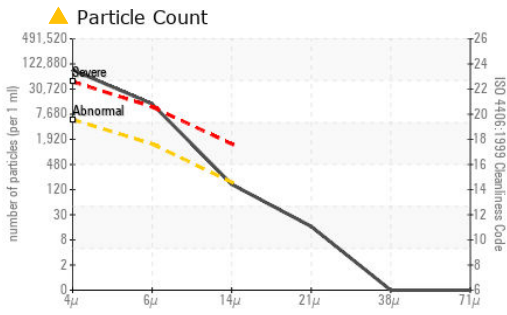
There is a high amount of silt (particulates < 14 microns in size) present in the oil.

Silicon	ppm	ASTM D5185m	>15	2	---	---
Potassium	ppm	ASTM D5185m	>20	2	---	---
Water	%	ASTM D6304	>0.05	NEG	---	---
Particles >4µm		ASTM D7647	>5000	▲ 76388	---	---
Particles >6µm		ASTM D7647	>1300	▲ 11753	---	---
Particles >14µm		ASTM D7647	>160	142	---	---
Particles >21µm		ASTM D7647	>40	14	---	---
Particles >38µm		ASTM D7647	>10	0	---	---
Particles >71µm		ASTM D7647	>3	0	---	---
Oil Cleanliness		ISO 4406 (c)	>19/17/14	▲ 23/21/14	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	NONE	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.05	NEG	---	---

FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Sodium	ppm	ASTM D5185m		0	---	---
Boron	ppm	ASTM D5185m		0	---	---
Barium	ppm	ASTM D5185m		0	---	---
Molybdenum	ppm	ASTM D5185m		<1	---	---
Manganese	ppm	ASTM D5185m		<1	---	---
Magnesium	ppm	ASTM D5185m		1	---	---
Calcium	ppm	ASTM D5185m		2	---	---
Phosphorus	ppm	ASTM D5185m		478	---	---
Zinc	ppm	ASTM D5185m		6	---	---
Sulfur	ppm	ASTM D5185m		1859	---	---
Acid Number (AN)	mg KOH/g	ASTM D8045		0.75	---	---
Visc @ 40°C	cSt	ASTM D445		32.2	---	---



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : BB0000167
Lab Number : 05959768
Unique Number : 10660981
Test Package : PLANT
Received : 25 Sep 2023
Tested : 27 Sep 2023
Diagnosed : 27 Sep 2023 - Jonathan Hester

TK Elevator - Kirkland
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 T:
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)