



Built for a lifetime™

OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	ABNORMAL
FLUID CONDITION	NORMAL

Machine Id
KAESER ASD40T 7374160 (S/N 1159)

Component
Compressor

Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

RECOMMENDATION

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		KCPA007772	KCP55887	---
Sample Date		Client Info		27 Sep 2023	08 Mar 2023	---
Machine Age	hrs	Client Info		14355	9732	---
Oil Age	hrs	Client Info		0	0	---
Filter Age	hrs	Client Info		0	0	---
Oil Changed		Client Info		N/A	Changed	---
Filter Changed		Client Info		Changed	Changed	---
Sample Status				ABNORMAL	ABNORMAL	---

WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>50	2	0	---
Chromium	ppm	ASTM D5185m	>10	0	0	---
Nickel	ppm	ASTM D5185m	>3	<1	0	---
Titanium	ppm	ASTM D5185m	>3	0	0	---
Silver	ppm	ASTM D5185m	>2	0	0	---
Aluminum	ppm	ASTM D5185m	>10	0	0	---
Lead	ppm	ASTM D5185m	>10	0	0	---
Copper	ppm	ASTM D5185m	>50	8	3	---
Tin	ppm	ASTM D5185m	>10	<1	0	---
Vanadium	ppm	ASTM D5185m		0	0	---
White Metal	scalar	*Visual	NONE	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	---

CONTAMINATION

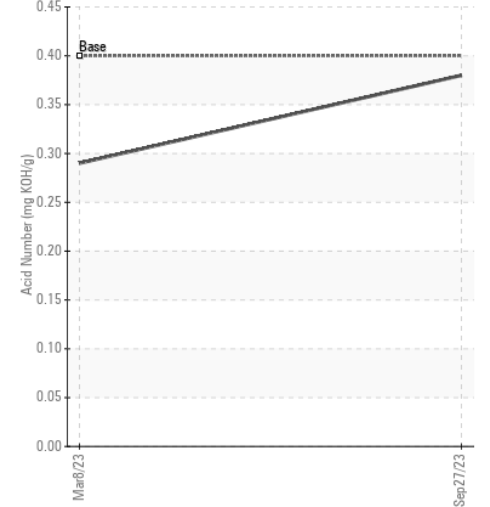
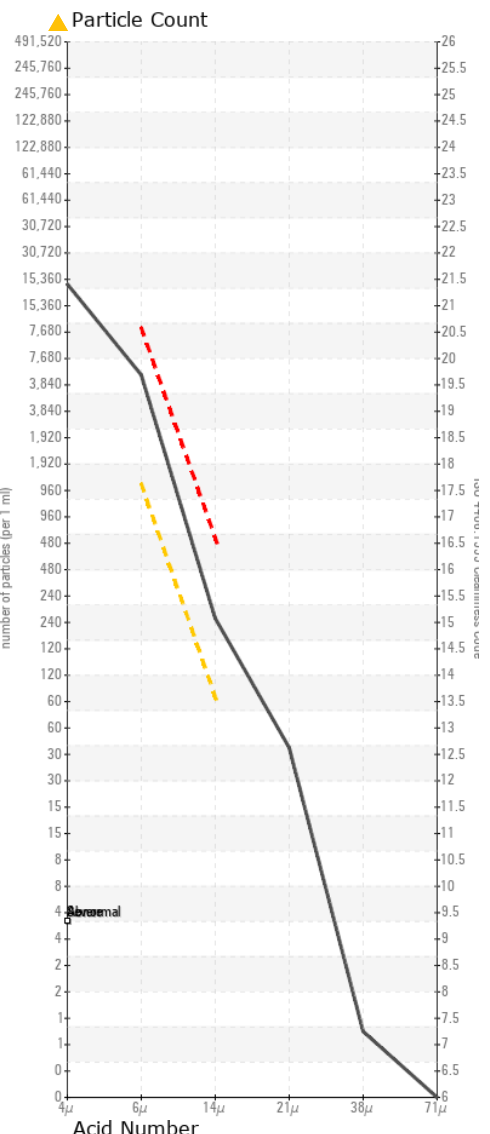
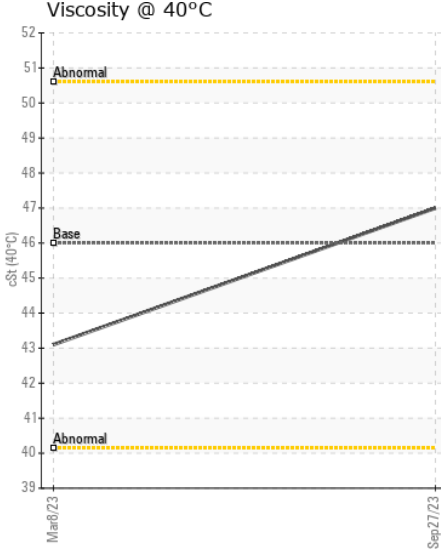
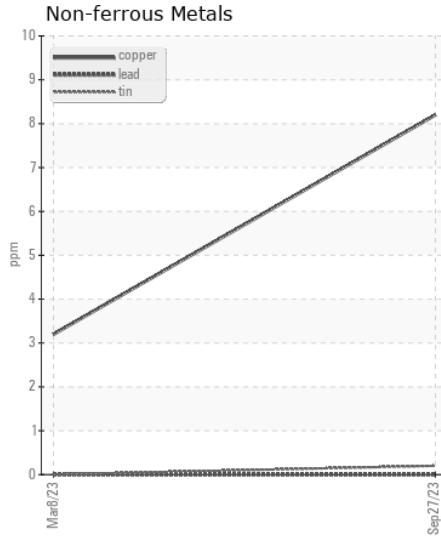
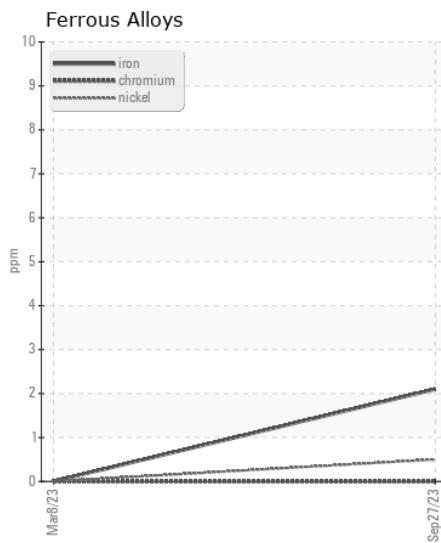
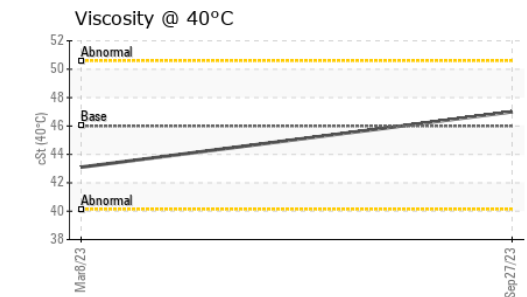
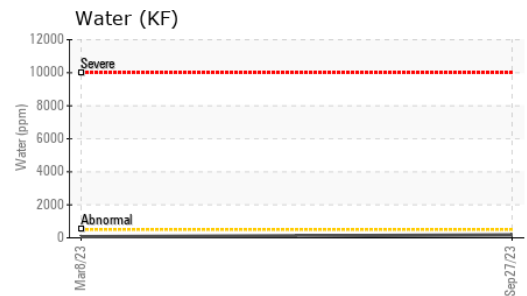
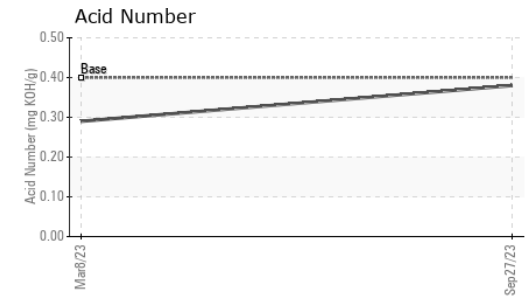
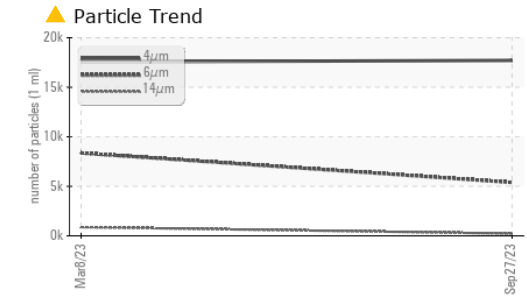
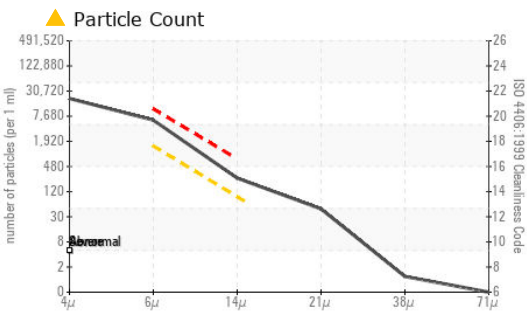
There is a high amount of particulates present in the oil.

Silicon	ppm	ASTM D5185m	>25	0	<1	---
Potassium	ppm	ASTM D5185m	>20	3	<1	---
Water	%	ASTM D6304	>0.05	0.017	0.006	---
ppm Water	ppm	ASTM D6304	>500	176.2	69.0	---
Particles >4µm		ASTM D7647		17708	17563	---
Particles >6µm		ASTM D7647	>1300	▲ 5387	▲ 8361	---
Particles >14µm		ASTM D7647	>80	▲ 223	▲ 876	---
Particles >21µm		ASTM D7647	>20	▲ 41	▲ 158	---
Particles >38µm		ASTM D7647	>4	1	▲ 6	---
Particles >71µm		ASTM D7647	>3	0	0	---
Oil Cleanliness		ISO 4406 (c)	≥-/17/13	▲ 21/20/15	▲ 21/20/17	---
Silt	scalar	*Visual	NONE	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	---

FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Sodium	ppm	ASTM D5185m		5	<1	---
Boron	ppm	ASTM D5185m		0	0	---
Barium	ppm	ASTM D5185m	90	0	0	---
Molybdenum	ppm	ASTM D5185m		0	0	---
Manganese	ppm	ASTM D5185m		0	0	---
Magnesium	ppm	ASTM D5185m	90	19	1	---
Calcium	ppm	ASTM D5185m	2	<1	0	---
Phosphorus	ppm	ASTM D5185m		1	2	---
Zinc	ppm	ASTM D5185m		26	0	---
Sulfur	ppm	ASTM D5185m		20809	11153	---
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	0.38	0.29	---
Visc @ 40°C	cSt	ASTM D445	46	47.0	43.1	---



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KCPA007772 **Received** : 06 Oct 2023
Lab Number : 05971453 **Diagnosed** : 10 Oct 2023
Unique Number : 10683403 **Diagnostician** : Don Baldridge
Test Package : IND 2 (Additional Tests: KF, PrtCount)

ROCLA CONCRETE TIE
 3201 LIME RD
 PUEBLO, CO
 US 81004
 Contact:

Certificate L2367
 To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: