



Built for a lifetime™

# OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	ABNORMAL
FLUID CONDITION	NORMAL

Machine Id  
**2002184 (S/N 1090)**

Component  
**Compressor**

Fluid  
**KAESER SIGMA (OEM) M-460 (--- GAL)**

## RECOMMENDATION

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		KCPA007556	---	---
Sample Date		Client Info		28 Sep 2023	---	---
Machine Age	hrs	Client Info		73965	---	---
Oil Age	hrs	Client Info		0	---	---
Filter Age	hrs	Client Info		0	---	---
Oil Changed		Client Info		N/A	---	---
Filter Changed		Client Info		Changed	---	---
Sample Status				ABNORMAL	---	---

## WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>50	<1	---	---
Chromium	ppm	ASTM D5185m	>10	0	---	---
Nickel	ppm	ASTM D5185m	>3	<1	---	---
Titanium	ppm	ASTM D5185m	>3	0	---	---
Silver	ppm	ASTM D5185m	>2	0	---	---
Aluminum	ppm	ASTM D5185m	>10	0	---	---
Lead	ppm	ASTM D5185m	>10	0	---	---
Copper	ppm	ASTM D5185m	>50	13	---	---
Tin	ppm	ASTM D5185m	>10	<1	---	---
Vanadium	ppm	ASTM D5185m		0	---	---
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---

## CONTAMINATION

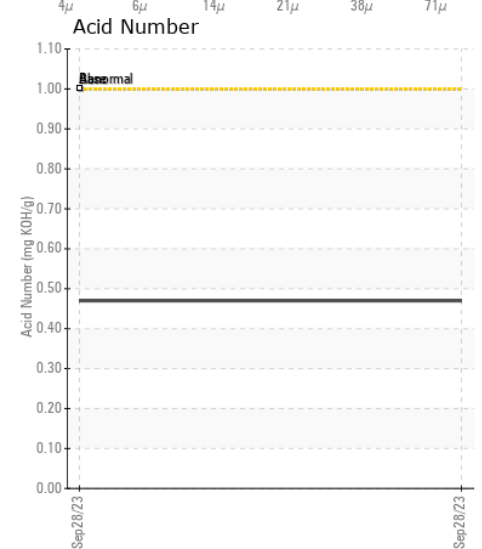
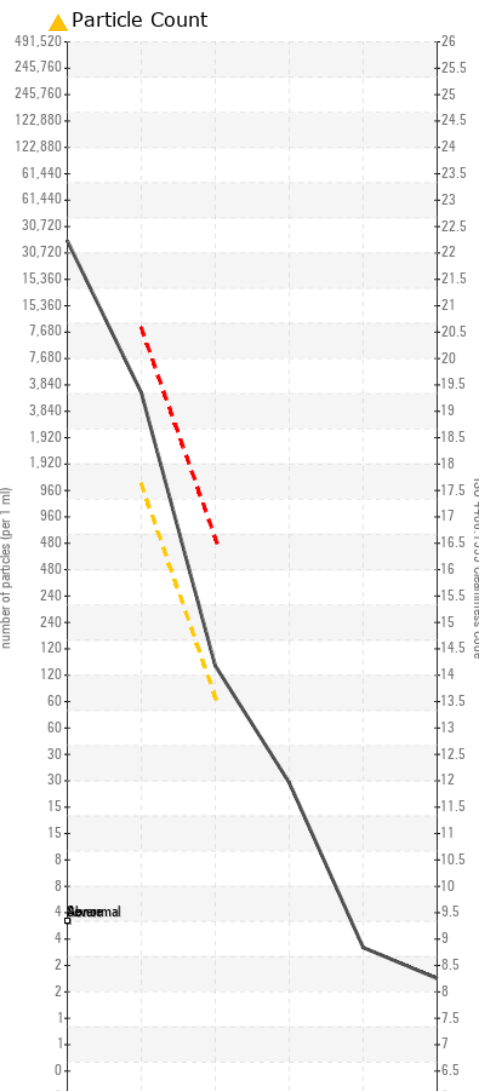
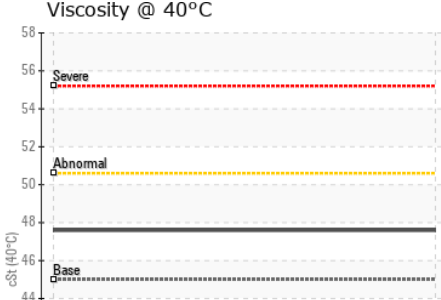
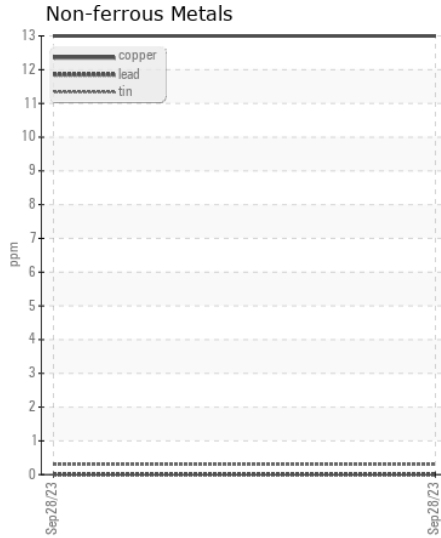
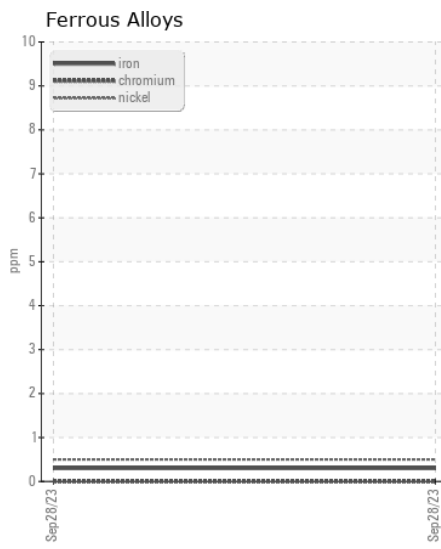
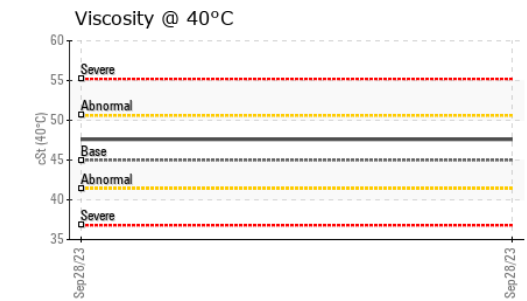
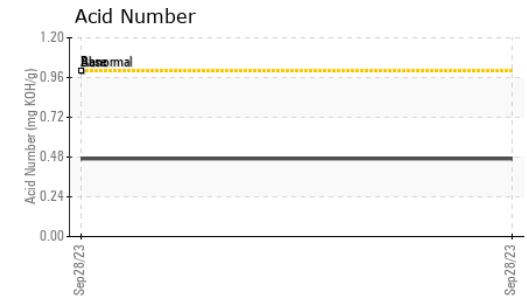
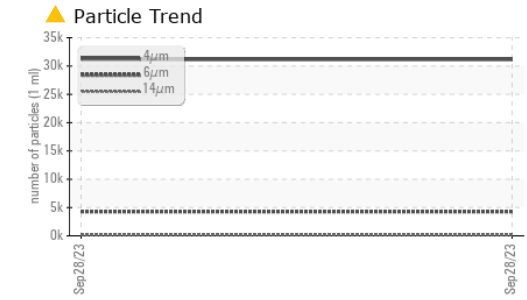
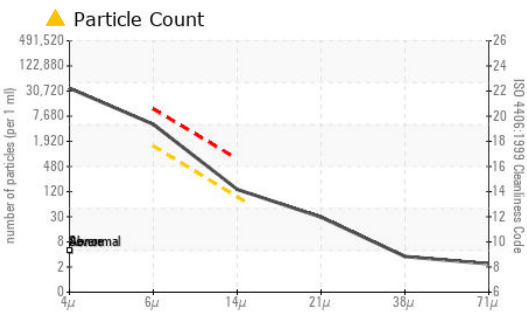
There is a high amount of particulates present in the oil.

Silicon	ppm	ASTM D5185m	>25	0	---	---
Potassium	ppm	ASTM D5185m	>20	1	---	---
Water	%	ASTM D6304	>0.05	0.005	---	---
ppm Water	ppm	ASTM D6304	>500	55.5	---	---
Particles >4µm		ASTM D7647		31155	---	---
Particles >6µm		ASTM D7647	>1300	▲ 4281	---	---
Particles >14µm		ASTM D7647	>80	▲ 120	---	---
Particles >21µm		ASTM D7647	>20	▲ 26	---	---
Particles >38µm		ASTM D7647	>4	3	---	---
Particles >71µm		ASTM D7647	>3	2	---	---
Oil Cleanliness		ISO 4406 (c)	>-/17/13	▲ 22/19/14	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	NONE	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.05	NEG	---	---

## FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Sodium	ppm	ASTM D5185m		0	---	---
Boron	ppm	ASTM D5185m	0	0	---	---
Barium	ppm	ASTM D5185m	90	0	---	---
Molybdenum	ppm	ASTM D5185m	0	0	---	---
Manganese	ppm	ASTM D5185m		0	---	---
Magnesium	ppm	ASTM D5185m	100	<1	---	---
Calcium	ppm	ASTM D5185m	0	0	---	---
Phosphorus	ppm	ASTM D5185m	0	152	---	---
Zinc	ppm	ASTM D5185m	0	199	---	---
Sulfur	ppm	ASTM D5185m	23500	295	---	---
Acid Number (AN)	mg KOH/g	ASTM D8045	1.0	0.47	---	---
Visc @ 40°C	cSt	ASTM D445	45	47.6	---	---



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : KCPA007556 **Received** : 06 Oct 2023  
**Lab Number** : 05971457 **Diagnosed** : 10 Oct 2023  
**Unique Number** : 10683407 **Diagnostician** : Don Baldrige  
**Test Package** : IND 2 ( Additional Tests: KF, PrtCount )

**SKA BREWING CO**  
 225 GIRARD ST  
 DURANGO, CO  
 US 81303  
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:  
F: