

WEAR	
CONTAMINATION	
FLUID CONDITION	NORMAL

[20234836] Cummins 4700 River Rd 400kw Component Diesel Engine

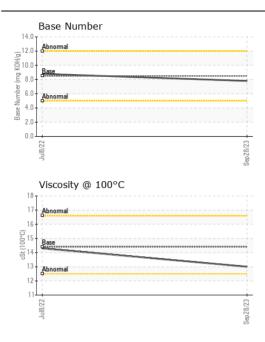
DIESEL ENGINE OIL SAE 15W40 (30 GAL)

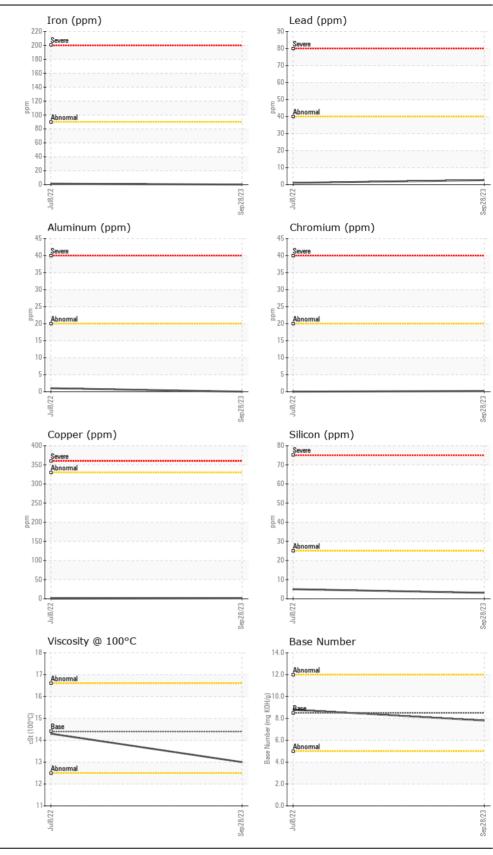
DIESEL ENGINE OIL SAE 15W40 (SU GAL)							
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Resample at the next service interval to monitor.	Sample Number		Client Info		DC0029829	DC0021977	
	Sample Date		Client Info		28 Sep 2023	08 Jul 2022	
	Machine Age	yrs	Client Info		0	0	
	Oil Age	yrs	Client Info		1	1	
	Filter Age	yrs	Client Info		1	1	
	Oil Changed		Client Info		Changed	Changed	
	Filter Changed		Client Info		Changed	Changed	
	Sample Status				NORMAL	NORMAL	
WEAR	Iron	nom	ASTM D5185m	<u>_</u> 00	0	1	
All component wear rates are normal.	Chromium	ppm ppm	ASTM D5185m		۰ <1	0	
	Nickel	ppm	ASTM D5185m		<1	<1	
	Titanium	ppm	ASTM D5185m		0	0	
	Silver		ASTM D5185m		0	<1	
	Aluminum	ppm	ASTM D5185m		0	1	
	Lead	ppm	ASTM D5185m		3	1	
	Copper	ppm	ASTM D5185m		2	<1	
	Tin	ppm	ASTM D5185m		∠ <1	<1	
	Vanadium	ppm ppm	ASTM D5185m	>15	0	0	
	White Metal	scalar	*Visual	NONE	NONE	NONE	
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
		Jouran	VISUUI	NONE		NONE	
CONTAMINATION	Silicon	ppm	ASTM D5185m		3	5	
There is no indication of any contamination in the oil.	Potassium	ppm	ASTM D5185m		3	1	
	Fuel		WC Method		<1.0	<1.0	
	Water		WC Method	>0.2	NEG	NEG	
	Glycol		WC Method		NEG	NEG	
	Soot %	%	*ASTM D7844	>6	0.1	0.1	
	Nitration	Abs/cm	*ASTM D7624	>20	5.3	5.7	
	Sulfation	Abs/.1mm	*ASTM D7415	>30	14.8	16.8	
	Silt	scalar	*Visual	NONE	NONE	NONE	
	Debris	scalar	*Visual	NONE	NONE	NONE	
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
	Appearance	scalar	*Visual	NORML	NORML	NORML	
	Odor	scalar	*Visual	NORML	NORML	NORML	
	Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	
FLUID CONDITION	Sodium	ppm	ASTM D5185m	>158	0	<1	
	Boron	ppm	ASTM D5185m	250	7	9	
The BN result indicates that there is suitable alkalinity remaining in the	Barium	ppm	ASTM D5185m	10	0	0	
oil. The condition of the oil is suitable for further service.	Molybdenum	ppm	ASTM D5185m	100	7	7	
	Manganese	ppm	ASTM D5185m		<1	<1	
	Magnesium	ppm	ASTM D5185m	450	105	112	
	Calcium	ppm	ASTM D5185m		2132	2248	
	Phosphorus	ppm	ASTM D5185m		918	937	
	Zinc	ppm	ASTM D5185m		1078	1084	
	Sulfur	ppm	ASTM D5185m		3857	4128	
	Oxidation	Abs/.1mm	*ASTM D7414		8.7	10.1	
	Base Number (BN)		ASTM D2896		7.8	8.8	
	Vier @ 10000	- 01		44.4	10.0	44.0	

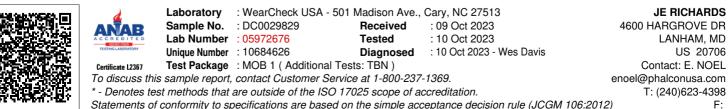
Visc @ 100°C cSt ASTM D445 14.4

14.3

13.0







Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Submitted By: E. NOEL