



# OIL ANALYSIS REPORT

WEAR	<b>NORMAL</b>
CONTAMINATION	<b>NORMAL</b>
FLUID CONDITION	<b>ABNORMAL</b>



Area  
**Store 5 - Cross Lanes**  
Machine Id  
**JOHN DEERE 250G 1FF250GXPNF611983**  
Component  
**Hydraulic System**  
Fluid  
**HITACHI HYDRAULIC SUPER EX 46HN (63 GAL)**

## RECOMMENDATION

Recommend drain oil if not already done. Reduce drain interval to 2000 hours or drain and flush and use recommended zinc free oil. The oil change at the time of sampling has been noted. Please note that this is a corrected copy for data entry updates.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		<b>LEC0043089</b>	LEC0043243	LEC0041862
Sample Date		Client Info		<b>11 Oct 2023</b>	26 Sep 2023	30 May 2023
Machine Age	hrs	Client Info		<b>1007</b>	930	474
Oil Age	hrs	Client Info		<b>1007</b>	930	474
Filter Age	hrs	Client Info		<b>77</b>	930	474
Oil Changed		Client Info		<b>Changed</b>	Not Chngd	Not Chngd
Filter Changed		Client Info		<b>Not Chngd</b>	Changed	Not Chngd
Sample Status				<b>ABNORMAL</b>	ABNORMAL	NORMAL

## WEAR

All component wear rates are normal.

PQ		ASTM D8184	>50	<b>14</b>	12	12
Iron	ppm	ASTM D5185m	>32	<b>2</b>	2	2
Chromium	ppm	ASTM D5185m	>9	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m	>5	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m		<b>&lt;1</b>	<1	0
Silver	ppm	ASTM D5185m		<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>9	<b>0</b>	<1	0
Lead	ppm	ASTM D5185m	>28	<b>0</b>	<1	<1
Copper	ppm	ASTM D5185m	>50	<b>7</b>	7	4
Tin	ppm	ASTM D5185m	>5	<b>0</b>	0	<1
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
White Metal	scalar	*Visual	NONE	<b>NONE</b>	▲ LIGHT	NONE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE

## CONTAMINATION

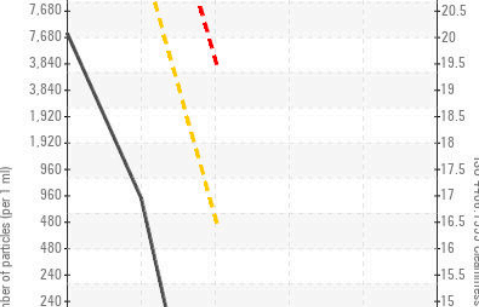
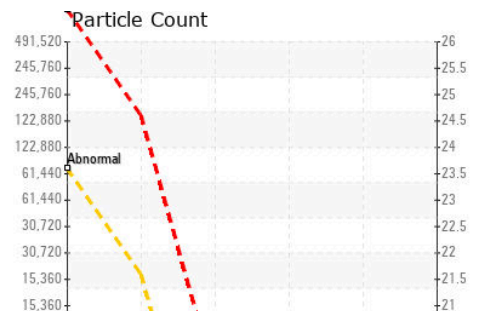
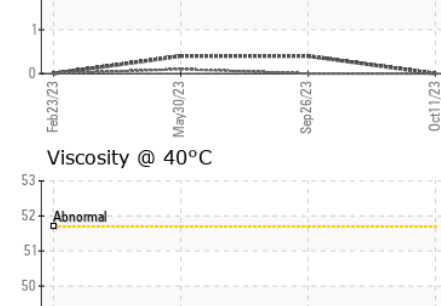
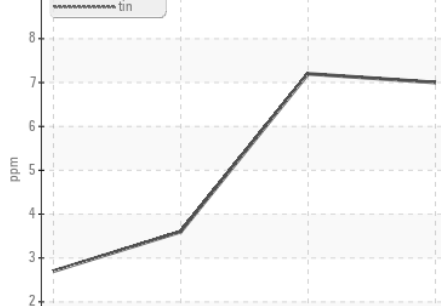
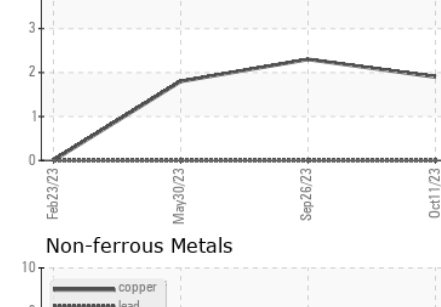
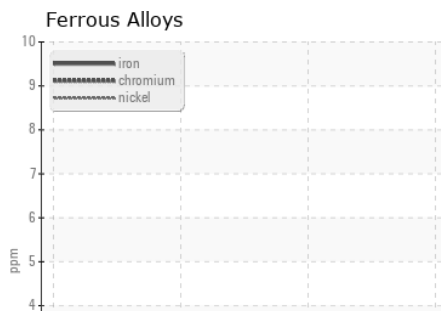
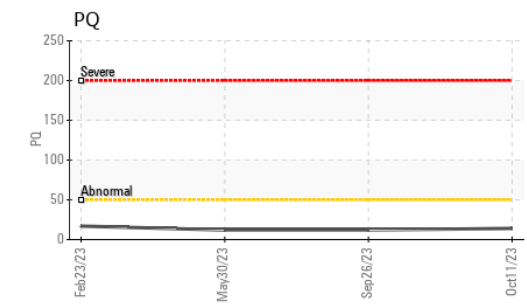
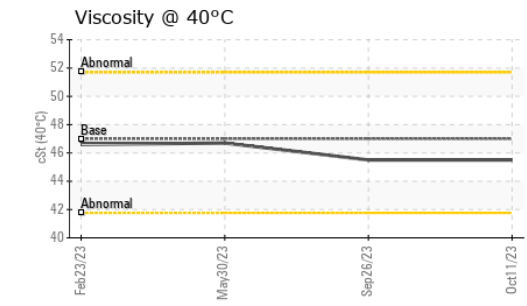
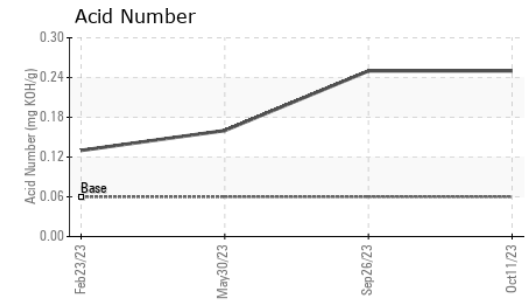
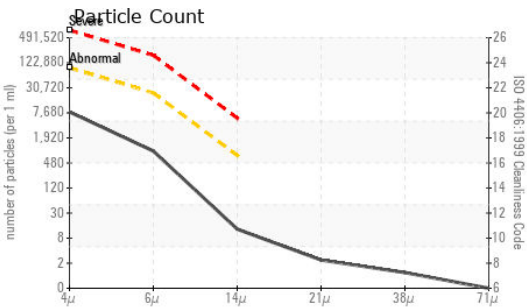
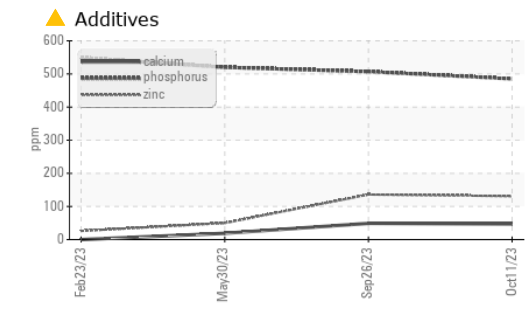
The amount and size of particulates present in the system are acceptable.

Silicon	ppm	ASTM D5185m	>11	<b>13</b>	▲ 14	<1
Potassium	ppm	ASTM D5185m	>20	<b>0</b>	<1	<1
Water		WC Method	>0.075	<b>NEG</b>	NEG	NEG
Particles >4µm		ASTM D7647	>80000	<b>7043</b>	6353	543
Particles >6µm		ASTM D7647	>20000	<b>815</b>	1681	115
Particles >14µm		ASTM D7647	>640	<b>11</b>	56	10
Particles >21µm		ASTM D7647	>160	<b>2</b>	12	2
Particles >38µm		ASTM D7647	>40	<b>1</b>	0	0
Particles >71µm		ASTM D7647	>10	<b>0</b>	0	0
Oil Cleanliness		ISO 4406 (c)	>23/21/16	<b>20/17/11</b>	20/18/13	16/14/10
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual	>0.075	<b>NEG</b>	NEG	NEG

## FLUID CONDITION

The AN level is acceptable for this fluid. The carboxylate level of this fluid is acceptable.

Sodium	ppm	ASTM D5185m	>21	<b>1</b>	1	0
Boron	ppm	ASTM D5185m		<b>0</b>	0	0
Barium	ppm	ASTM D5185m		<b>1</b>	0	0
Molybdenum	ppm	ASTM D5185m		<b>1</b>	1	<1
Manganese	ppm	ASTM D5185m		<b>0</b>	<1	0
Magnesium	ppm	ASTM D5185m		<b>6</b>	<1	4
Calcium	ppm	ASTM D5185m		<b>47</b>	49	19
Phosphorus	ppm	ASTM D5185m	827	<b>485</b>	507	520
Zinc	ppm	ASTM D5185m	0	▲ <b>131</b>	▲ 136	50
Sulfur	ppm	ASTM D5185m	13	<b>607</b>	651	183
Acid Number (AN)	mg KOH/g	ASTM D8045	0.06	<b>0.25</b>	0.25	0.16
Visc @ 40°C	cSt	ASTM D445	47	<b>45.5</b>	45.5	46.7



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : LEC0043089 **Received** : 13 Oct 2023  
**Lab Number** : 05978203 **Diagnosed** : 08 Jan 2024  
**Unique Number** : 10695498 **Diagnostician** : Doug Bogart  
**Test Package** : CONST ( Additional Tests: PQ )

**LESLIE EQUIPMENT COMPANY**  
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Certificate L2367  
 To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)