



OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	NORMAL
FLUID CONDITION	NORMAL

Area
JACKETING/JKT - LINE 9
Machine Id
JACKETING 9 EXTRUDER (S/N E3366)
Component
Gearbox
Fluid
JAX SYNGEAR INDUSTRIAL GEAR ISO 220 (15 GAL)

RECOMMENDATION

Resample at the next service interval to monitor. (Customer Sample Comment: Gearbox was replaced on 12/9/21. Info was updated on website)

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		IB0000359	IB0000294	IB0000203
Sample Date		Client Info		11 Oct 2023	20 Dec 2022	06 Apr 2022
Machine Age	hrs	Client Info		8472	85352	81449
Oil Age	hrs	Client Info		8472	80026	2041
Filter Age	hrs	Client Info		1976	5951	0
Oil Changed		Client Info		Not Changd	Not Changd	N/A
Filter Changed		Client Info		Not Changd	Not Changd	N/A
Sample Status				NORMAL	NORMAL	NORMAL

WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>200	1	<1	1
Chromium	ppm	ASTM D5185m	>15	0	0	0
Nickel	ppm	ASTM D5185m	>15	0	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	0	0	<1
Lead	ppm	ASTM D5185m	>100	0	<1	0
Copper	ppm	ASTM D5185m	>200	8	6	2
Tin	ppm	ASTM D5185m	>25	0	<1	0
Vanadium	ppm	ASTM D5185m		0	0	0
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE

CONTAMINATION

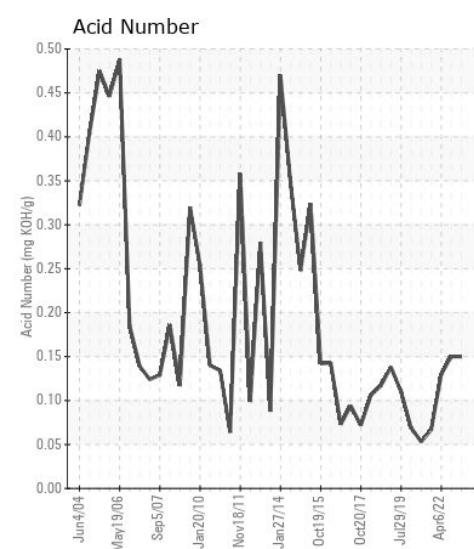
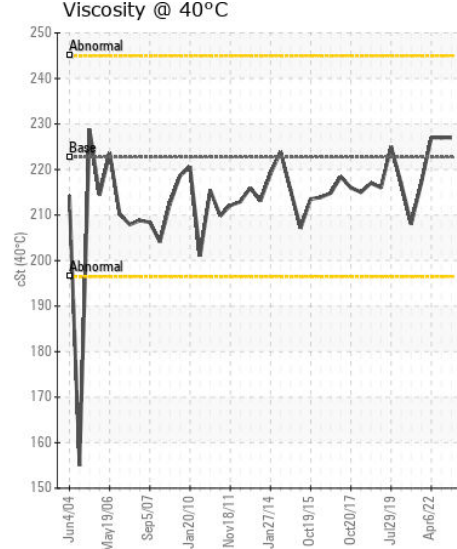
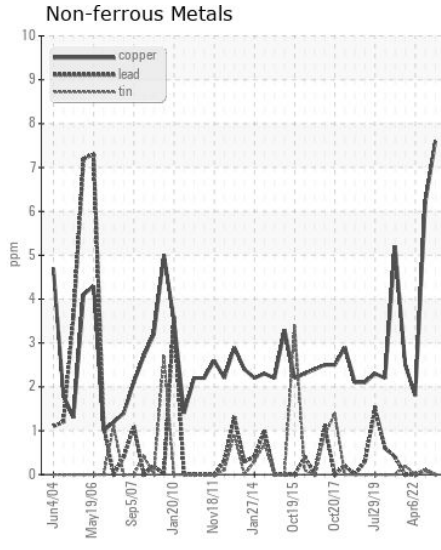
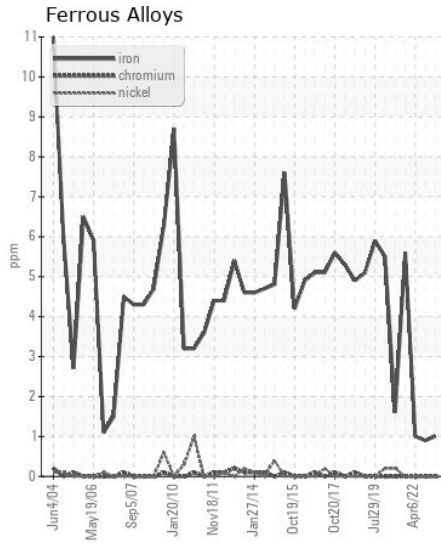
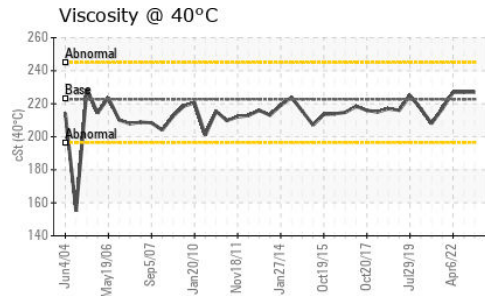
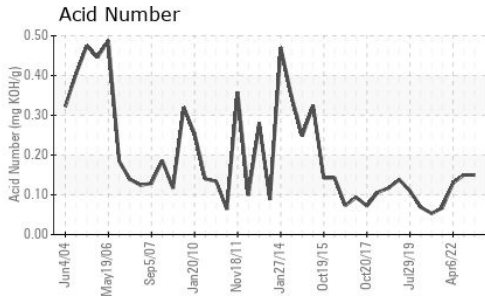
There is no indication of any contamination in the oil.

Silicon	ppm	ASTM D5185m	>50	4	4	3
Potassium	ppm	ASTM D5185m	>20	0	0	0
Water		WC Method	>0.2	NEG	NEG	NEG
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG

FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Sodium	ppm	ASTM D5185m		0	0	0
Boron	ppm	ASTM D5185m		0	<1	1
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		0	0	0
Magnesium	ppm	ASTM D5185m		0	0	0
Calcium	ppm	ASTM D5185m		0	0	0
Phosphorus	ppm	ASTM D5185m		433	512	507
Zinc	ppm	ASTM D5185m		0	2	0
Sulfur	ppm	ASTM D5185m		1303	1825	1462
Acid Number (AN)	mg KOH/g	ASTM D8045		0.15	0.15	0.13
Visc @ 40°C	cSt	ASTM D445	222.7	227	227	227



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : IB0000359
Lab Number : 05979874
Unique Number : 10697169
Test Package : IND 2
Received : 16 Oct 2023
Tested : 17 Oct 2023
Diagnosed : 18 Oct 2023 - Don Baldrige

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Certificate L2367
 To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)