

Machine Id Component Port Main Engine Fluid CHEVRON DELO 400 XLE 15W40 (--- GAL) RECOMMENDATION

We recommend that you change the oil at the next available stoppage or outage. We recommend an early resample to monitor this condition.

| CONTAMINATION | | | |
|---------------|----|------------|------|
| | | | |
| | CO | ПЛІ | |

All component wear rates are normal.

WEAR

There is a moderate amount of fuel present in the oil. Tests confirm the presence of fuel in the oil.

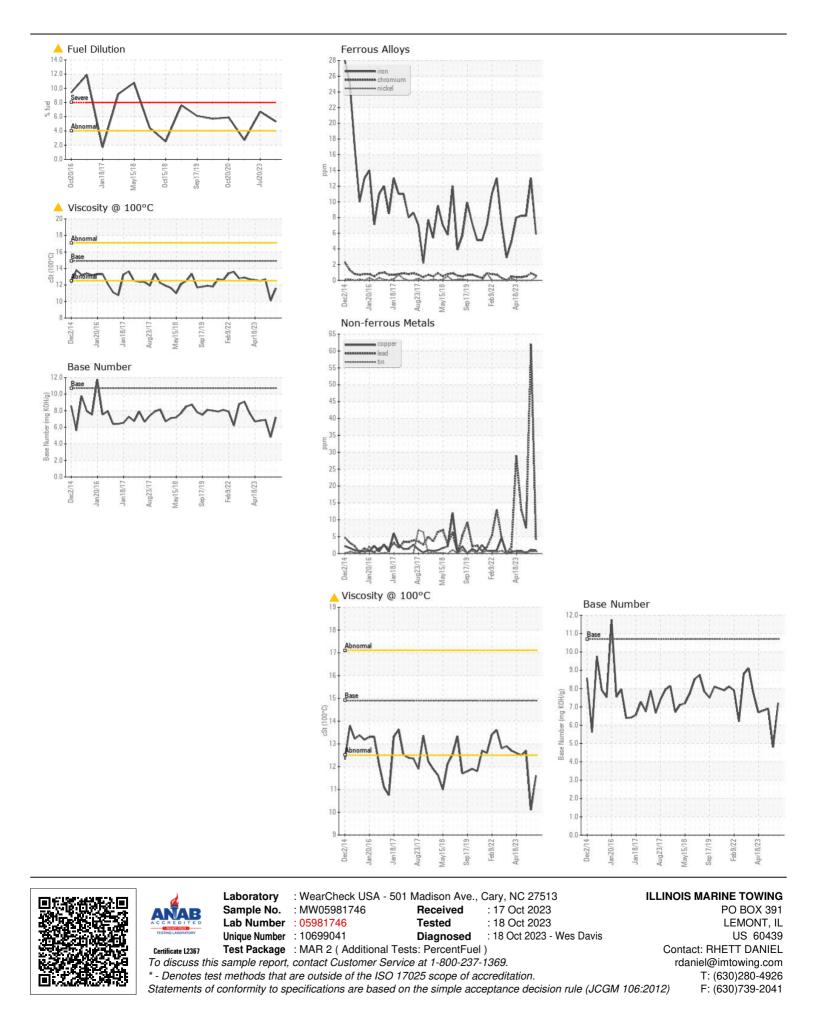
FLUID CONDITION

The BN result indicates that there is suitable alkalinity remaining in the oil. Fuel is present in the oil and is lowering the viscosity. The oil is no longer serviceable due to the presence of contaminants.

| Test | UOM | Method | Limit/Abn | Current | History1 | History2 |
|---------------------|--------------------|----------------------------|--------------|--------------|--------------|--------------|
| Sample Number | | Client Info | | MW05981746 | MW05904212 | MW05843076 |
| Sample Date | | Client Info | | 16 Oct 2023 | 20 Jul 2023 | 09 May 2023 |
| Machine Age | hrs | Client Info | | 37586 | 36889 | 35715 |
| Oil Age | hrs | Client Info | | 697 | 974 | 815 |
| Filter Age | hrs | Client Info | | 0 | 0 | 0 |
| Oil Changed | | Client Info | | N/A | N/A | N/A |
| Filter Changed | | Client Info | | N/A | N/A | N/A |
| Sample Status | | | | ABNORMAL | ABNORMAL | NORMAL |
| | | | | | | - |
| Iron | ppm | ASTM D5185m | >75 | 6 | 13 | 8 |
| Chromium | ppm | ASTM D5185m | >8 | <1 | <1 | <1 |
| Nickel | ppm | ASTM D5185m | >2 | <1 | 0 | 0 |
| Titanium | ppm | ASTM D5185m | >3 | <1 | <1 | <1 |
| Silver | ppm | ASTM D5185m | >2 | 0 | 0 | 0 |
| Aluminum | ppm | ASTM D5185m | >15 | 3 | 1 | 2 |
| Lead | ppm | ASTM D5185m | >18 | 4 | 62 | 8 |
| Copper | ppm | ASTM D5185m | >80 | 1 | 1 | <1 |
| Tin | ppm | ASTM D5185m | >14 | <1 | <1 | <1 |
| Vanadium | ppm | ASTM D5185m | | <1 | 0 | 0 |
| White Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| Yellow Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| Ciliaan | | | | A | 4 | |
| Silicon | ppm | ASTM D5185m | >20 | 4 2 | 4 | 5 |
| Potassium Fuel | ppm | ASTM D5185m | >20 | _ | 6.7 | 3 <1.0 |
| | % | ASTM D3524 | >4.0 | ▲ 5.3 | | |
| Water | | WC Method WC Method | >0.1 | NEG | NEG | NEG |
| Glycol | 0/ | | | NEG | NEG | NEG |
| Soot % Nitration | % | *ASTM D7844 *ASTM D7624 | >20 | 0.6 | 1 8.8 | 1 7.8 |
| Sulfation | Abs/cm Abs/.1mm | *ASTM D7624 | >20 | 7.8 25.2 | 0.0 24.3 | 25.2 |
| Sullation | | *Visual | >30 NONE | 25.2 NONE | NONE | 25.2 NONE |
| | scalar | | | NONE | | |
| Debris | scalar | *Visual | NONE NONE | NONE | NONE NONE | NONE |
| Sand/Dirt | scalar scalar | *Visual *Visual | NORML | NORML | NORE | NORML |
| Appearance Odor | scalar | *Visual | NORML | NORML | NORML | NORML |
| Emulsified Water | scalar | *Visual | >0.1 | NEG | NEG | NEG |
| | Scalai | visual | >0.1 | | NLG | NLG |
| Sodium | ppm | ASTM D5185m | >75 | <1 | 3 | 2 |
| Boron | ppm | ASTM D5185m | | 335 | 88 | 270 |
| Barium | ppm | ASTM D5185m | | 10 | 0 | 0 |
| Molybdenum | ppm | ASTM D5185m | | 120 | 30 | 88 |
| Manganese | ppm | ASTM D5185m | | <1 | <1 | <1 |
| Magnesium | ppm | ASTM D5185m | | 552 | 224 | 499 |
| Calcium | ppm | ASTM D5185m | | 1369 | 2082 | 1326 |
| Phosphorus | ppm | ASTM D5185m | 760 | 719 | 837 | 733 |
| Zinc | ppm | ASTM D5185m | 830 | 833 | 1026 | 911 |
| Sulfur | ppm | ASTM D5185m | 2770 | 2433 | 3786 | 2764 |
| Oxidation | Abs/.1mm | *ASTM D7414 | >25 | 21.1 | 21.8 | 20.0 |
| Base Number (BN) | mg KOH/g | ASTM D2896 | 10.7 | 7.2 | 4.8 | 6.9 |
| Visc @ 100°C | cSt | ASTM D445 | 14.9 | 11.6 | ▲ 10.1 | 12.7 |

WEAR NORMAL CONTAMINATION ABNORMAL FLUID CONDITION ABNORMAL

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