



OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	ABNORMAL
FLUID CONDITION	NORMAL

Machine Id
KIOTI PA3PA0007
Component
Hydraulic System
Fluid
{not provided} (--- GAL)

RECOMMENDATION

We recommend you service the filters on this component. Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		KT0000045	---	---
Sample Date		Client Info		18 Oct 2023	---	---
Machine Age	hrs	Client Info		50	---	---
Oil Age	hrs	Client Info		50	---	---
Filter Age	hrs	Client Info		50	---	---
Oil Changed		Client Info		Not Changd	---	---
Filter Changed		Client Info		Not Changd	---	---
Sample Status				ABNORMAL	---	---

WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>20	29	---	---
Chromium	ppm	ASTM D5185m	>10	<1	---	---
Nickel	ppm	ASTM D5185m	>10	0	---	---
Titanium	ppm	ASTM D5185m		0	---	---
Silver	ppm	ASTM D5185m		0	---	---
Aluminum	ppm	ASTM D5185m	>10	1	---	---
Lead	ppm	ASTM D5185m	>10	0	---	---
Copper	ppm	ASTM D5185m	>75	9	---	---
Tin	ppm	ASTM D5185m	>10	1	---	---
Vanadium	ppm	ASTM D5185m		0	---	---
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---

CONTAMINATION

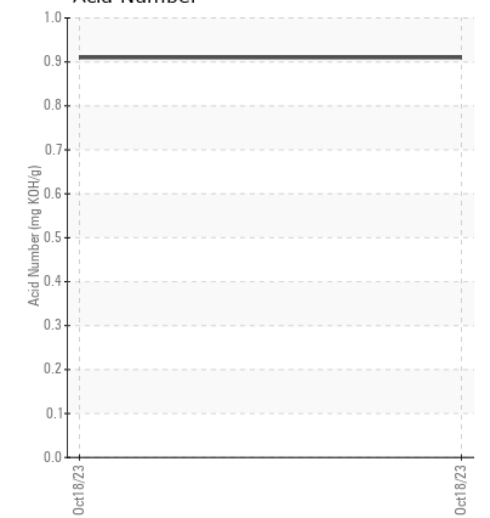
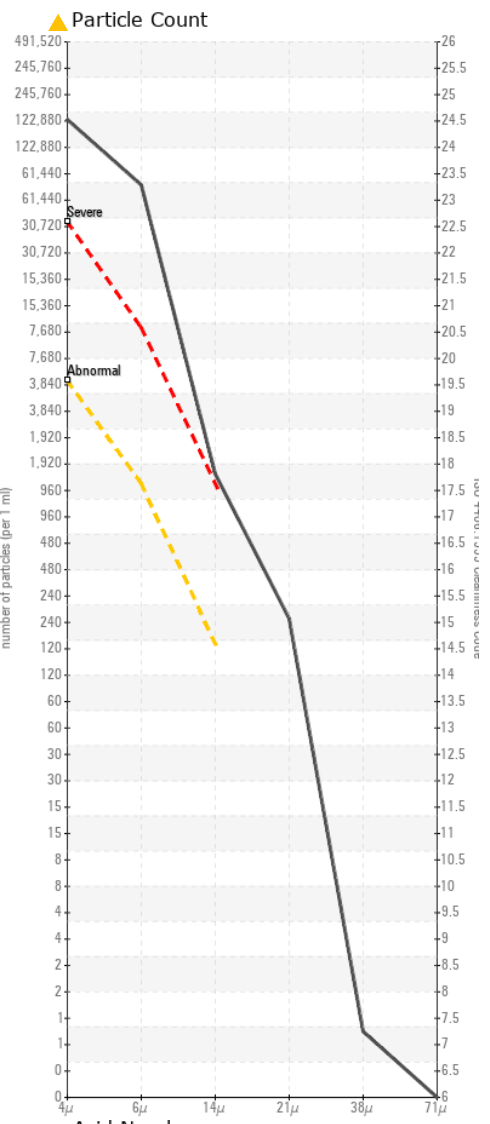
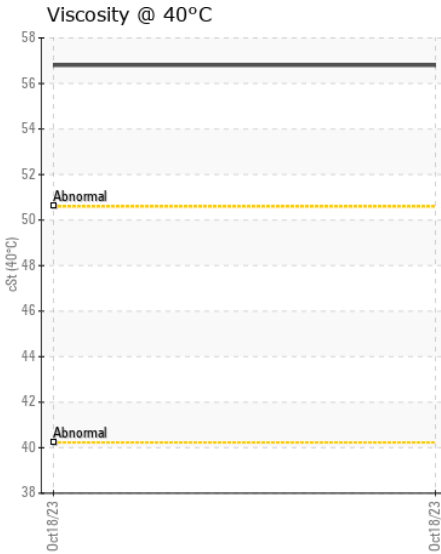
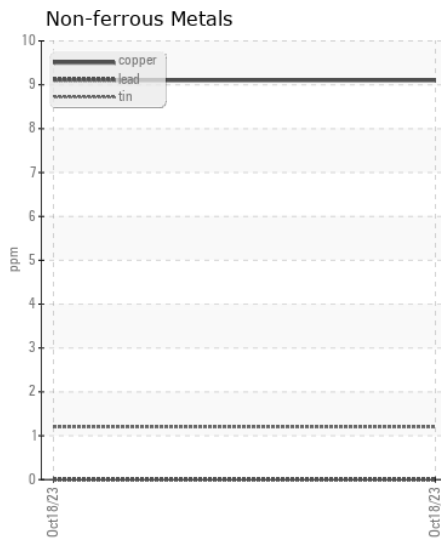
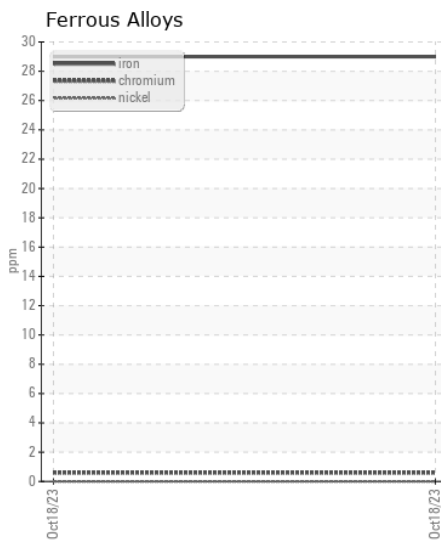
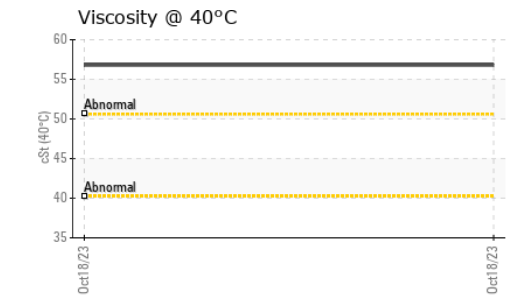
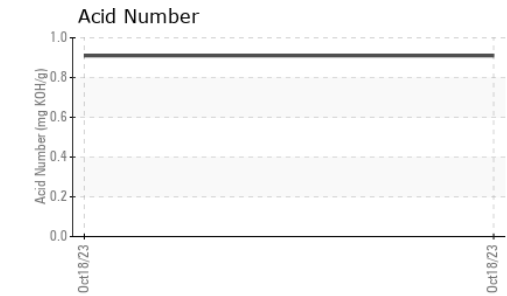
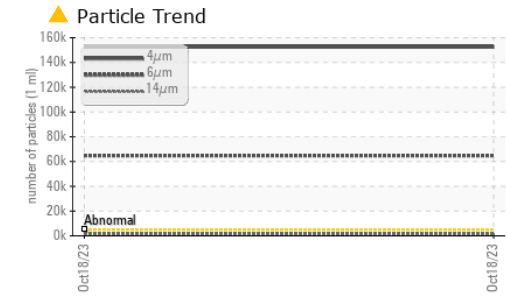
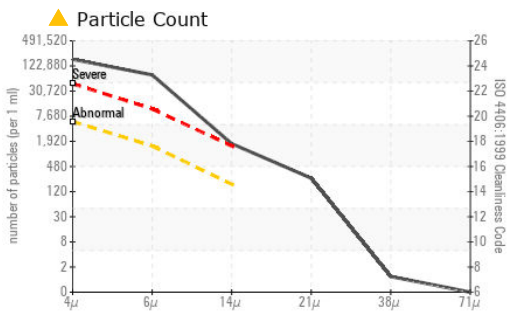
There is a high amount of particulates present in the oil.

Silicon	ppm	ASTM D5185m	>20	17	---	---
Potassium	ppm	ASTM D5185m	>20	2	---	---
Water		WC Method	>0.1	NEG	---	---
Particles >4µm		ASTM D7647	>5000	▲ 152513	---	---
Particles >6µm		ASTM D7647	>1300	▲ 64780	---	---
Particles >14µm		ASTM D7647	>160	▲ 1476	---	---
Particles >21µm		ASTM D7647	>40	▲ 222	---	---
Particles >38µm		ASTM D7647	>10	1	---	---
Particles >71µm		ASTM D7647	>3	0	---	---
Oil Cleanliness		ISO 4406 (c)	>19/17/14	▲ 24/23/18	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	LIGHT	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.1	NEG	---	---

FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Sodium	ppm	ASTM D5185m		2	---	---
Boron	ppm	ASTM D5185m		104	---	---
Barium	ppm	ASTM D5185m		0	---	---
Molybdenum	ppm	ASTM D5185m		<1	---	---
Manganese	ppm	ASTM D5185m		<1	---	---
Magnesium	ppm	ASTM D5185m		14	---	---
Calcium	ppm	ASTM D5185m		2924	---	---
Phosphorus	ppm	ASTM D5185m		994	---	---
Zinc	ppm	ASTM D5185m		1225	---	---
Sulfur	ppm	ASTM D5185m		3410	---	---
Acid Number (AN)	mg KOH/g	ASTM D8045		0.91	---	---
Visc @ 40°C	cSt	ASTM D445		56.8	---	---



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KT0000045
Lab Number : 05989804
Unique Number : 10712466
Test Package : CONST
Received : 25 Oct 2023
Tested : 26 Oct 2023
Diagnosed : 27 Oct 2023 - Don Baldrige

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To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)