



OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	NORMAL
FLUID CONDITION	NORMAL



Area
Store 4 - Fairmont [144477]
Machine Id
JOHN DEERE 250G 1FF250GXLF611927
Component
Hydraulic System
Fluid
HITACHI HYDRAULIC SUPER EX 46HN (63 GAL)

RECOMMENDATION

Resample at the next service interval to monitor. Please note that this is a corrected copy for data entry updates of oil and filter time.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		LEC0045528	LEC0043846	LEC0038860
Sample Date		Client Info		25 Oct 2023	01 Aug 2023	14 Mar 2023
Machine Age	hrs	Client Info		1429	1177	649
Oil Age	hrs	Client Info		1429	1177	677
Filter Age	hrs	Client Info		252	1177	677
Oil Changed		Client Info		Not Chngd	Not Chngd	Not Chngd
Filter Changed		Client Info		Not Chngd	Changed	Not Chngd
Sample Status				NORMAL	NORMAL	NORMAL

WEAR

All component wear rates are normal.

PQ		ASTM D8184	>50	20	11	54
Iron	ppm	ASTM D5185m	>32	0	4	2
Chromium	ppm	ASTM D5185m	>9	0	0	0
Nickel	ppm	ASTM D5185m	>5	<1	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>9	<1	<1	0
Lead	ppm	ASTM D5185m	>28	0	0	0
Copper	ppm	ASTM D5185m	>50	<1	2	1
Tin	ppm	ASTM D5185m	>5	0	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE

CONTAMINATION

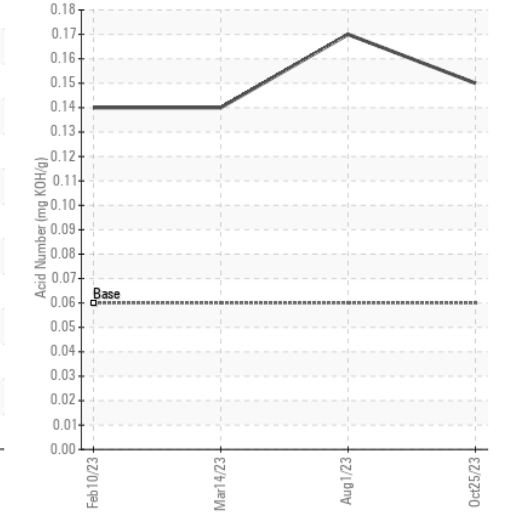
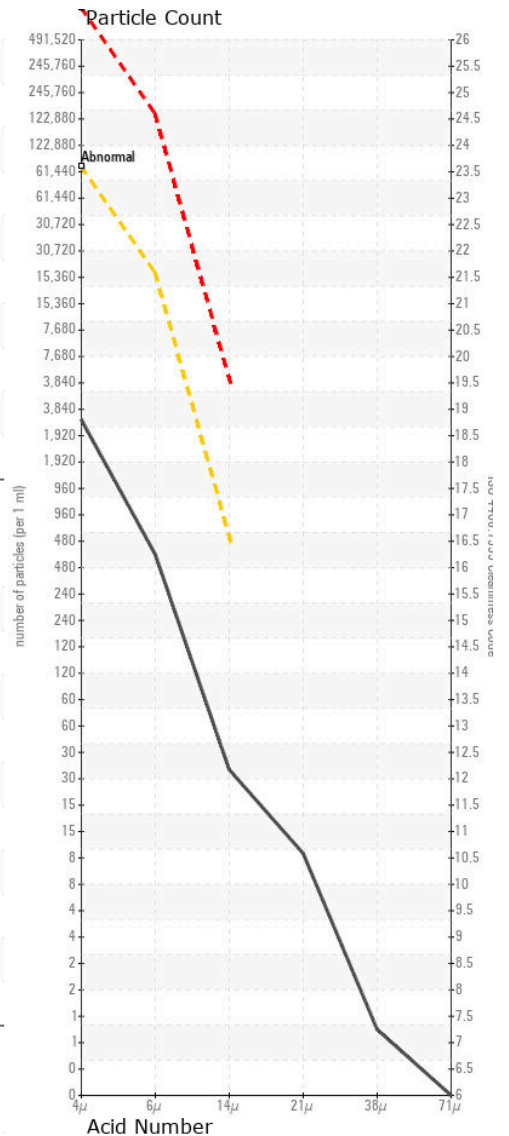
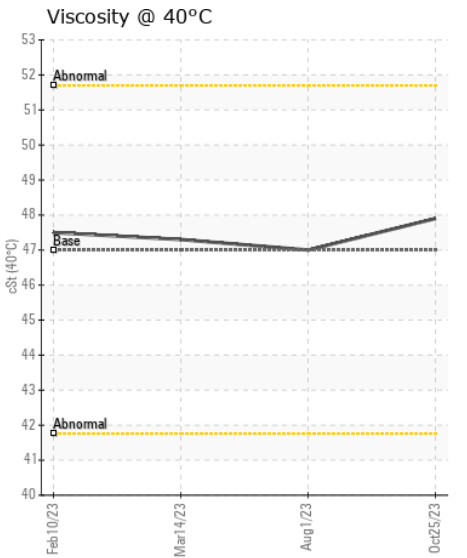
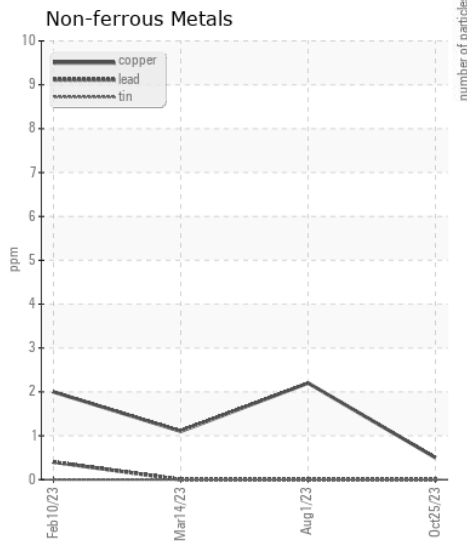
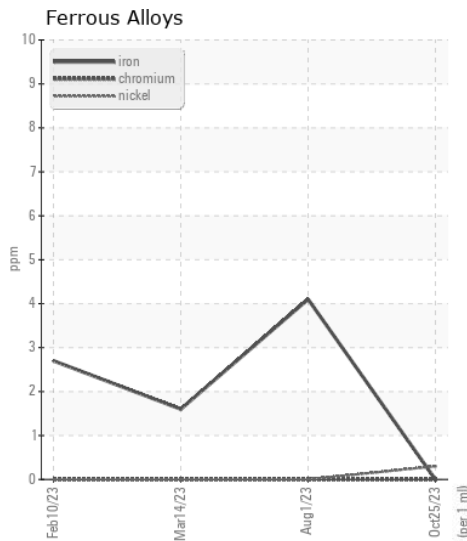
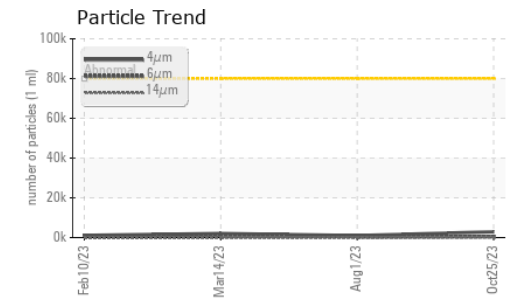
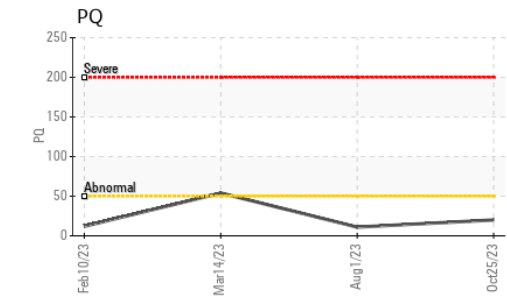
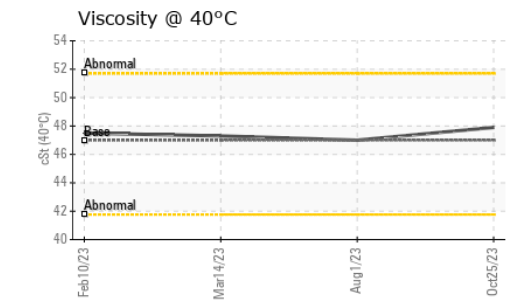
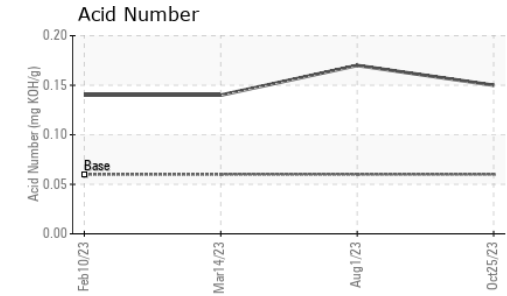
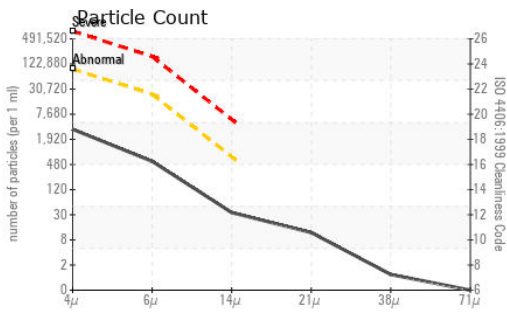
There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Silicon	ppm	ASTM D5185m	>11	0	<1	<1
Potassium	ppm	ASTM D5185m	>20	0	<1	0
Water		WC Method	>0.075	NEG	NEG	NEG
Particles >4µm		ASTM D7647	>80000	2927	986	2057
Particles >6µm		ASTM D7647	>20000	501	236	274
Particles >14µm		ASTM D7647	>640	30	15	30
Particles >21µm		ASTM D7647	>160	10	4	5
Particles >38µm		ASTM D7647	>40	1	0	0
Particles >71µm		ASTM D7647	>10	0	0	0
Oil Cleanliness		ISO 4406 (c)	>23/21/16	19/16/12	17/15/11	18/15/12
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.075	NEG	NEG	NEG

FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Sodium	ppm	ASTM D5185m	>21	0	2	0
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		<1	<1	<1
Magnesium	ppm	ASTM D5185m		4	1	1
Calcium	ppm	ASTM D5185m		2	<1	17
Phosphorus	ppm	ASTM D5185m	827	528	523	485
Zinc	ppm	ASTM D5185m	0	22	28	24
Sulfur	ppm	ASTM D5185m	13	104	145	0
Acid Number (AN)	mg KOH/g	ASTM D8045	0.06	0.15	0.17	0.14
Visc @ 40°C	cSt	ASTM D445	47	47.9	47.0	47.3



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : LEC0045528 **Received** : 26 Oct 2023
Lab Number : 05990263 **Tested** : 27 Oct 2023
Unique Number : 10712925 **Diagnosed** : 28 Nov 2023 - Doug Bogart
Test Package : CONST (Additional Tests: PQ)

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To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)