WEAR CONTAMINATION FLUID CONDITION

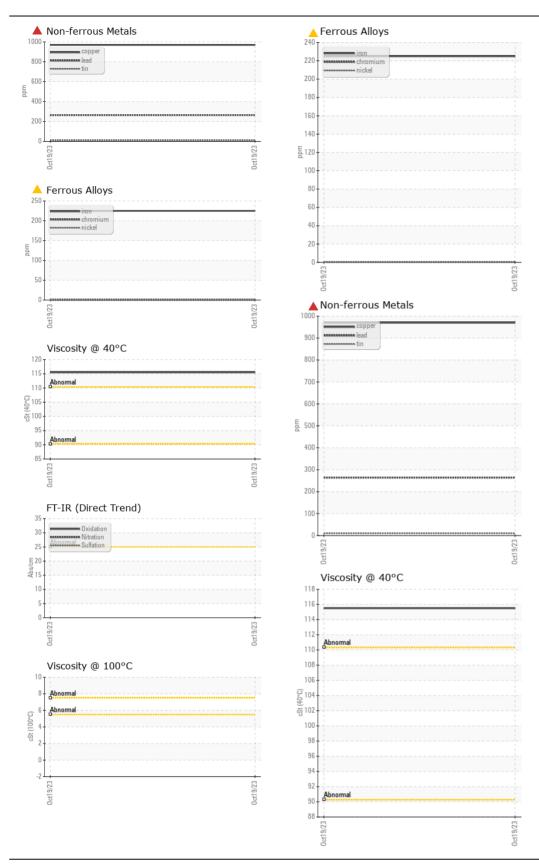
SEVERE NORMAL NORMAL

Machine Id

035-0028

Port Transmission

SCHAEFFER ISO 46 ( QTS)							
RECOMMENDATION  We recommend that you drain the fluid from the component if this has not already been done. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.	Test	UOM	Method	Limit/Abn	Current	History1	History2
	Sample Number		Client Info	LIIIIQ/ (OII	WC0868402		
	Sample Date		Client Info		19 Oct 2023		
	Machine Age	hrs	Client Info		1153		
	Oil Age	hrs	Client Info		0		
	Filter Age	hrs	Client Info		0		
	Oil Changed		Client Info		Not Changd		
	Filter Changed		Client Info		Not Changd		
	Sample Status				SEVERE		
WEAR	Iron	ppm	ASTM D5185m	>200	<u>^</u> 225		
Moderate concentration of visible metal present. Gear wear is indicated. Clutch wear is indicated.	Chromium	ppm	ASTM D5185m		<1		
	Nickel	ppm	ASTM D5185m	7.0	<1		
	Titanium	ppm	ASTM D5185m		<1		
	Silver	ppm	ASTM D5185m		<1		
	Aluminum	ppm	ASTM D5185m	>50	3		
	Lead	ppm	ASTM D5185m	>50	<b>264</b>		
	Copper	ppm	ASTM D5185m	>200	<b>4</b> 970		
	Tin	ppm	ASTM D5185m	>10	<b>1</b> 0		
	Vanadium	ppm	ASTM D5185m		0		
	White Metal	scalar	*Visual	NONE	NONE		
	Yellow Metal	scalar	*Visual	NONE	▲ MODER		
CONTAMINATION	Silicon	ppm	ASTM D5185m	>50	30		
There is no indication of any contamination in the fluid.	Potassium	ppm	ASTM D5185m	>20	7		
	Water		WC Method	>0.1	NEG		
	Silt	scalar	*Visual	NONE	NONE		
	Debris	scalar	*Visual	NONE	NONE		
	Sand/Dirt	scalar	*Visual	NONE	NONE		
	Appearance	scalar	*Visual	NORML	NORML		
	Odor	scalar	*Visual	NORML	NORML		
	Emulsified Water	scalar	*Visual	>0.1	NEG		
FLUID CONDITION	Sodium	ppm	ASTM D5185m		42		
The fluid is no longer serviceable as a result of the abnormal and/or severe wear.	Boron	ppm	ASTM D5185m		300		
	Barium	ppm	ASTM D5185m		<1		
	Molybdenum	ppm	ASTM D5185m		45		
	Manganese	ppm	ASTM D5185m		3		
	Magnesium	ppm	ASTM D5185m		37		
	Calcium	ppm	ASTM D5185m		2840		
	Phosphorus	ppm	ASTM D5185m		861		
	Zinc	ppm	ASTM D5185m		995		
	Sulfur	ppm	ASTM D5185m		3606		
	Visc @ 40°C	cSt	ASTM D445		115.5		







Certificate L2367

Laboratory Sample No.

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 : WC0868402 Lab Number : 05991979

Unique Number : 10714641

Received **Tested** Diagnosed

: 01 Nov 2023 - Jonathan Hester

: 27 Oct 2023

: 01 Nov 2023

Test Package: CONST (Additional Tests: FT-IR, KV100) To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

SHIMMICK CONSTRUCTION

5535 TRAILHEAD DRIVE CHATTANOOGA, TN

US 37415

Contact: DANIEL LISELLA daniel.lisella@shimmick.com

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