WEAR CONTAMINATION **FLUID CONDITION**

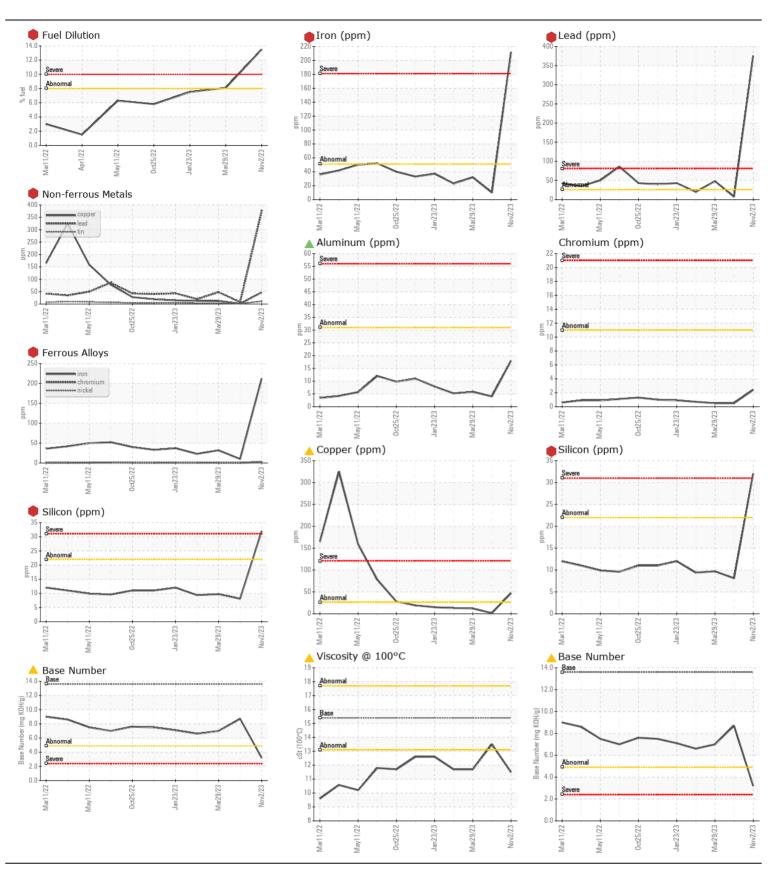
SEVERE SEVERE ABNORMAL

[W8026]

JOHN DEERE 944K 1DW944KXAML703645

Component
Diesel Engine

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
	Sample Number		Client Info		JR0183058	JR0175695	JR0163389
We advise that you check the fuel injection system. We advise that you check the air filter, air induction system, and any areas where dirt may enter the component. Oil and filter change at the time of sampling has been noted. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition. (Customer Sample Comment: W8026)	Sample Date		Client Info		02 Nov 2023	16 Jun 2023	29 Mar 2023
	Machine Age	hrs	Client Info		4116	3021	2545
	Oil Age	hrs	Client Info		1095	984	435
	Filter Age	hrs	Client Info		1095	0	0
	Oil Changed		Client Info		Changed	Changed	Changed
	Filter Changed		Client Info		Changed	Changed	Changed
	Sample Status				SEVERE	NORMAL	SEVERE
WEAD							
WEAR	Iron	ppm	ASTM D5185m		212	10	32
Cylinder, crank, or cam shaft wear is indicated. Bearing and/or bushing wear is indicated.	Chromium	ppm	ASTM D5185m		2	<1	<1
	Nickel	ppm	ASTM D5185m	>5	<1	<1	<1
	Titanium	ppm	ASTM D5185m		<1	0	<1
	Silver	ppm	ASTM D5185m		0	0	0
	Aluminum	ppm	ASTM D5185m		▲ 18	4	6
	Lead	ppm	ASTM D5185m		● 375 ▲ 47	8 2	48 12
	Copper Tin	ppm	ASTM D5185m ASTM D5185m			1	4
	Vanadium	ppm	ASTM D5185m	>4	11 <1	<1	<1
	White Metal	ppm scalar	*Visual	NONE	NONE	NONE	NONE
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
<u></u>			Visuai	NONL		INOINL	INOINE
CONTAMINATION	Silicon	ppm	ASTM D5185m	>22	32	8	10
There is a high amount of fuel present in the oil. Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress.	Potassium	ppm	ASTM D5185m	>20	16	<1	9
	Fuel	%	ASTM D3524	>8.0	13.5	<1.0	8.1
	Water		WC Method	>0.21	NEG	NEG	NEG
	Glycol		WC Method		NEG	NEG	NEG
	Soot %	%	*ASTM D7844	>3	2.3	0.4	0.8
	Nitration	Abs/cm	*ASTM D7624	>20	21.0	7.5	12.7
	Sulfation	Abs/.1mm	*ASTM D7415		40.4	22.6	27.4
	Silt	scalar	*Visual	NONE	NONE	NONE	NONE
	Debris	scalar	*Visual	NONE	NONE	NONE	NONE
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
	Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
	Odor	scalar	*Visual	NORML	NORML	NORML	NORML
	Emulsified Water	scalar	*Visual	>0.21	NEG	NEG	NEG
FLUID CONDITION	Sodium	ppm	ASTM D5185m	>31	36	2	37
	Boron	ppm	ASTM D5185m		20	211	24
Fuel is present in the oil and is lowering the viscosity. The BN result indicates that there is suitable alkalinity remaining in the oil. The oil is no longer serviceable due to the presence of contaminants.	Barium	ppm	ASTM D5185m		<1	0	0
	Molybdenum	ppm	ASTM D5185m		220	245	249
	Manganese	ppm	ASTM D5185m		8	<1	2
	Magnesium	ppm	ASTM D5185m		900	868	762
	Calcium	ppm	ASTM D5185m		1424	1466	1414
	Phosphorus	ppm	ASTM D5185m		889	879	769
	Zinc	ppm	ASTM D5185m		1238	1080	998
	Sulfur	ppm	ASTM D5185m		2764	3744	2893
	Oxidation	Abs/.1mm	*ASTM D7414	>25	46.4	17.6	22.8
	Base Number (BN)	mg KOH/g	ASTM D2896	13.6	3.2	8.7	7.0
	()	0 0					





Certificate L2367

Laboratory Sample No. Lab Number **Unique Number**

: JR0183058 : 05998882 : 10727242

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 : 06 Nov 2023 Recieved Diagnosed : 08 Nov 2023 Diagnostician : Jonathan Hester

Test Package : MOBCE (Additional Tests: FuelDilution, PercentFuel, TBN)

To discuss this sample report, contact Customer Service at 1-800-237-1369. * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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