



COOLANT REPORT

CORROSION	NORMAL
CONTAMINANTS	NORMAL
COOLANT CONDITION	NORMAL

Area
WCLSNC
Machine Id
QC COOL ELC NC 09012022

Component
Coolant
Fluid
CAT EXTENDED LIFE COOLANT (ELC) (--- GAL)

RECOMMENDATION

No corrective action is recommended at this time. The fluid is suitable for further service.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		WC0877741	WC0877740	WC0877738
Sample Date		Client Info		16 Nov 2023	15 Nov 2023	13 Nov 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL

CORROSION

All metal levels are normal indicating no corrosion in the cooling system.

Iron	ppm	ASTM D6130	>2	0	0	0
Aluminum	ppm	ASTM D6130	>2	0	<1	0
Copper	ppm	ASTM D6130	>2	<1	<1	<1
Lead	ppm	ASTM D6130	>2	<1	<1	<1
Tin	ppm	ASTM D6130	>2	1	1	2
Zinc	ppm	ASTM D6130	>10	<1	1	0

CONTAMINANTS

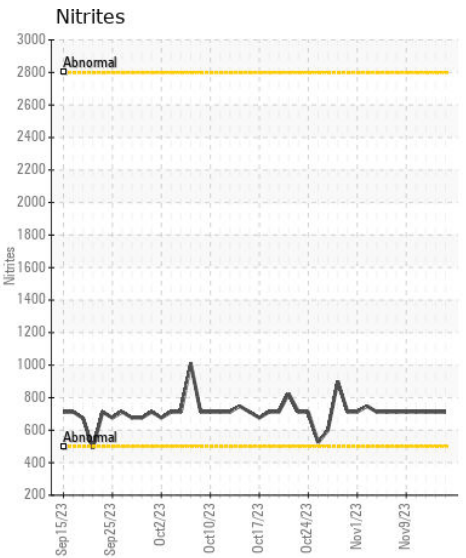
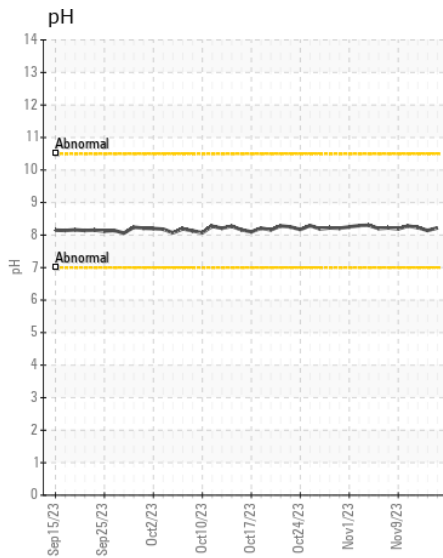
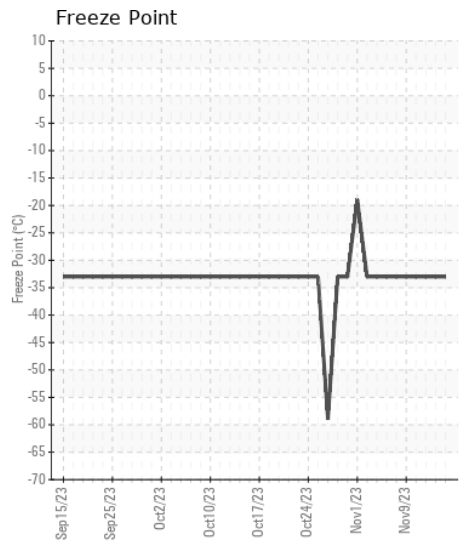
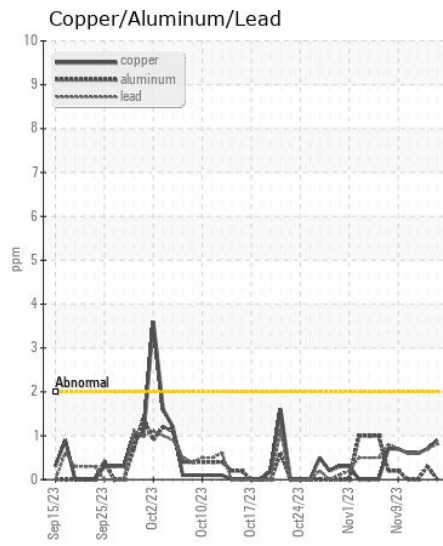
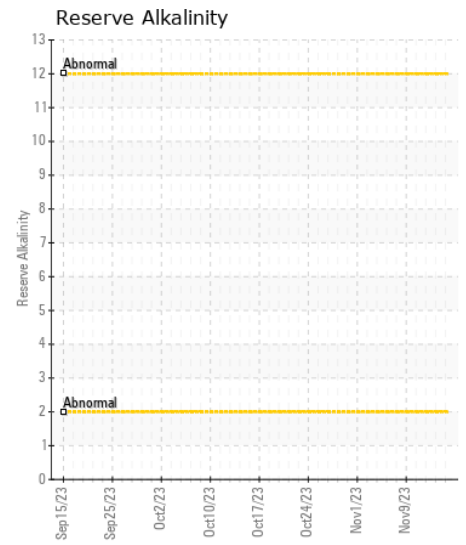
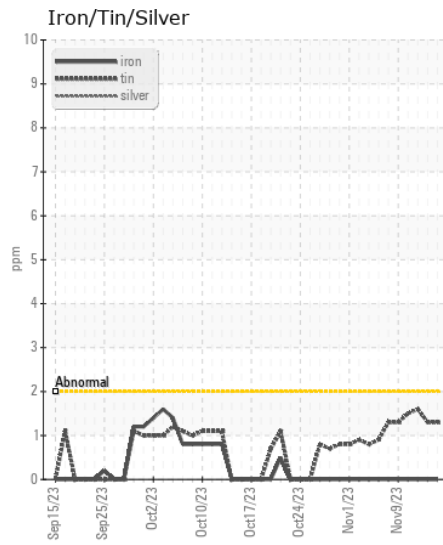
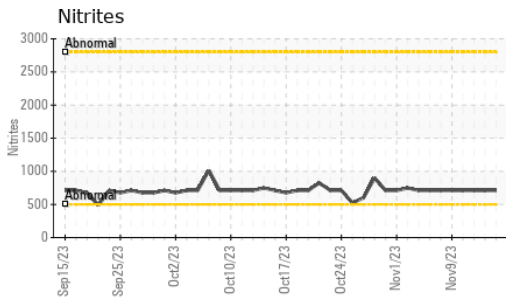
There is no indication of any contamination in the coolant.

Calcium	ppm	ASTM D6130	>5	2	2	2
Chlorine	ppm	ASTM D6130		10	7	7
Magnesium	ppm	ASTM D6130	>6	2	1	1
Total Dissolved Solids				302.0	385.5	362.5
Coolant Appearance		*Visual	Clear	normal	normal	normal

COOLANT CONDITION

Carboxylate test failed. Glycol and nitrite levels are acceptable. The pH level of this fluid is within the acceptable limits.

Specific Gravity		*ASTM D1298		1.066	1.067	1.067
pH	Scale 0-14	ASTM D1287		8.22	8.14	8.23
Nitrites	ppm	AP-053:2009		712	712	712
Reserve Alkalinity	Scale 0-20	*ASTM D1121		---	---	---
Percentage Glycol	%	ASTM D3321		49.0	49.5	49.5
Freezing Point	°F	ASTM D3321		-33	-33	-33
Carboxylate				fail	fail	pass
Silicon	ppm	ASTM D6130	0	0	0	0
Phosphorus	ppm	ASTM D6130	0	3	2	<1
Boron	ppm	ASTM D6130	0	0	0	0
Molybdenum	ppm	ASTM D6130	950	693	108	662
Sodium	ppm	ASTM D6130		3709	571	3714
Potassium	ppm	ASTM D6130		<1	<1	1
Coolant Color		*Visual		Red	Red	Red



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0877741 **Received** : 16 Nov 2023
Lab Number : 06010452 **Diagnosed** : 05 Jan 2024
Unique Number : 10749596 **Diagnostician** : Angela Borella
Test Package : COOL- (Additional Tests: COOL, ICP)

WEARCHECK LUBRICATION SERVICES QA ACCOUNT
 501 Madison Ave
 Cary, NC
 US 27513
 Contact: WCLS CARY NC

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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