



# OIL ANALYSIS REPORT

|                 |                 |
|-----------------|-----------------|
| WEAR            | <b>ABNORMAL</b> |
| CONTAMINATION   | <b>NORMAL</b>   |
| FLUID CONDITION | <b>NORMAL</b>   |

Area  
**{UNASSIGNED}**

Machine Id  
**PETERBILT 453746**

Component  
**Diesel Engine**

Fluid  
**CITGO CITGUARD 600 15W40 (24 QTS)**

## RECOMMENDATION

Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor.

| Test           | UOM | Method      | Limit/Abn | Current            | History1    | History2 |
|----------------|-----|-------------|-----------|--------------------|-------------|----------|
| Sample Number  |     | Client Info |           | <b>RPL0013066</b>  | RPL0004563  | ---      |
| Sample Date    |     | Client Info |           | <b>13 Oct 2023</b> | 26 May 2023 | ---      |
| Machine Age    | hrs | Client Info |           | <b>2227</b>        | 1574        | ---      |
| Oil Age        | hrs | Client Info |           | <b>1203</b>        | 570         | ---      |
| Filter Age     | hrs | Client Info |           | <b>1203</b>        | 570         | ---      |
| Oil Changed    |     | Client Info |           | <b>Changed</b>     | Not Changed | ---      |
| Filter Changed |     | Client Info |           | <b>Changed</b>     | Not Changed | ---      |
| Sample Status  |     |             |           | <b>ABNORMAL</b>    | NORMAL      | ---      |

## WEAR

Cylinder, crank, or cam shaft wear is indicated. All other component wear rates are normal.

|              |        |             |      |              |      |     |
|--------------|--------|-------------|------|--------------|------|-----|
| Iron         | ppm    | ASTM D5185m | >100 | <b>▲ 118</b> | 62   | --- |
| Chromium     | ppm    | ASTM D5185m | >20  | <b>1</b>     | <1   | --- |
| Nickel       | ppm    | ASTM D5185m | >4   | <b>&lt;1</b> | 0    | --- |
| Titanium     | ppm    | ASTM D5185m |      | <b>&lt;1</b> | <1   | --- |
| Silver       | ppm    | ASTM D5185m | >3   | <b>&lt;1</b> | <1   | --- |
| Aluminum     | ppm    | ASTM D5185m | >20  | <b>24</b>    | 16   | --- |
| Lead         | ppm    | ASTM D5185m | >40  | <b>&lt;1</b> | <1   | --- |
| Copper       | ppm    | ASTM D5185m | >330 | <b>9</b>     | 5    | --- |
| Tin          | ppm    | ASTM D5185m | >15  | <b>1</b>     | <1   | --- |
| Vanadium     | ppm    | ASTM D5185m |      | <b>0</b>     | <1   | --- |
| White Metal  | scalar | *Visual     | NONE | <b>NONE</b>  | NONE | --- |
| Yellow Metal | scalar | *Visual     | NONE | <b>NONE</b>  | NONE | --- |

## CONTAMINATION

Elevated aluminum (Al) and/or lead (Pb) and potassium (K) levels in your metals analysis are likely a result of solder flux release into the lubricant and is common on new equipment/components. No other contaminants were detected in the oil.

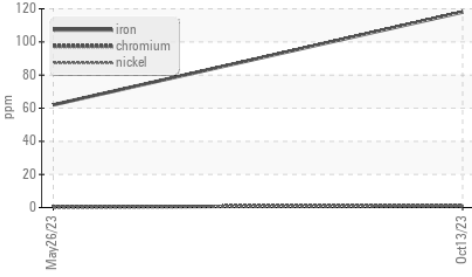
|                  |          |             |       |                |       |     |
|------------------|----------|-------------|-------|----------------|-------|-----|
| Silicon          | ppm      | ASTM D5185m | >25   | <b>22</b>      | 13    | --- |
| Potassium        | ppm      | ASTM D5185m | >20   | <b>50</b>      | 33    | --- |
| Fuel             |          | WC Method   | >5    | <b>&lt;1.0</b> | <1.0  | --- |
| Water            |          | WC Method   | >0.2  | <b>NEG</b>     | NEG   | --- |
| Glycol           |          | WC Method   |       | <b>NEG</b>     | NEG   | --- |
| Soot %           | %        | *ASTM D7844 | >3    | <b>0.7</b>     | 0.4   | --- |
| Nitration        | Abs/cm   | *ASTM D7624 | >20   | <b>14.6</b>    | 11.9  | --- |
| Sulfation        | Abs/.1mm | *ASTM D7415 | >30   | <b>30.6</b>    | 22.6  | --- |
| Silt             | scalar   | *Visual     | NONE  | <b>NONE</b>    | NONE  | --- |
| Debris           | scalar   | *Visual     | NONE  | <b>NONE</b>    | NONE  | --- |
| Sand/Dirt        | scalar   | *Visual     | NONE  | <b>NONE</b>    | NONE  | --- |
| Appearance       | scalar   | *Visual     | NORML | <b>NORML</b>   | NORML | --- |
| Odor             | scalar   | *Visual     | NORML | <b>NORML</b>   | NORML | --- |
| Emulsified Water | scalar   | *Visual     | >0.2  | <b>NEG</b>     | NEG   | --- |

## FLUID CONDITION

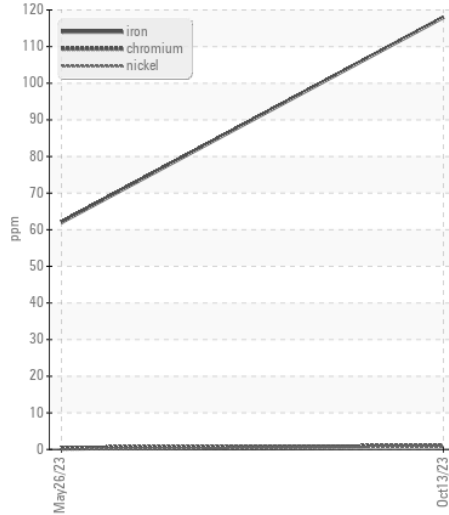
The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is acceptable for the time in service.

|                  |          |             |      |             |      |     |
|------------------|----------|-------------|------|-------------|------|-----|
| Sodium           | ppm      | ASTM D5185m |      | <b>2</b>    | 2    | --- |
| Boron            | ppm      | ASTM D5185m | 13   | <b>0</b>    | 0    | --- |
| Barium           | ppm      | ASTM D5185m | 0    | <b>9</b>    | 0    | --- |
| Molybdenum       | ppm      | ASTM D5185m | 57   | <b>65</b>   | 58   | --- |
| Manganese        | ppm      | ASTM D5185m |      | <b>3</b>    | 2    | --- |
| Magnesium        | ppm      | ASTM D5185m | 825  | <b>498</b>  | 501  | --- |
| Calcium          | ppm      | ASTM D5185m | 1100 | <b>2162</b> | 1920 | --- |
| Phosphorus       | ppm      | ASTM D5185m | 933  | <b>1171</b> | 1062 | --- |
| Zinc             | ppm      | ASTM D5185m | 1089 | <b>1470</b> | 1323 | --- |
| Sulfur           | ppm      | ASTM D5185m | 2769 | <b>3754</b> | 3926 | --- |
| Oxidation        | Abs/.1mm | *ASTM D7414 | >25  | <b>28.8</b> | 18.9 | --- |
| Base Number (BN) | mg KOH/g | ASTM D2896  | 11.0 | <b>4.5</b>  | 7.0  | --- |
| Visc @ 100°C     | cSt      | ASTM D445   | 15.4 | <b>14.4</b> | 13.6 | --- |

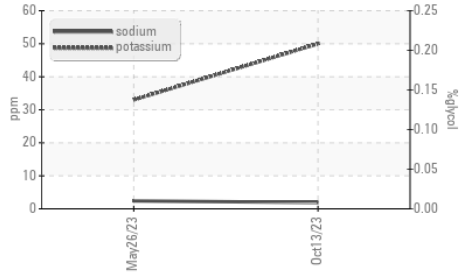
▲ Ferrous Alloys



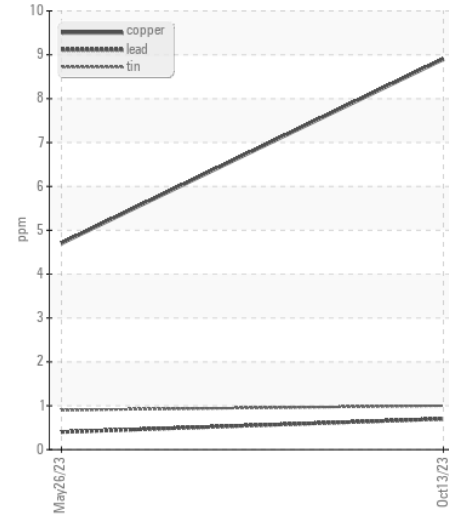
▲ Ferrous Alloys



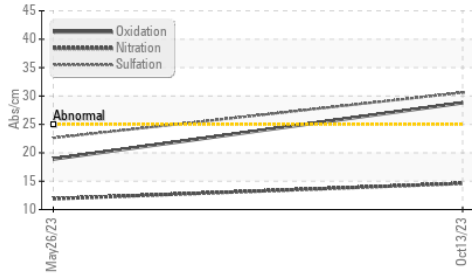
Glycol Contamination



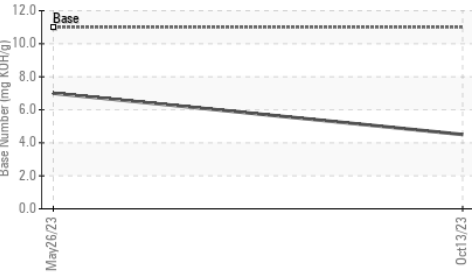
Non-ferrous Metals



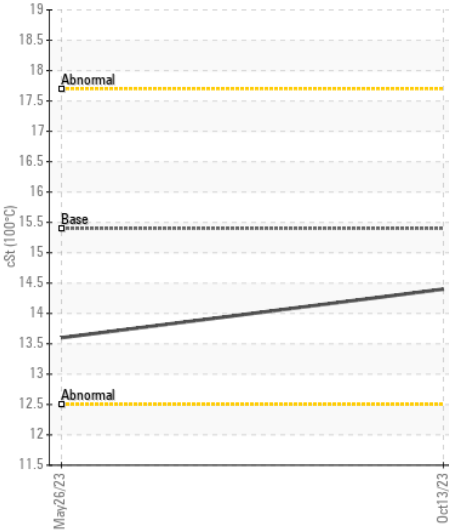
FT-IR (Direct Trend)



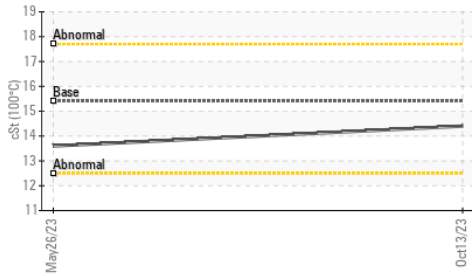
Base Number



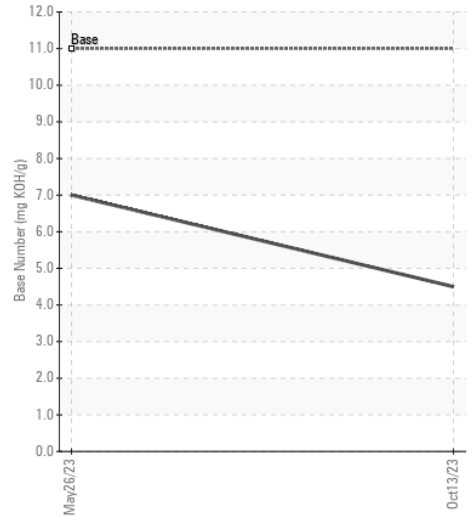
Viscosity @ 100°C



Viscosity @ 100°C



Base Number



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : RPL0013066 **Received** : 21 Nov 2023  
**Lab Number** : 06013663 **Tested** : 21 Nov 2023  
**Unique Number** : 10752807 **Diagnosed** : 23 Nov 2023 - Don Baldrige  
**Test Package** : FLEET

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To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)