



OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	NORMAL
FLUID CONDITION	NORMAL

Machine Id
PRINTING PRESS 7256

Component
Hydraulic System

Fluid
{not provided} (--- GAL)

RECOMMENDATION

Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		PTK0000362	PTK0001272	PTK0000483
Sample Date		Client Info		09 Nov 2023	16 Dec 2021	22 Jul 2020
Machine Age	wks	Client Info		0	0	0
Oil Age	wks	Client Info		0	0	0
Filter Age	wks	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Filter Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL

WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>20	3	2	3
Chromium	ppm	ASTM D5185m	>10	0	0	0
Nickel	ppm	ASTM D5185m	>10	0	0	0
Titanium	ppm	ASTM D5185m		0	<1	1
Silver	ppm	ASTM D5185m		0	<1	0
Aluminum	ppm	ASTM D5185m	>10	0	<1	0
Lead	ppm	ASTM D5185m	>10	0	0	<1
Copper	ppm	ASTM D5185m	>75	2	<1	1
Tin	ppm	ASTM D5185m	>10	0	<1	<1
Vanadium	ppm	ASTM D5185m		0	0	0
White Metal	scalar	*Visual	NONE	LIGHT	NONE	VLITE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE

CONTAMINATION

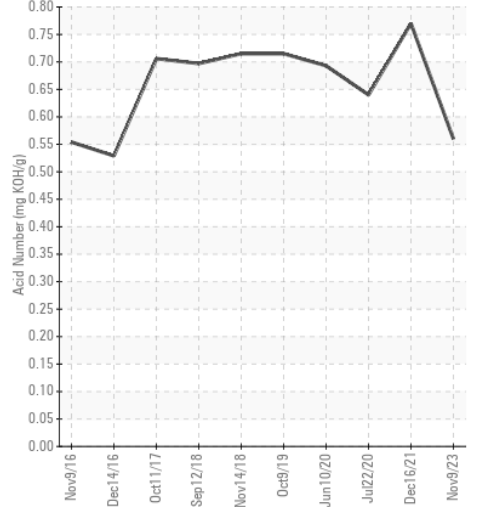
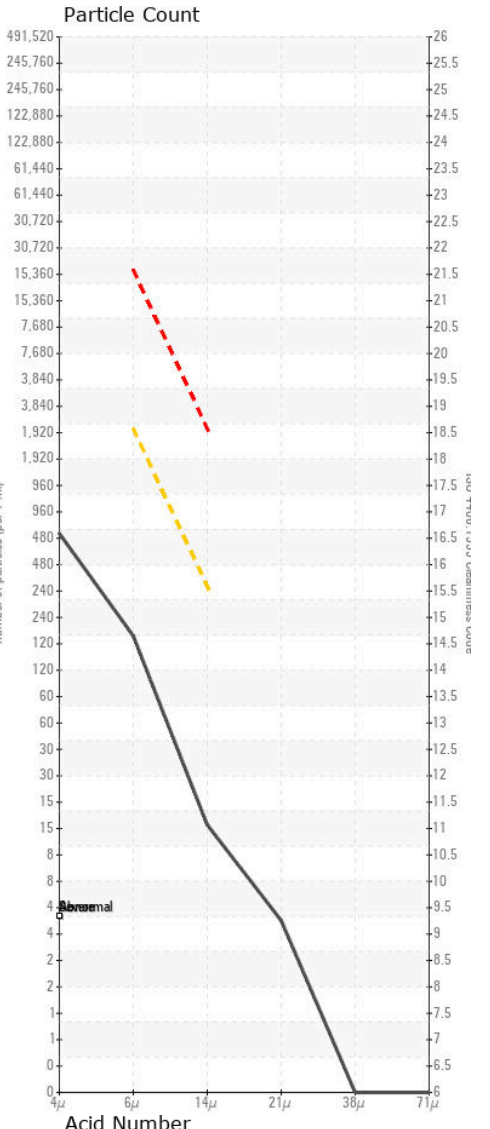
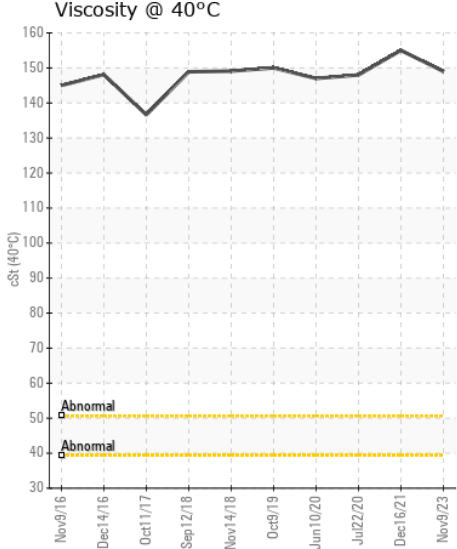
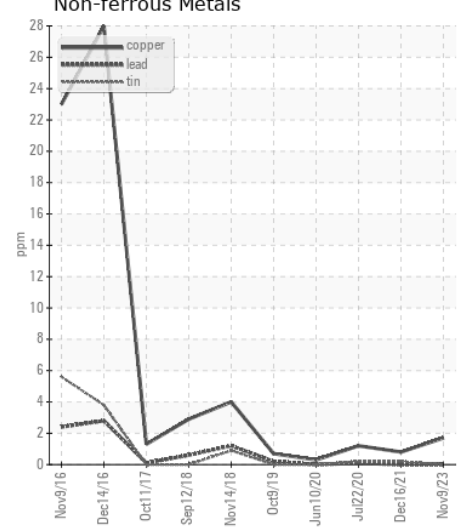
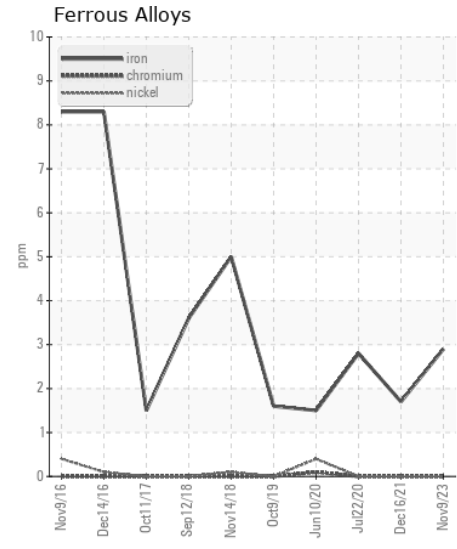
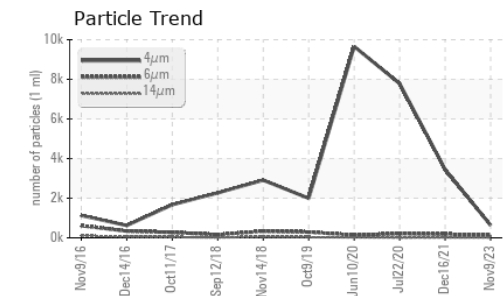
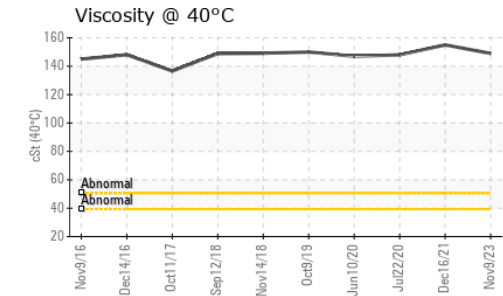
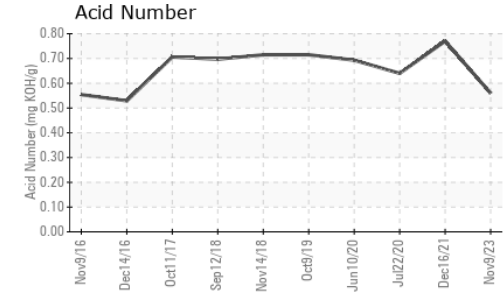
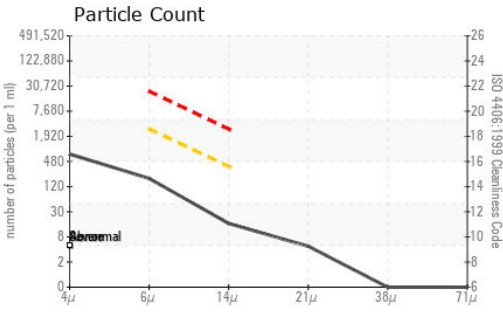
The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Silicon	ppm	ASTM D5185m	>20	2	2	3
Potassium	ppm	ASTM D5185m	>20	0	0	<1
Water		WC Method	>0.1	NEG	NEG	NEG
Particles >4µm		ASTM D7647		634	3447	7782
Particles >6µm		ASTM D7647	>2500	166	179	214
Particles >14µm		ASTM D7647	>320	14	16	10
Particles >21µm		ASTM D7647	>80	4	4	2
Particles >38µm		ASTM D7647	>20	0	0	1
Particles >71µm		ASTM D7647	>4	0	0	0
Oil Cleanliness		ISO 4406 (c)	>18/15	15/11	19/15/11	20/15/10
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG

FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Sodium	ppm	ASTM D5185m		<1	1	2
Boron	ppm	ASTM D5185m		0	24	1
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	<1
Manganese	ppm	ASTM D5185m		0	0	<1
Magnesium	ppm	ASTM D5185m		0	0	0
Calcium	ppm	ASTM D5185m		5	1	2
Phosphorus	ppm	ASTM D5185m		273	341	312
Zinc	ppm	ASTM D5185m		17	0	8
Sulfur	ppm	ASTM D5185m		13067	7523	21243
Acid Number (AN)	mg KOH/g	ASTM D8045		0.56	0.770	0.640
Visc @ 40°C	cSt	ASTM D445		149	155	148



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PTK0000362
Lab Number : 06017314
Unique Number : 10756458
Test Package : MOB 2
Received : 24 Nov 2023
Tested : 28 Nov 2023
Diagnosed : 29 Nov 2023 - Angela Borella

GRAPHIC PACKAGING
 1500 NICHOLAS BLVD
 ELK GROVE, IL
 US 60017
 Contact: TONY HILDY
 anthonyhildy@graphicpkg.com
 T: (847)437-1700
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)