



TRAAP

Texas Refinery Advanced Analysis Program

OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	NORMAL
FLUID CONDITION	ATTENTION

Machine Id
6 - 2 MIXER BATCH OFF REDUCER
 Component
Gearbox
 Fluid
TRC 890 VARI-PURPOSE 85W140 (60 GAL)

RECOMMENDATION

Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		TR06029534	TR05939815	TR05854481
Sample Date		Client Info		21 Nov 2023	30 Aug 2023	18 May 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Filter Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Filter Changed		Client Info		N/A	N/A	N/A
Sample Status				ATTENTION	NORMAL	NORMAL

WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>200	8	49	42
Chromium	ppm	ASTM D5185m	>10	<1	2	2
Nickel	ppm	ASTM D5185m	>10	0	0	<1
Titanium	ppm	ASTM D5185m		<1	0	<1
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	0	3	0
Lead	ppm	ASTM D5185m	>50	6	<1	1
Copper	ppm	ASTM D5185m	>200	4	<1	4
Tin	ppm	ASTM D5185m	>10	0	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
White Metal	scalar	*Visual	NONE	NONE	NONE	LIGHT
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE

CONTAMINATION

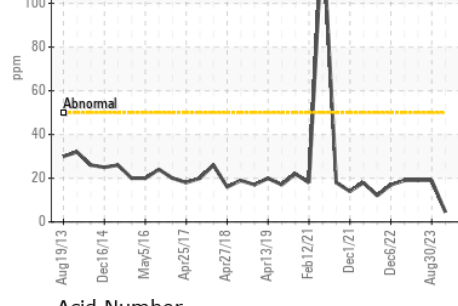
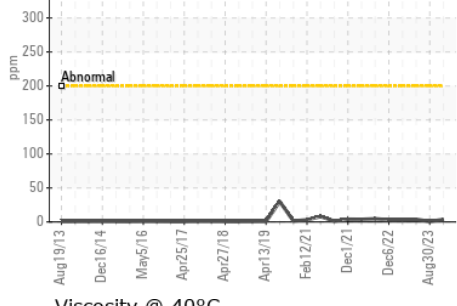
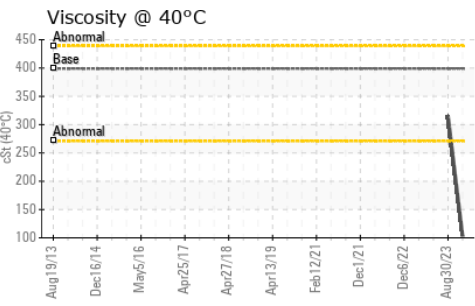
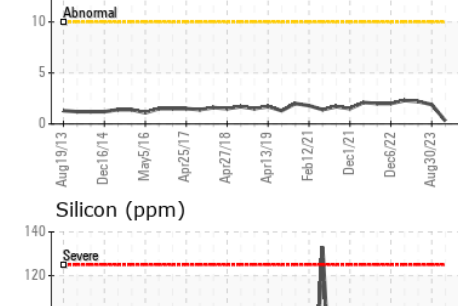
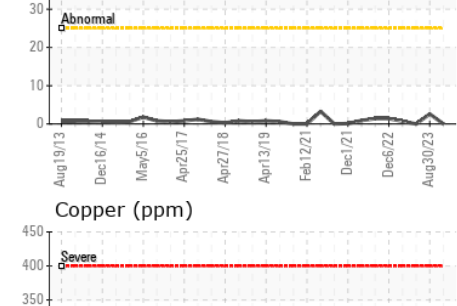
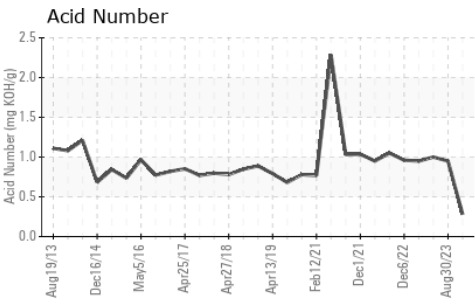
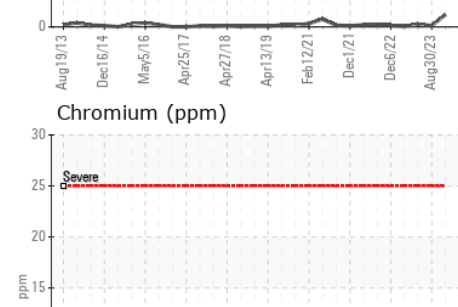
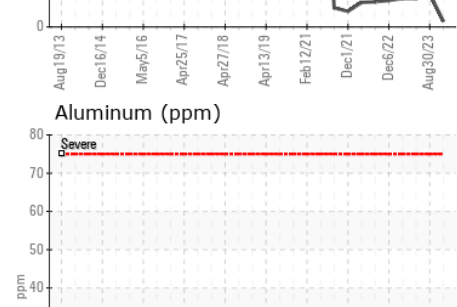
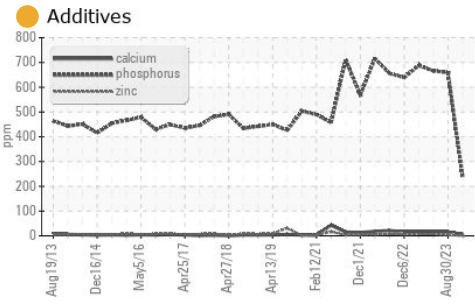
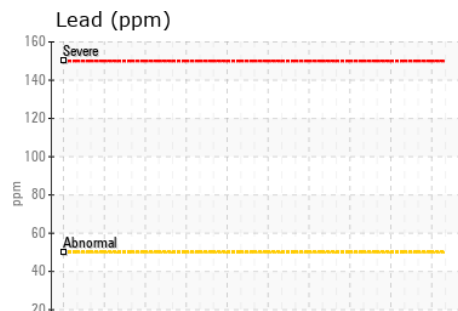
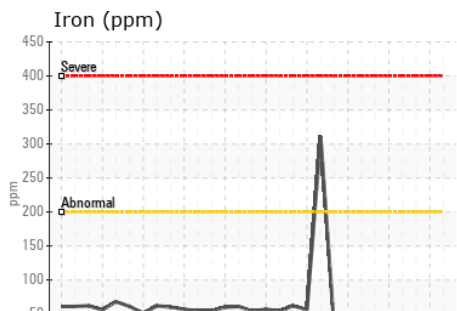
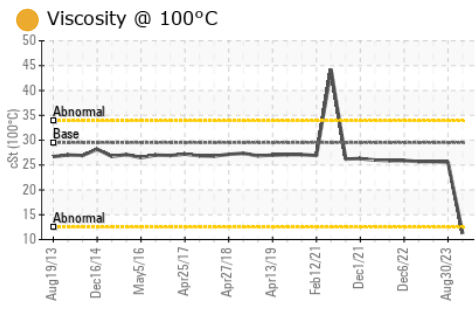
There is no indication of any contamination in the oil.

Silicon	ppm	ASTM D5185m	>50	4	19	19
Potassium	ppm	ASTM D5185m	>20	<1	3	1
Water		WC Method	>0.2	NEG	NEG	NEG
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG

FLUID CONDITION

The oil viscosity is lower than normal. This plus the additive levels indicates the addition of a different brand, or type of oil. Confirm oil type. The AN level is acceptable for this fluid.

Sodium	ppm	ASTM D5185m		<1	<1	0
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	<1
Manganese	ppm	ASTM D5185m		<1	<1	<1
Magnesium	ppm	ASTM D5185m		0	3	1
Calcium	ppm	ASTM D5185m		6	16	17
Phosphorus	ppm	ASTM D5185m		240	659	666
Zinc	ppm	ASTM D5185m		0	3	7
Sulfur	ppm	ASTM D5185m		7316	21773	16748
Acid Number (AN)	mg KOH/g	ASTM D8045		0.28	0.95	1.00
Visc @ 40°C	cSt	ASTM D445	399	103	316	---
Visc @ 100°C	cSt	ASTM D445	29.5	11.2	25.6	25.7
Viscosity Index (VI)	Scale	ASTM D2270		93	105	---



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : TR06029534 **Received** : 08 Dec 2023
Lab Number : 06029534 **Tested** : 11 Dec 2023
Unique Number : 10779325 **Diagnosed** : 12 Dec 2023 - Don Baldrige
Test Package : MOB 2 (Additional Tests: KV100, VI)

CARLSTAR GROUP - FORMERLY CARLISLE TIRE
 520 JD YARNELL IND. PKWY
 CLINTON, TN
 US 37716
 Contact: JOHN GAINES

To discuss this sample report, contact Customer Service at 1-800-827-0711.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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